

Neutrino target station at JPARC

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4th International Workshop on
the Neutrino Beams and Instrumentation
November 11, 2003

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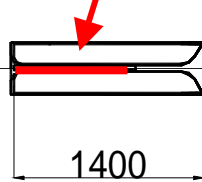
- Introduction
- Radiation (detail: talked by Oyama)
- Support system & maintenance
- Cooling system
- Schedule

Neutrino beam line and target

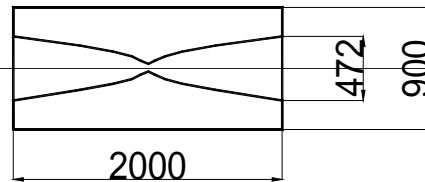
Target

- Carbon target: 30mm- ϕ , 900mm-L
- beam size: $\sigma_r \sim 6$ mm

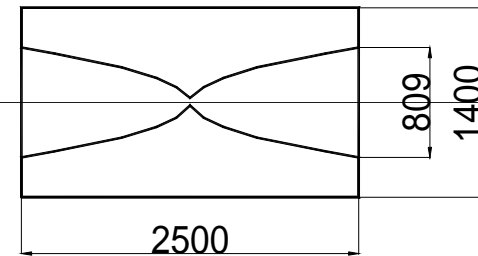
0.75MW
beam



1st Horn



2nd Horn



3rd Horn

Fast-extracted
proton beam line

Target
Station

Decay
volume

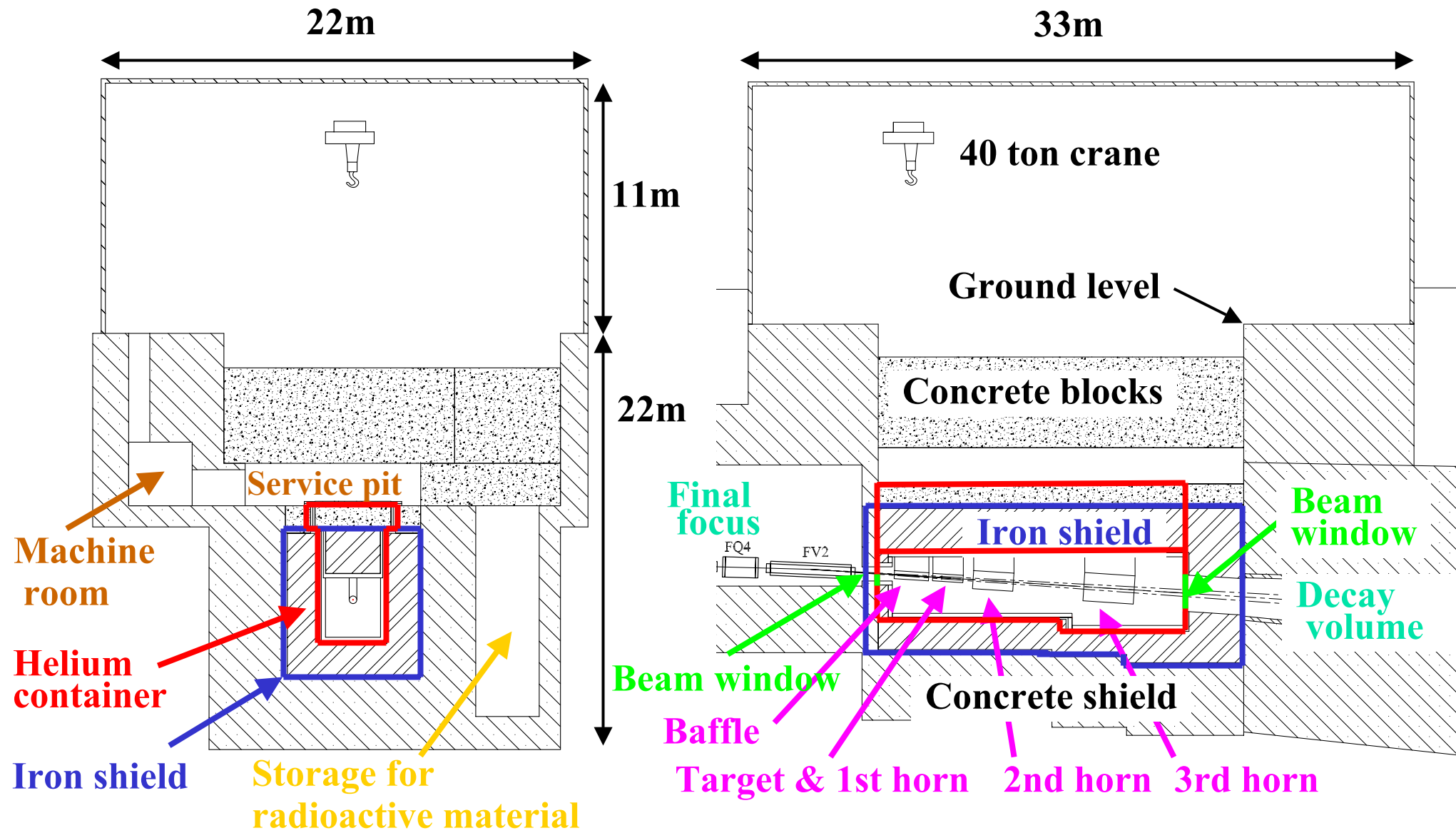
Beam
dump

ν beam to SK

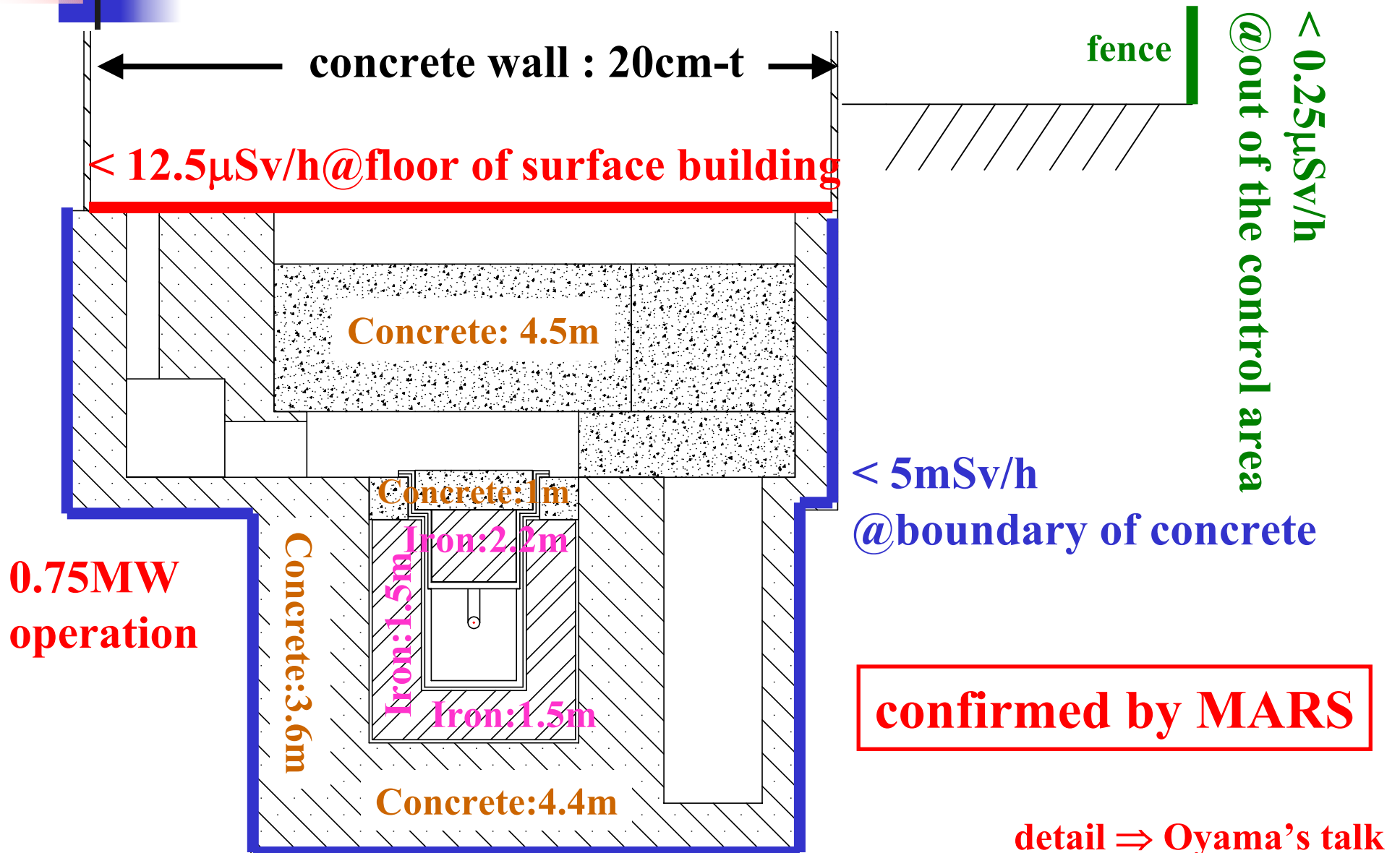


50GeV PS

Neutrino target station

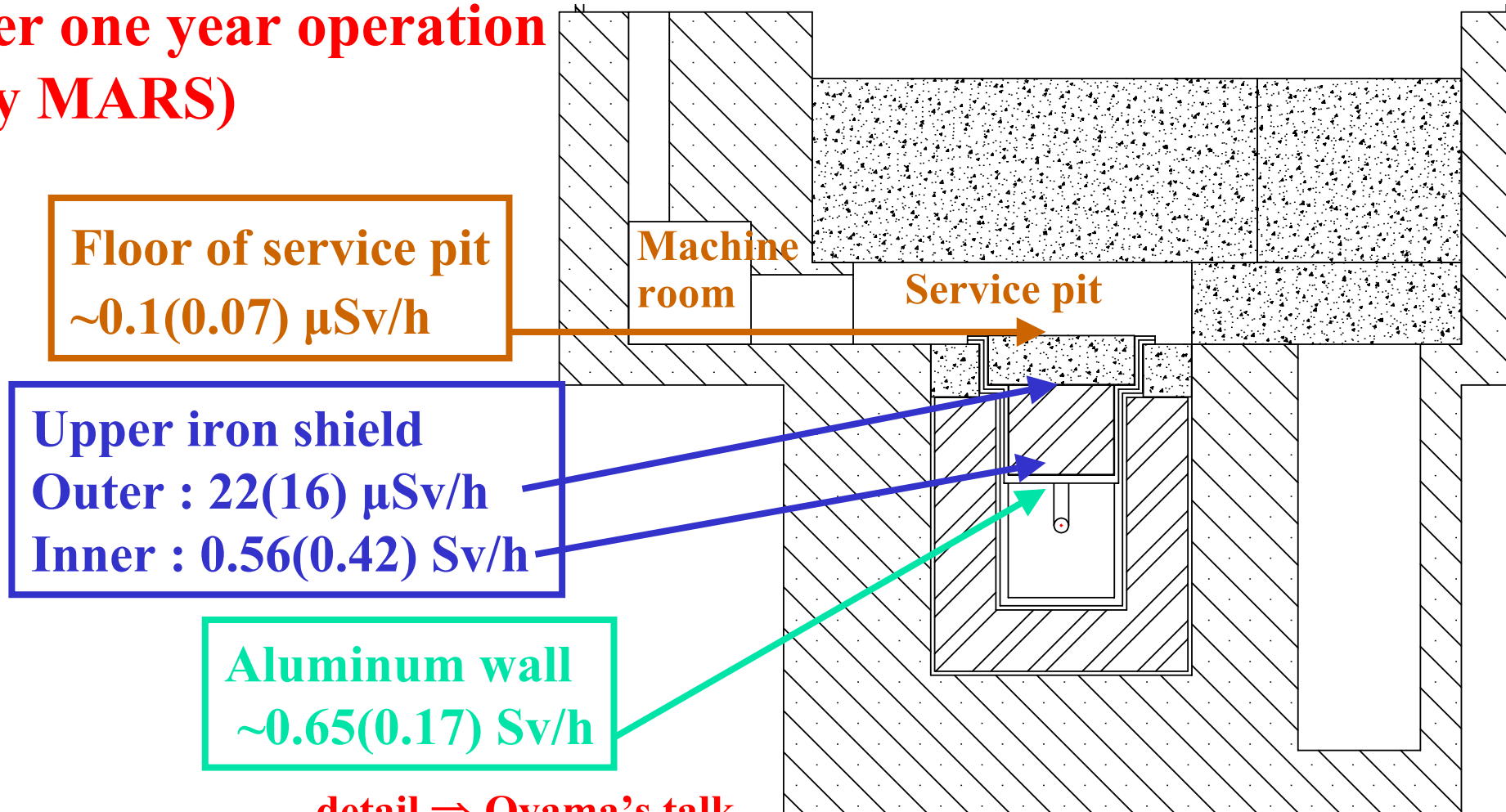


Shielding and radiation level



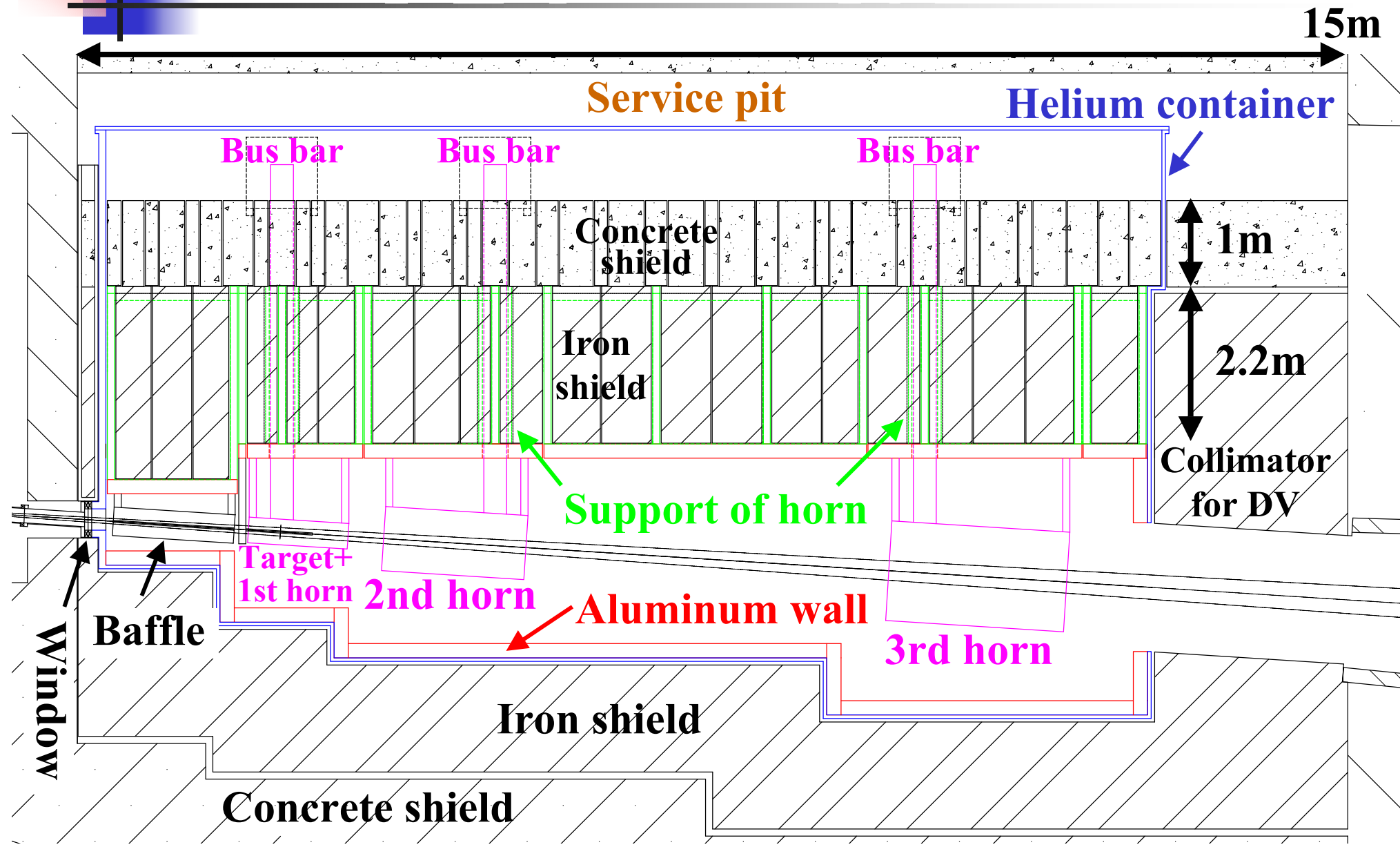
Residual dose

One (seven) day cooling
after one year operation
(by MARS)

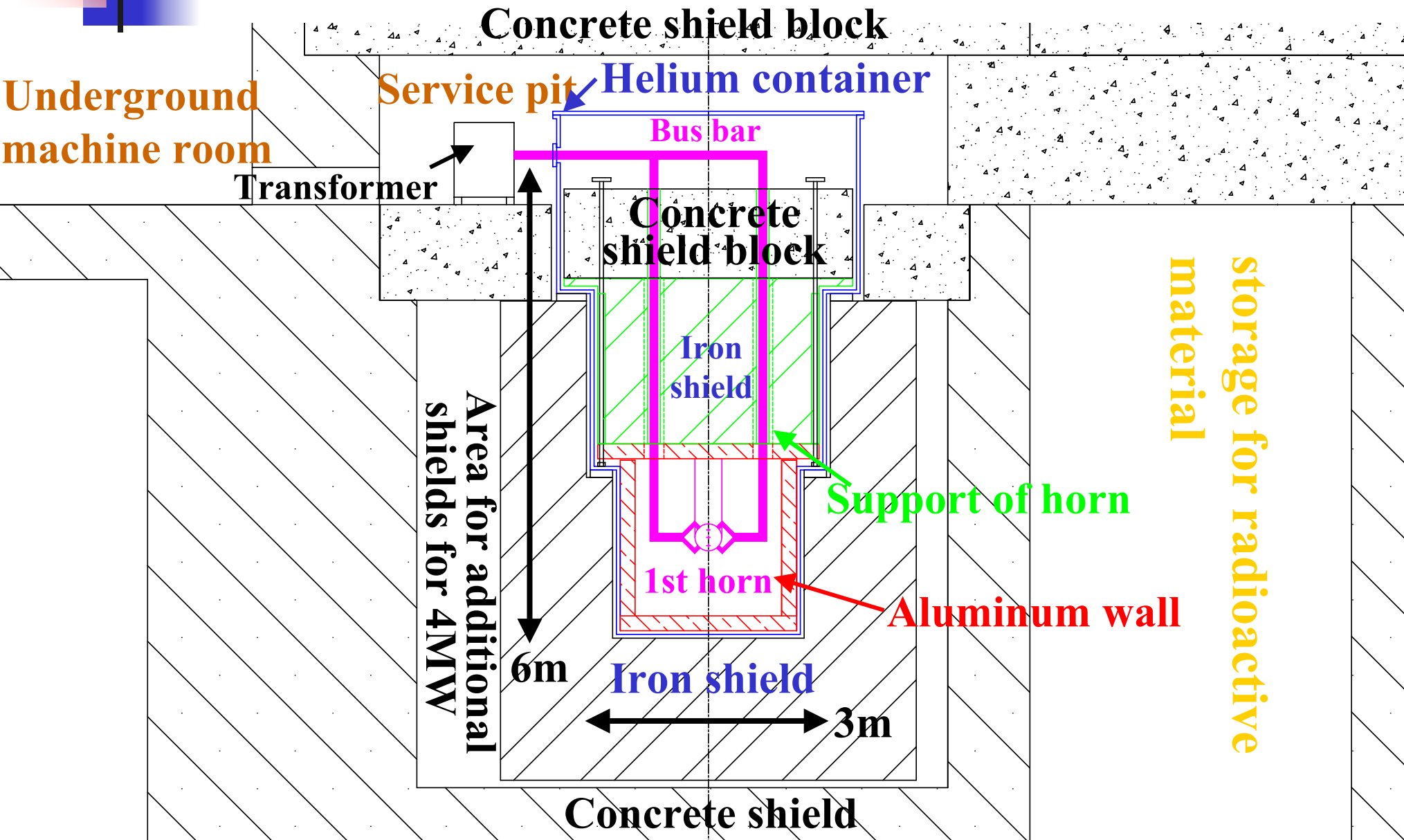


detail \Rightarrow Oyama's talk

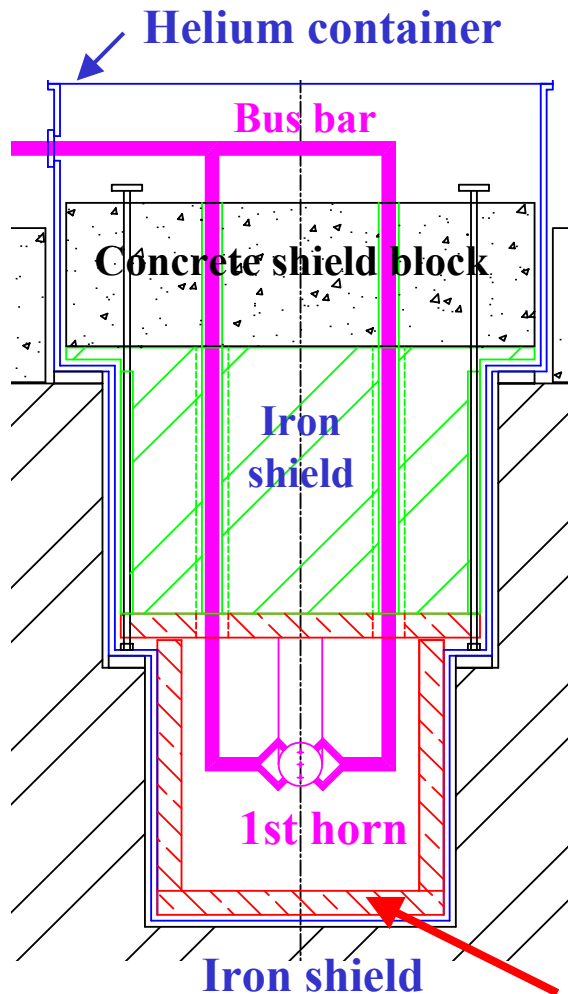
Side view of target area



Front view of target area

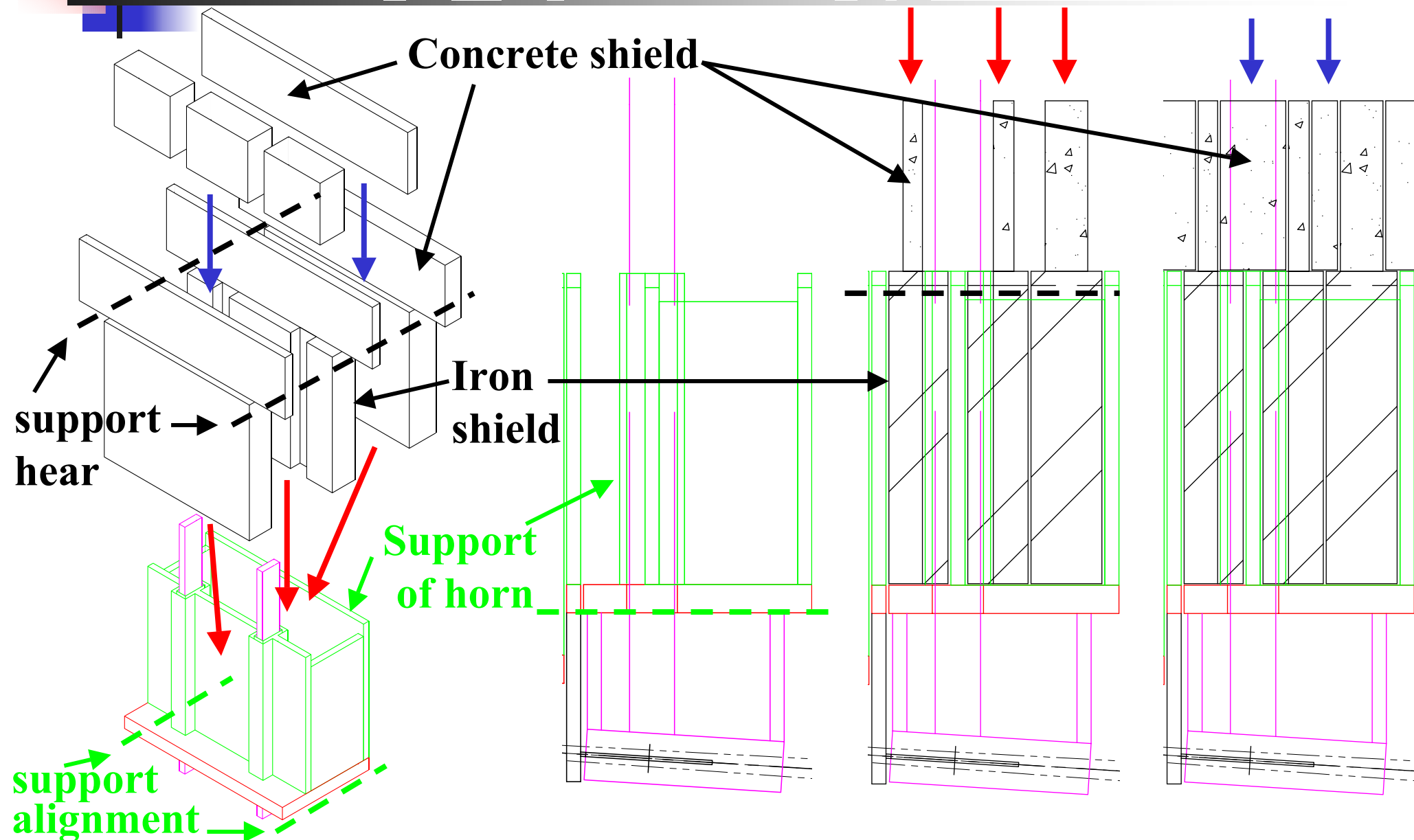


Helium container



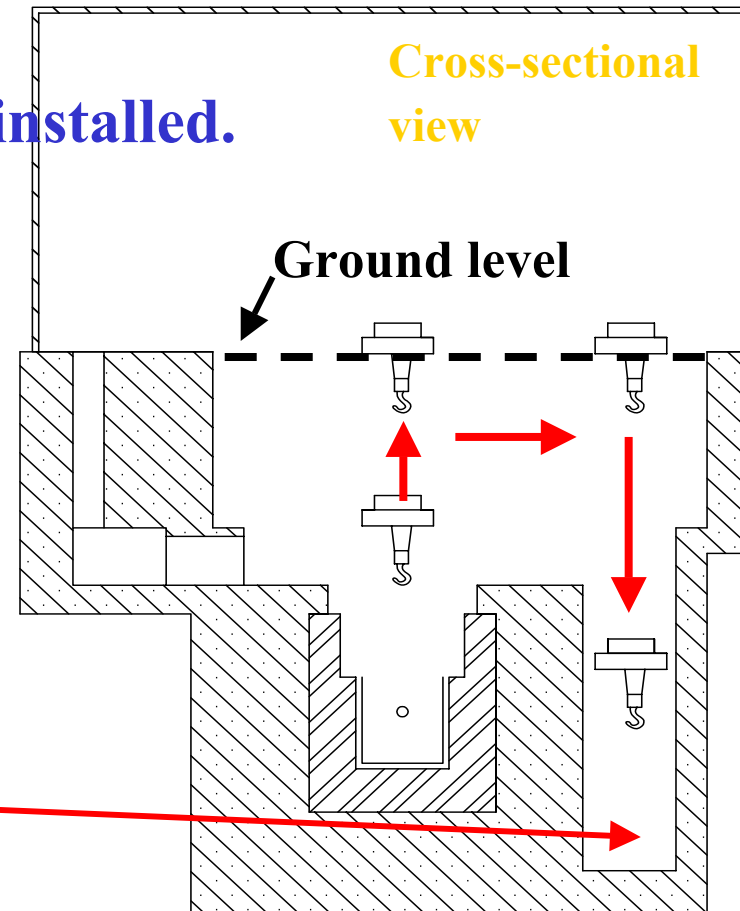
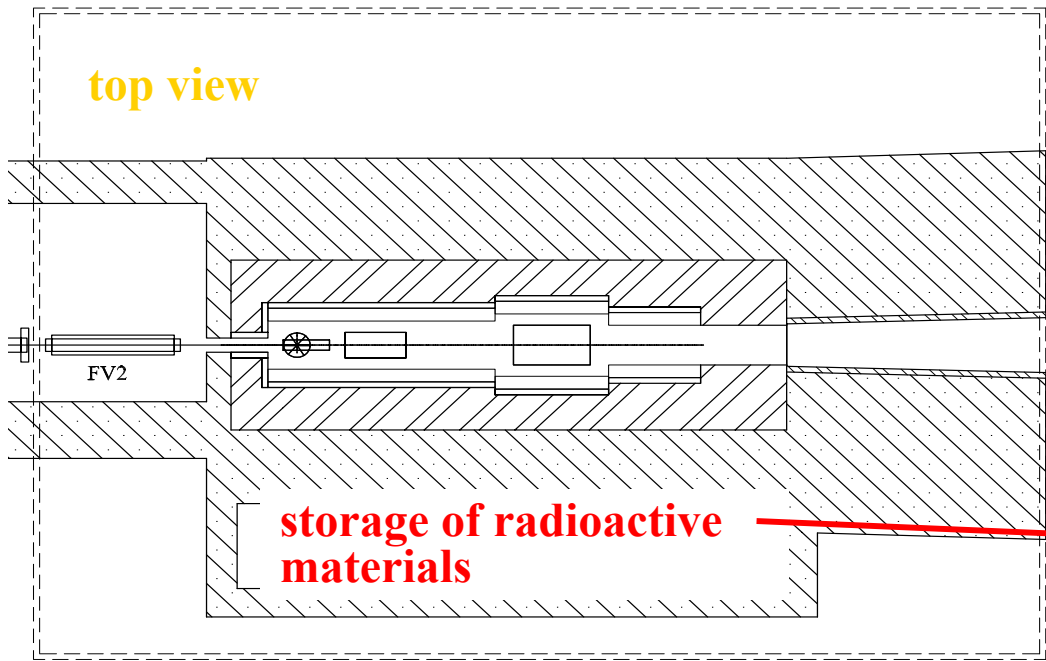
- 3m(W)×6m(H)×15m(L), 5cm-thick iron wall
- Filled by Helium gas (1-atm, 130m³, ~99%)
- Reduce Tritium production : ~1/25?
 - $\sigma \sim 30\text{mb}$ for Air, $\sigma \sim 1.2\text{mb}$ for He
 - Tritium production after 200 days operation:
Air: 800Bq/cm³, He: 30Bq/cm³
 - Ventilation time after 200 days operation
Air: 110days, He: 5days
(ventilation: 8000m³/hour, regulation: 5mBq/cm³)
- Reduce corrosion by NO_x : ~1/100?
- 20cm thick Aluminum wall in target area
reduce surface dose by ~1/10 at maintenance

Support system of horn



Exchange of the target/ horn

- Upper Iron and concrete shields are removed.
- Highly **radioactivated target/horn** are moved under ground-level and kept in the storage of radioactive materials for several years.
- **New target/horn** are installed and shields are installed.
- All works should be done remotely.



Exchange of the target

A) If horn is broken, scrap target and horn.

B) If target is broken;

1) Scrap target and horn.

or

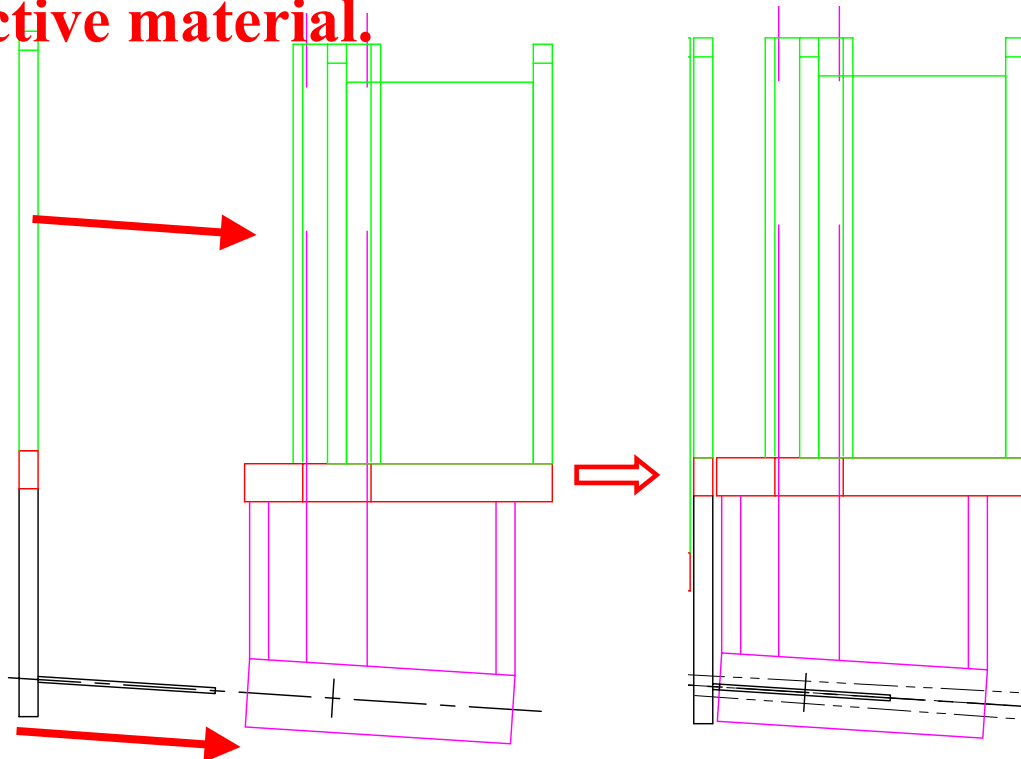
2) Replace broken target with new one in the horn

i) at the storage for radioactive material.

or

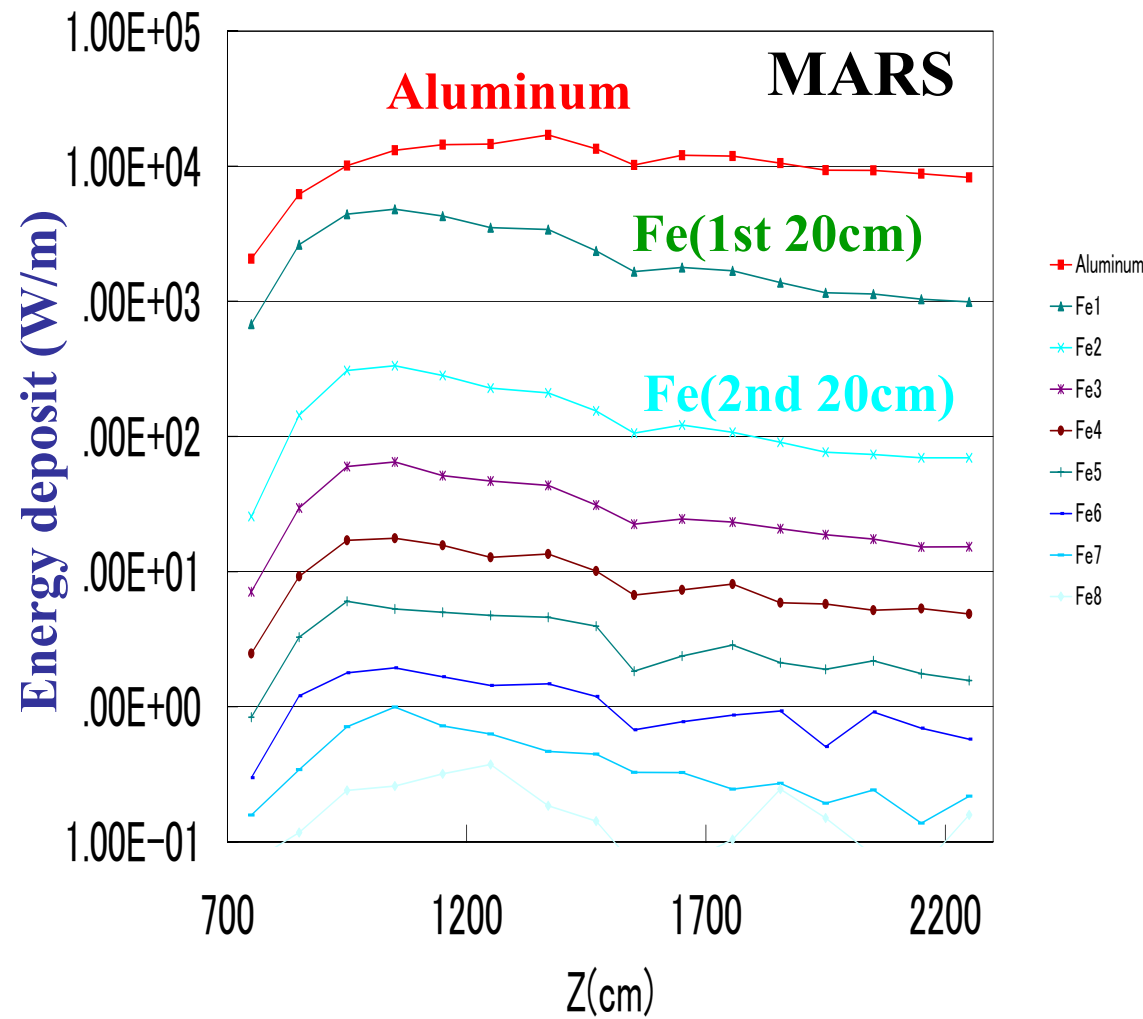
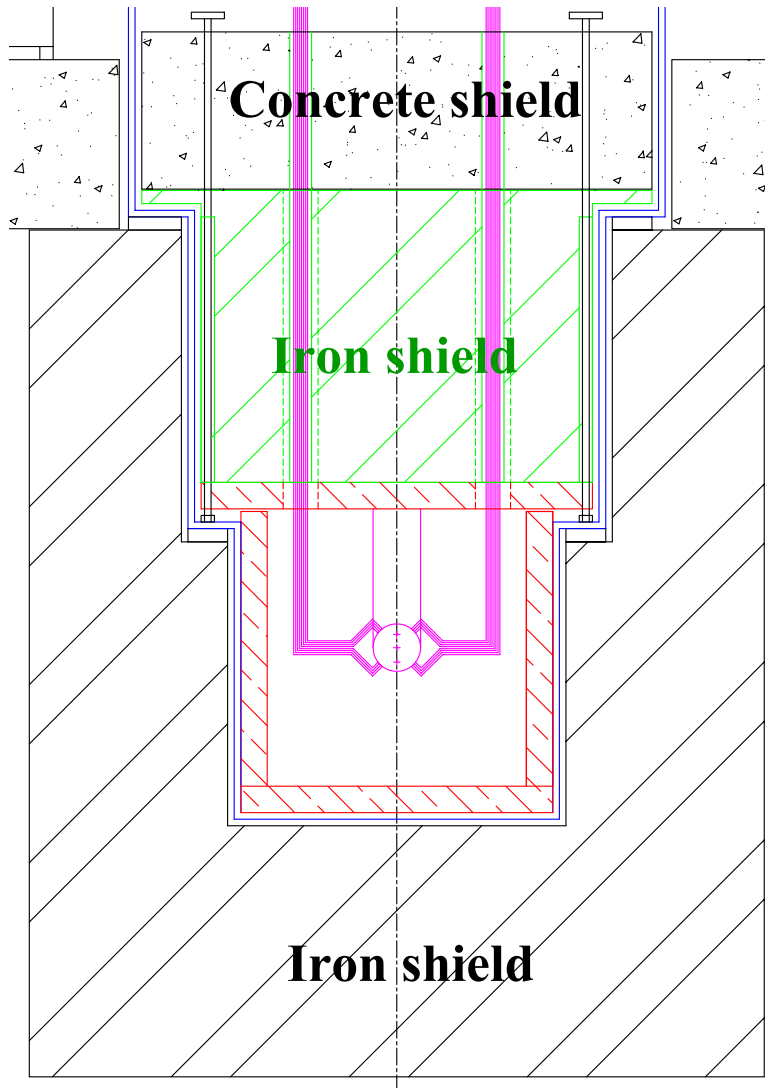
ii) at the beam line.

**All works should
be done remotely.**

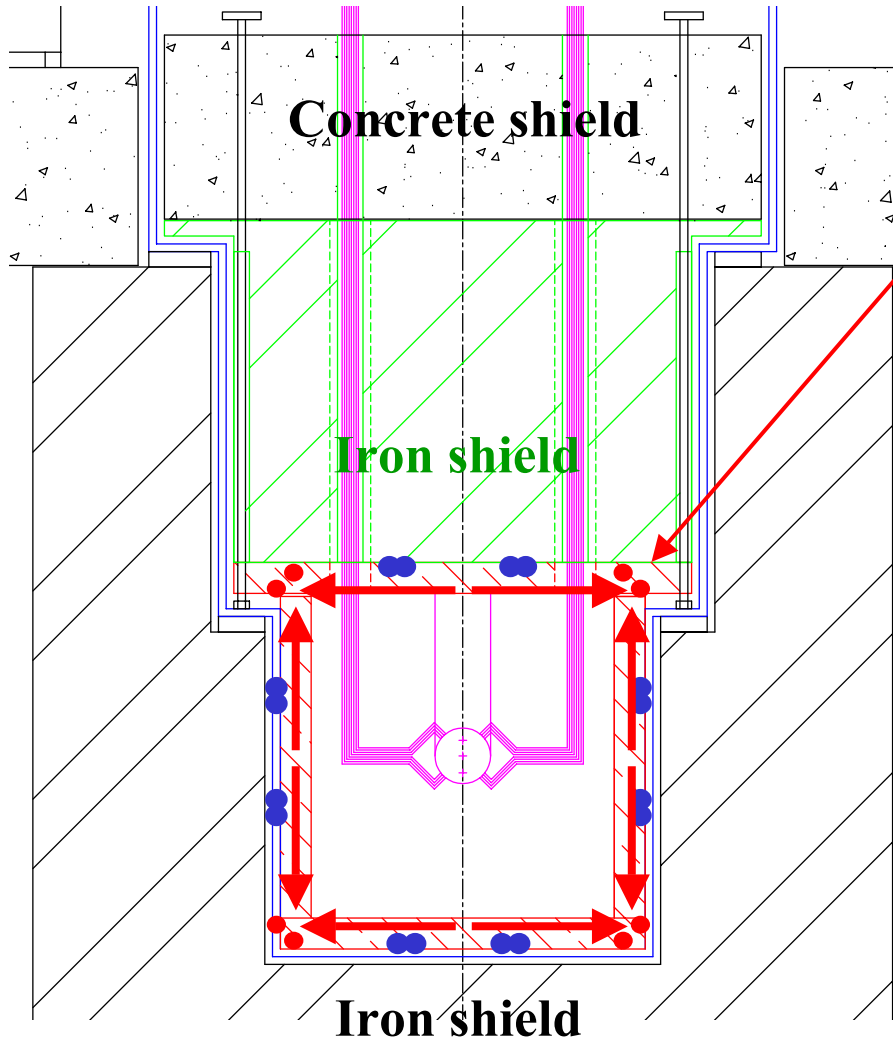


Heat load on Al-wall/Fe-shield

Heat load : **~170 kW on Aluminum**, **40kW on Iron**



Cooling for Aluminum wall



Water pipe for Aluminum wall

● (option for 4MW)

Temperature rise in Al wall

$$Q_{Al}=17/8(\text{kW/m}), L=3/2(\text{m}),$$

$$\alpha_{Al}=240(\text{W/mK}), A=0.2(\text{m}^2)$$

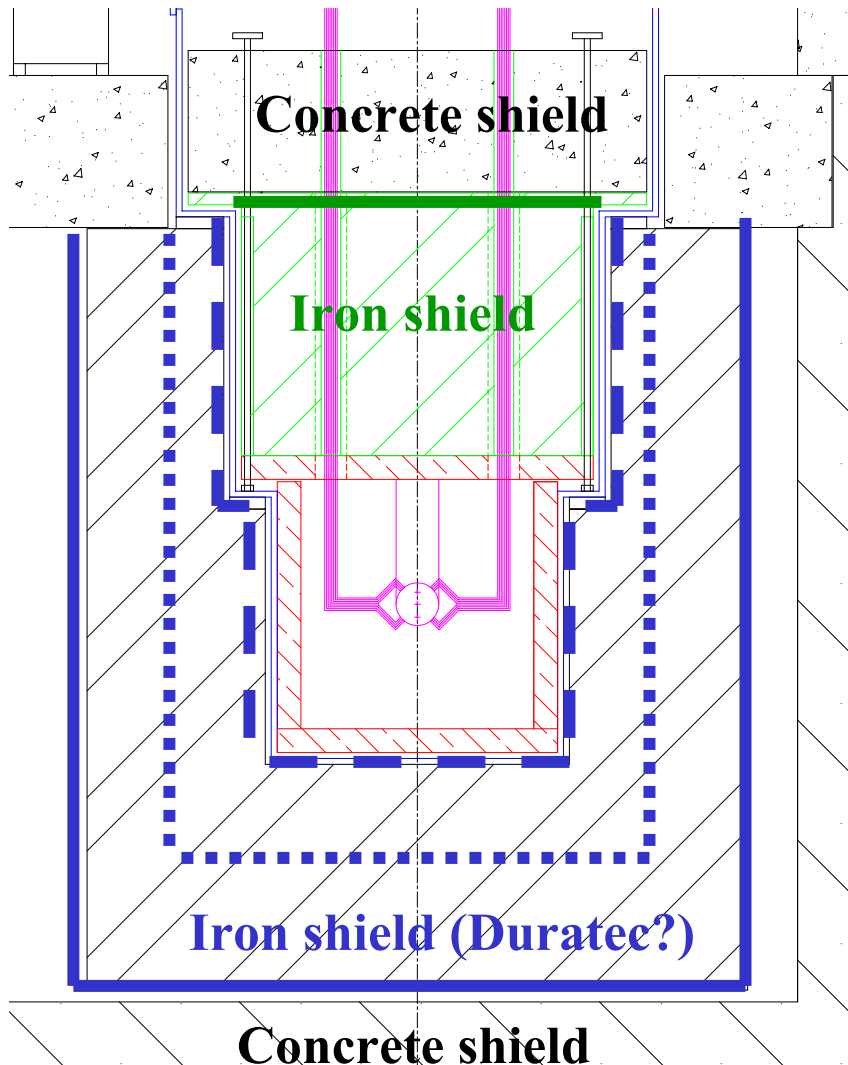
$$\Delta T = \frac{Q_{Al} \times L / 2}{\alpha_{Al} \times A} = 33(\text{K})$$

$$\begin{aligned} \text{Water flow} &= 170(\text{kJ/s}) / 4.2(\text{J/g/K}) / 10(\text{K}) / 8 \\ &= 30(\text{Litter/min.})(\times 8) \end{aligned}$$

$$\begin{aligned} \text{1-inch tube: } \text{Re} &= 32000, k=4860(\text{W/m}^2\text{K}), \\ &\Rightarrow \Delta T=3.7(\text{K}), \Delta P=0.11(\text{kg/cm}^2) \end{aligned}$$

Radio activity of water \Rightarrow Oyama's talk

Cooling for Iron shield



Water pipe for upper iron shield

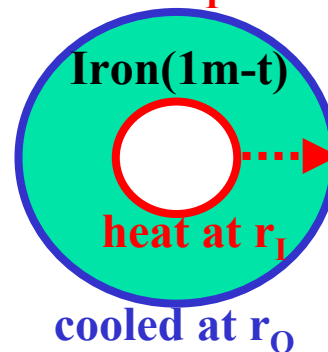
Air cooling surface for iron shield

- Outer surface (Default)
-** Middle surface (Option for 4MW)
- - -** Inner surface (Option for 4MW)

Temperature rise in iron shield

$$Q_{Fe}=4(\text{kW/m}), \alpha_{Fe}=80(\text{W/mK}),$$

$$r_I=1.5(\text{m}), r_O=3.0(\text{m}), k_O=10(\text{W/m}^2\text{K})$$



$$\Delta T_O = \frac{Q_{Fe}}{2\pi\alpha_{Fe}} \ln \frac{r_O}{r_I} + \frac{Q_{Fe}}{2\pi r_O k_O}$$

$$= 5.5(K) + 21.2(K) = 27(K)$$

$$\text{Air flow: } 40000(\text{J/s})/1.0(\text{J/g/K})/10(K) = 200(\text{m}^3/\text{min})$$

Radio activity of air \Rightarrow Oyama's talk

Cooling system for Al wall

**Final focus
Section
(TP-1.7m)**
**Primary cooling
water line
for magnet
(FF section)**

**Underground machine room
(TP+2.7m)**

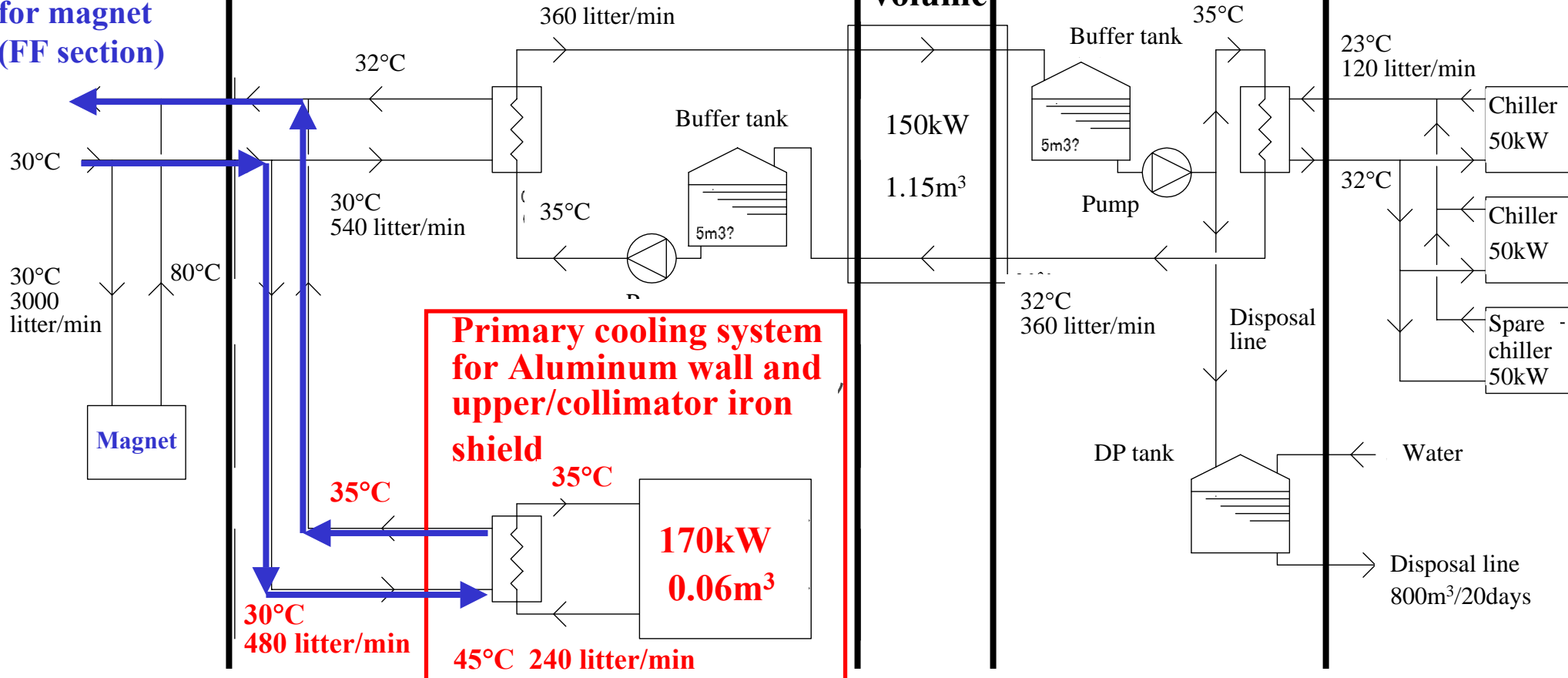
**Primary cooling system
for Decay volume
(Target side)**

**Decay
volume**

**Underground machine
room for beam dump
(TP?m)**

**Primary cooling system
for Decay volume
(Dump side)**

**Machine
building for
beam dump
(TP?m)**

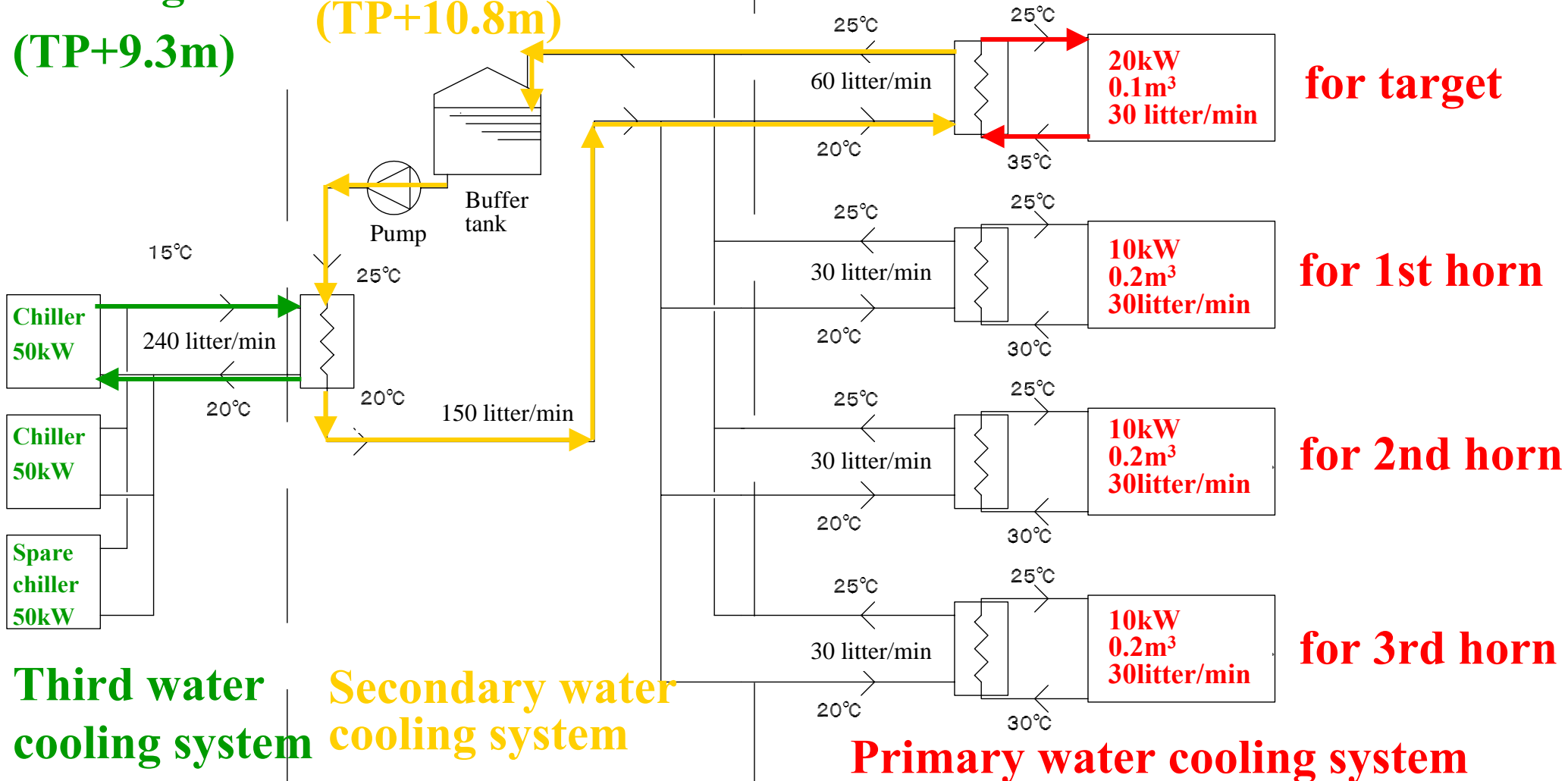


cooling system for target/horn

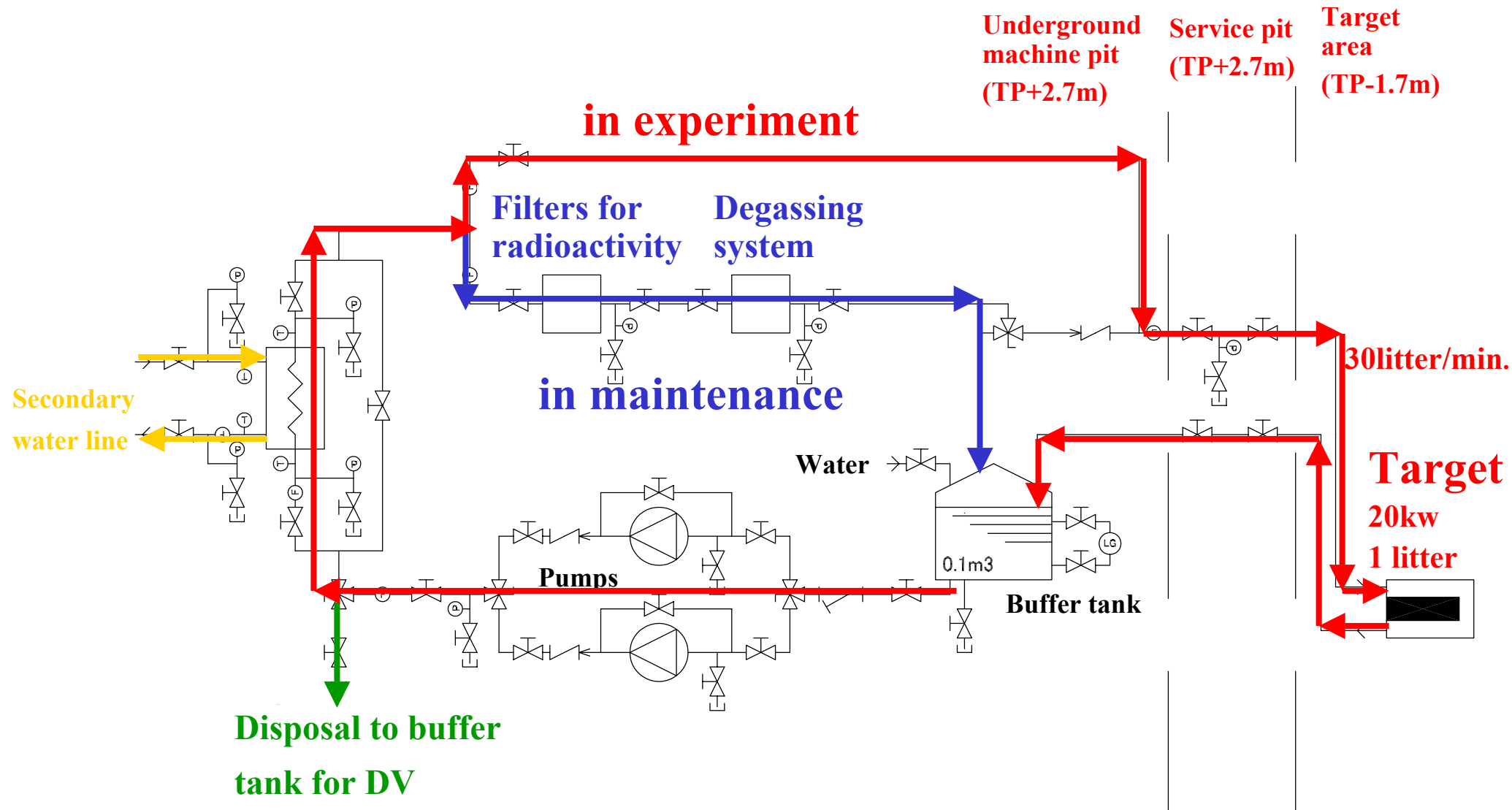
**2nd machine building
(TP+9.3m)**

**Surface building of
target station
(TP+10.8m)**

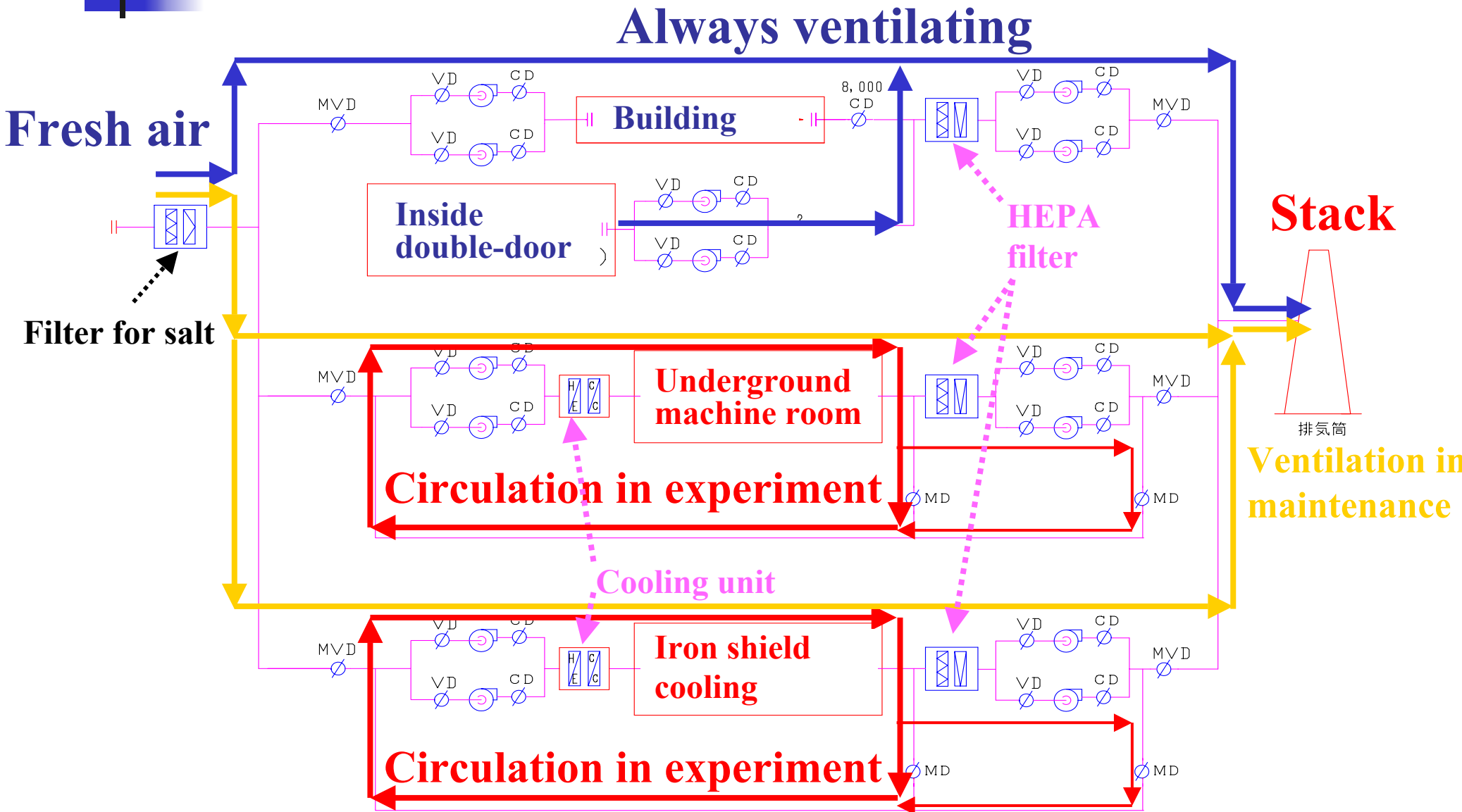
**Underground machine room
(TP+2.7m)**



Primary cooling system for target



Air circulation/ventilation system



Schedule

(our hope) Budget for TS

	FY2003	FY2004	FY2005	FY2006	FY2007	FY2008
Support for target and horns	Conceptual design	Basic prototype	Design	Prototype	Production	Installation
Helium container	Conceptual design	Basic prototype	Design	Prototype	Production	Installation
Mockup						
Remote maintenance	Conceptual design	Basic prototype	Design	Prototype	Production	Installation
Cooling	Conceptual design	Prototype	Design	Production		Installation
Shield	Conceptual design	Prototype	Design	Production	Installation	
Building	Conceptual design	Design			Construction	



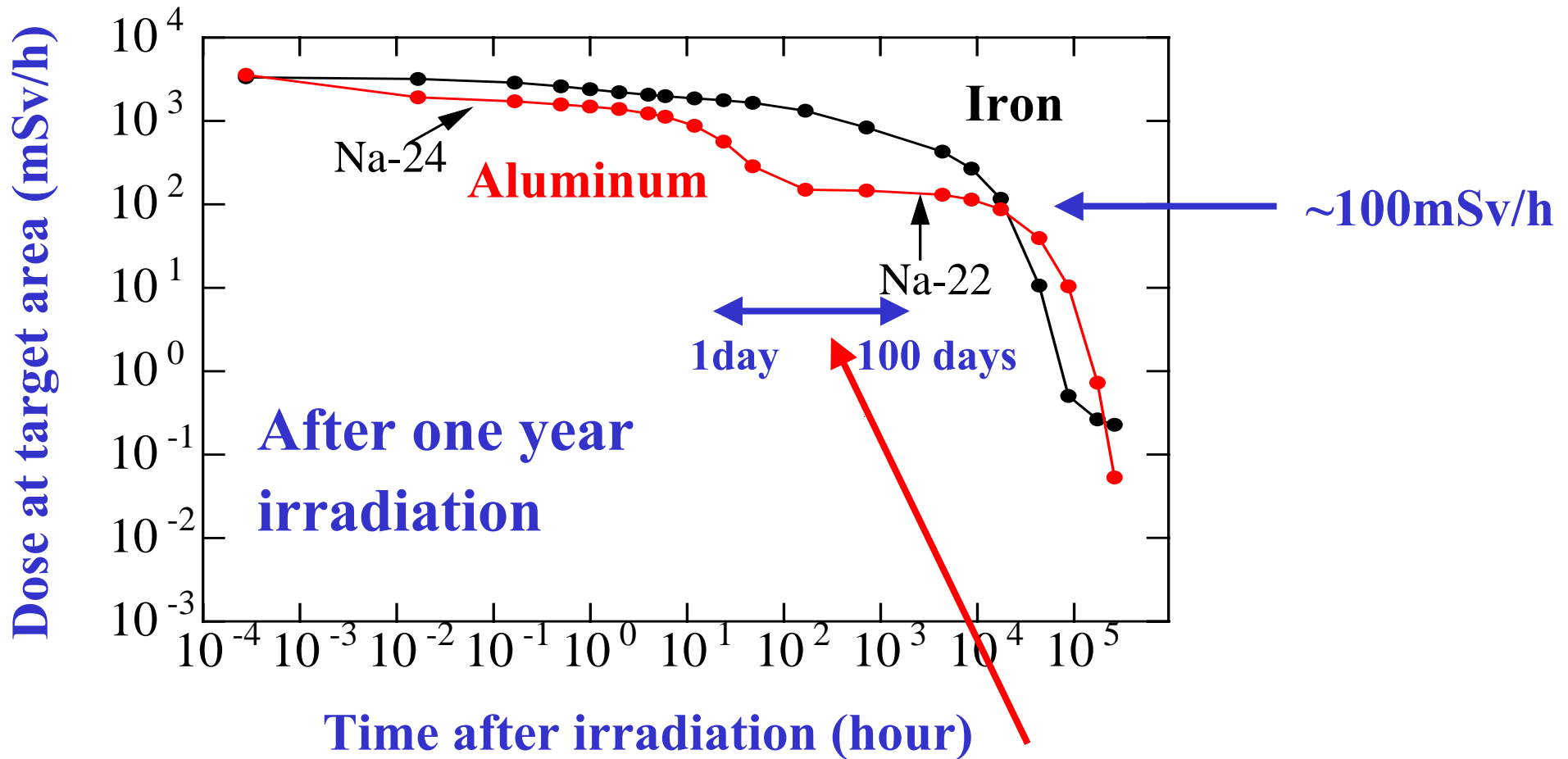
Summary

- **Conceptual design of Target Station finish soon.**
 - **Building**
 - **Shielding**
 - **Cooling**
 - **Support**
 - **Maintenance**
- **Realistic design, R&D work and prototyping will start.**
- **Construction will start in 2006 and end in 2008**
if budget is approved.



Backup

Effect of Aluminum wall



Aluminum wall reduces surface dose by $\sim 1/10$ at maintenance.
Cost vs Performance should be studied.

Cooling system for Target/Horn

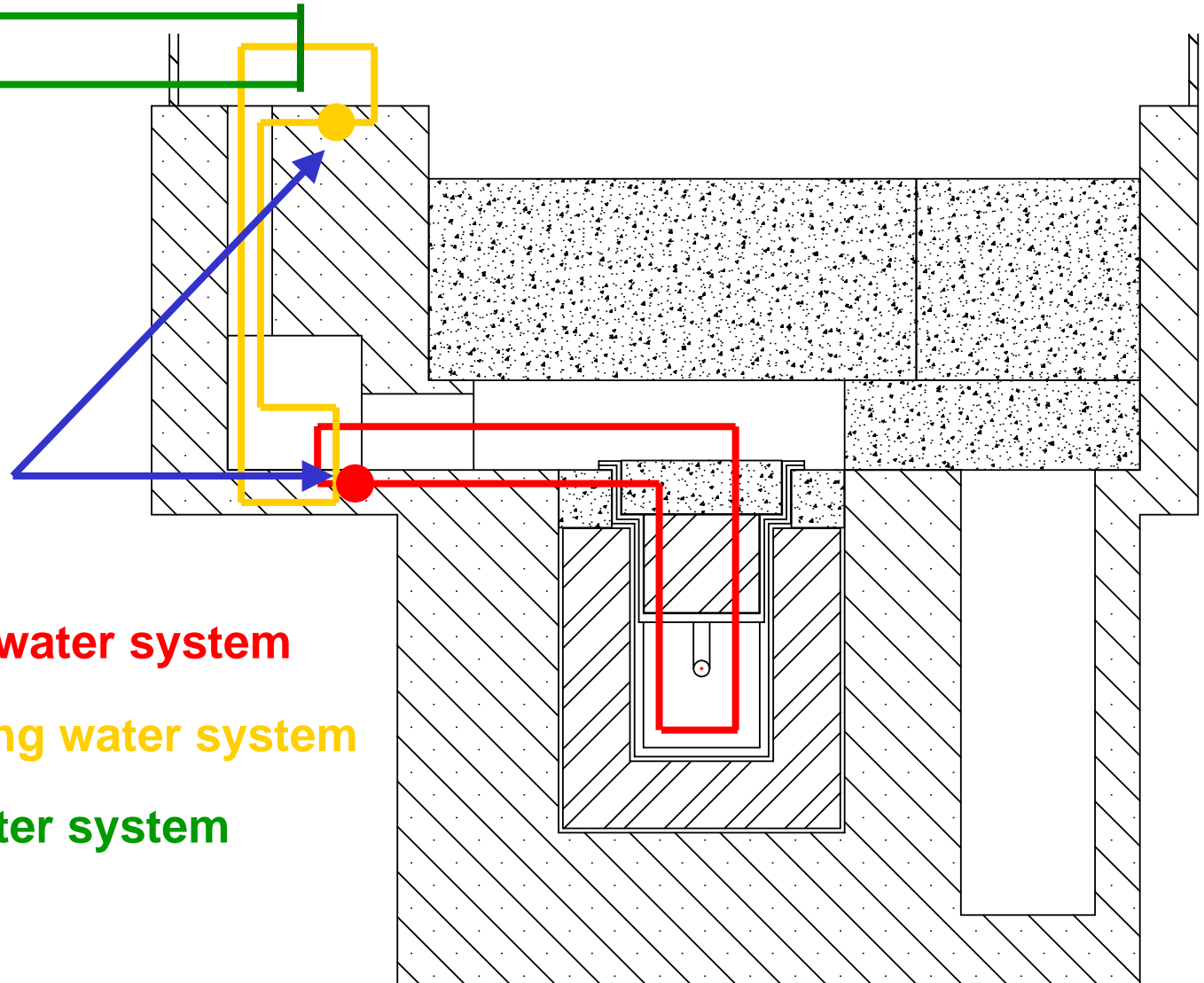
To 2nd machine
building

Heat exchange

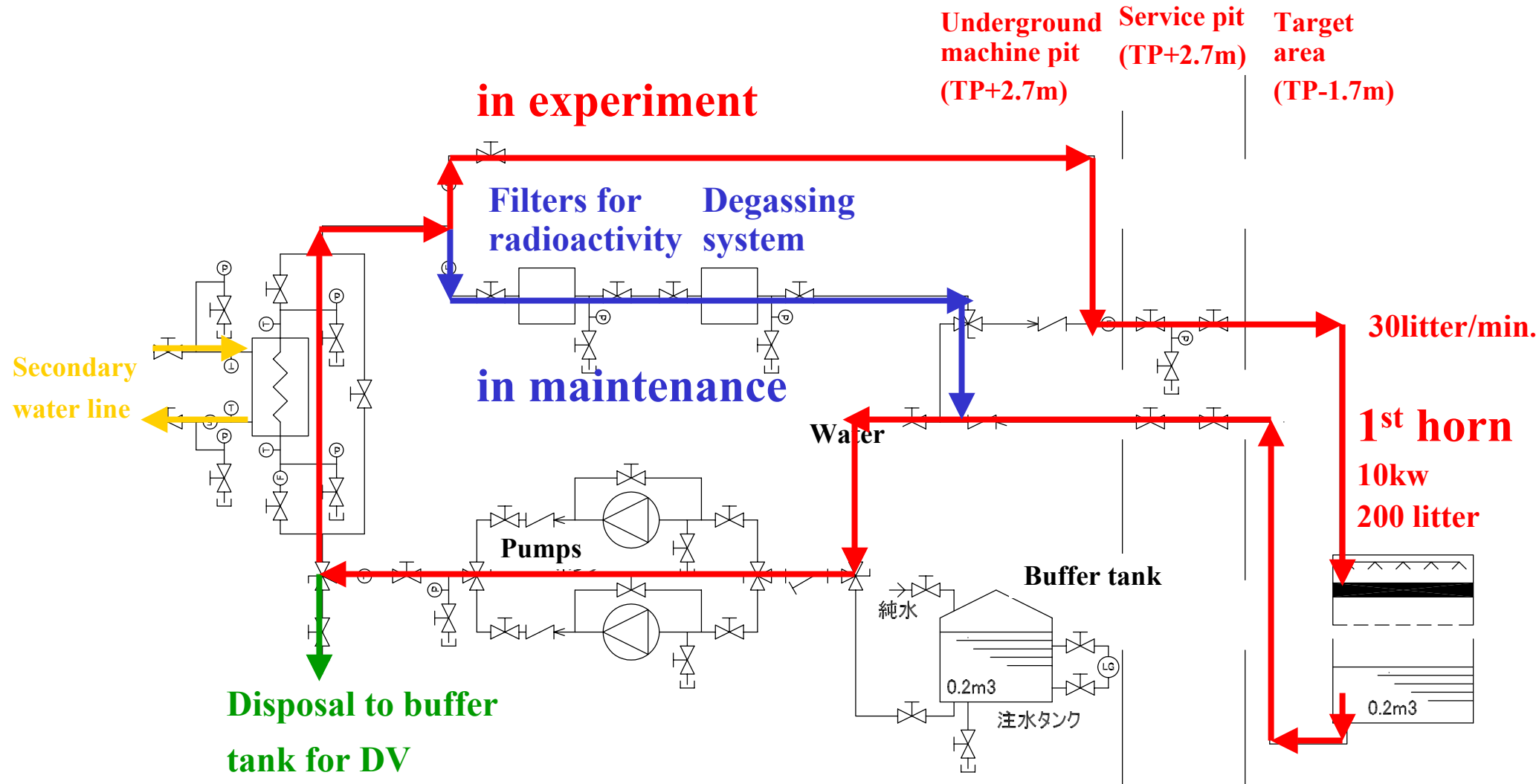
Primary cooling water system

Secondary cooling water system

Third cooling water system



Primary cooling system for horn





Very rough cost estimation

- **Building:** $\sim 4.3\text{M\$}(\text{Underground}) + \sim 0.8\text{M\$}(\text{Surface})$
- **Crane:** $\sim 0.5\text{M\$}$
- **Concrete shield blocks:** $1600\text{m}^3 \times \sim 300\text{\$/m}^3 = \sim 0.5\text{M\$}$
- **Iron shield blocks:** $4000\text{ton} \times (200 \sim 300)\text{\$/ton} = 0.8 \sim 1.2\text{M\$}$
- **Helium container:** $160\text{ton} \times \sim 1000\text{\$/ton} \times \sim 2? = 0.3\text{M\$?}$
- **Aluminum wall:** $120\text{ton} \times \sim 3000\text{\$/ton} \times \sim 2? = 0.7\text{M\$?}$
- **Support system of horn:** $\sim 0.1\text{M\$?} \times 4 = \sim 0.4\text{M\$?}$
- **Air cooling & ventilating system: ?**
- **Water cooling system: ?**
 - **1M\\$ $\sim 1 \times 10^8$ Yen**
 - **Excluding horns and target**

Control of air

Service pit(230m³)

Machine room(140m³)

Keep out in experiment

•In experiment:circulation

•In maintenance:ventilation

Helium container:

Keep out forever

•Circulation of Helium

Stock room for radioactive parts

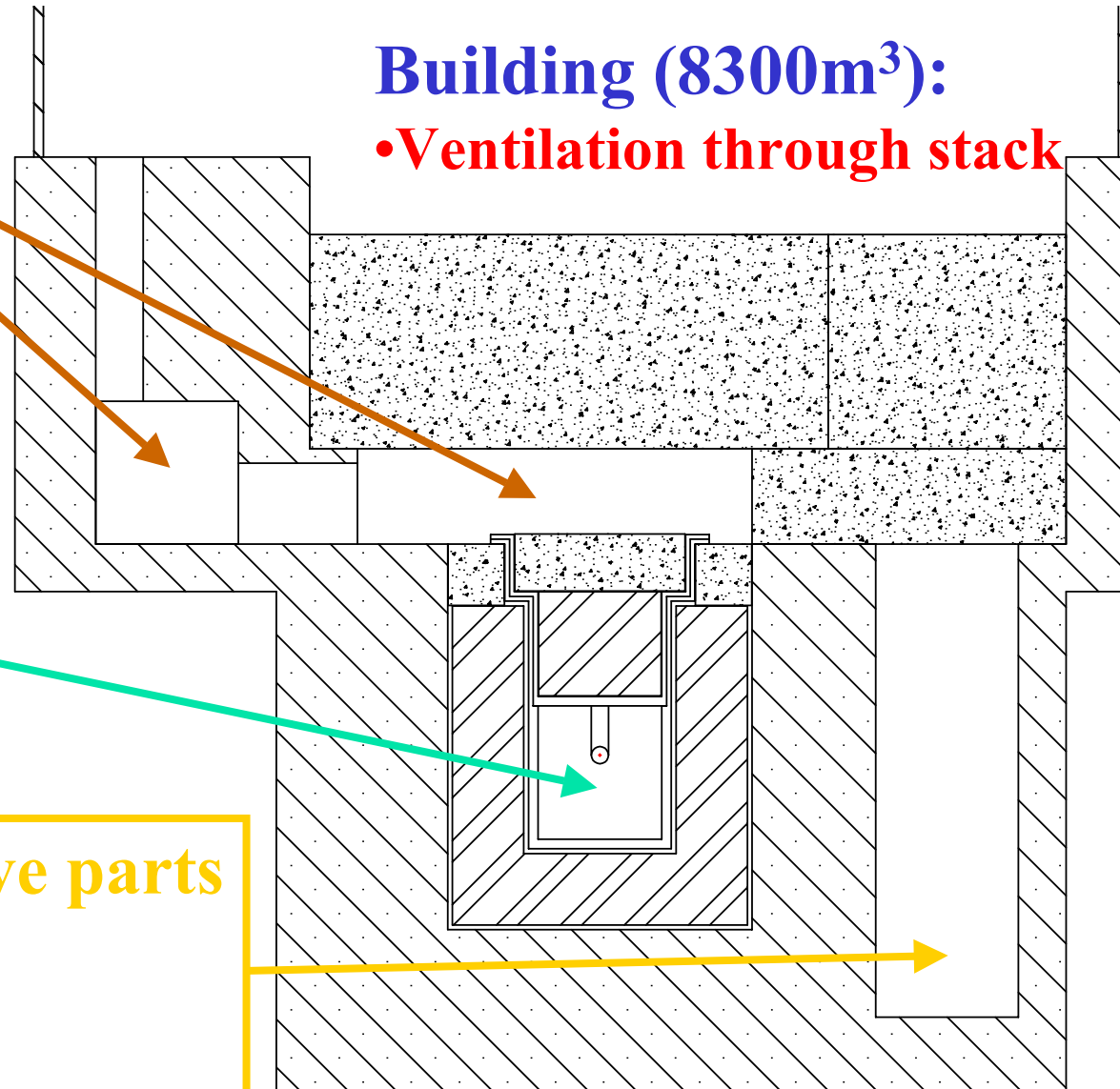
Keep out forever

•In experiment :circulation

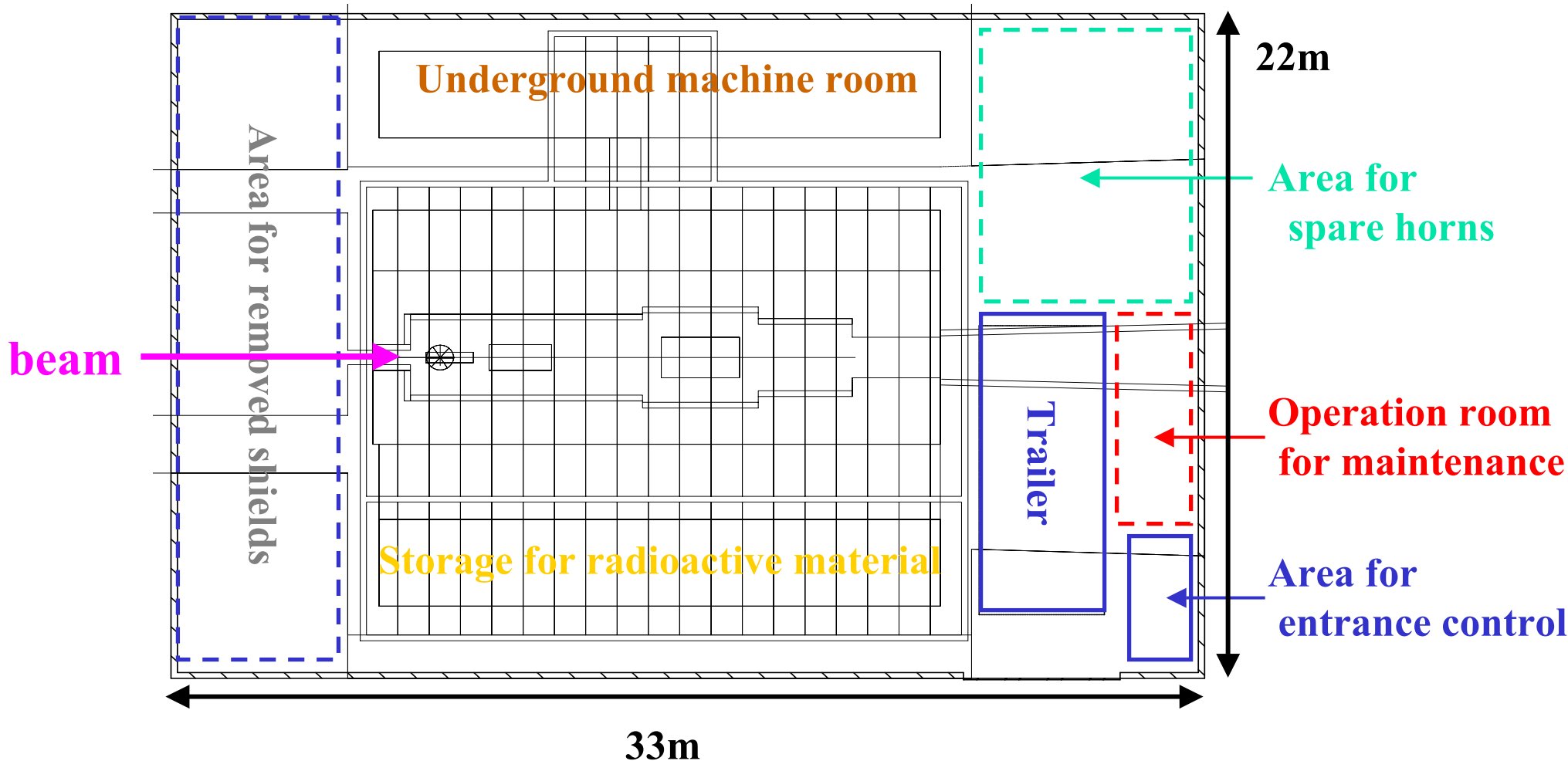
•In maintenance:ventilation

Building (8300m³):

•Ventilation through stack



Top view of target station



Underground machine room

•ターゲット

一次冷却水 (0.01m^3 , 28kBq/cc) のポンプ + タンク、
熱交換器 ($\sim 30\text{kW}$)、二次冷却水のポンプ + タンク

•ホーン

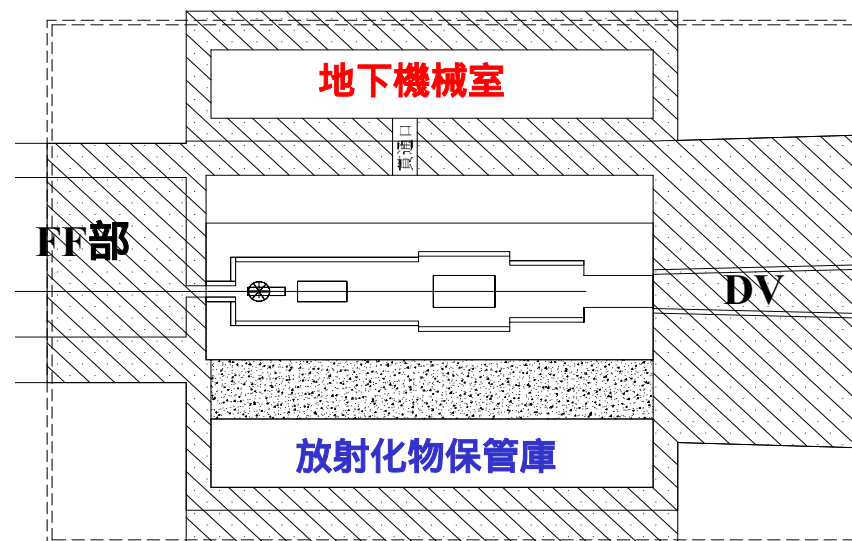
一次冷却水 (0.6m^3 , 5kBq/cc) のポンプ + タンク、
熱交換器 ($\sim 30\text{kW}$)、二次冷却水のポンプ + タンク

•鉄シールド + アルミヘリウム箱

一次冷却水 (数 m^3 ?, 数 kBq/cc ?)
のポンプ + タンク、熱交換器 ($\sim 200\text{kW}$)
(二次系はFF部と共通)

•ディケイボリウム

一次冷却水 (3m^3 , 数 kBq/cc)
のポンプ + タンク、熱交換器 ($\sim 200\text{kW}$)
(二次系はFF部と共通)



排水は地下機械室よりディケイボリウムを通して下流のDPタンクへ

空気・ヘリウムの放射化

0.75MW20日運転後(反応断面積 $\sigma=30\text{mb}$) 排気基準:5mBq/cc以下

場所	Neutron fluence (/p/cm ²)	放射化 (Bq/cc)	容量 (m ³)	トリチウム (Bq)	排気時間 (h)
上屋	1×10^{-19}	4×10^{-14}	8000	0.3	1
サービスピット	5×10^{-12}	2×10^{-6}	230	5×10^5	0.03
地下機械室	5×10^{-12}	2×10^{-6}	330	7×10^5	0.04
放射化物保管庫	5×10^{-12}	2×10^{-6}	780	1.6×10^6	0.1
鉄シールド外面	1×10^{-10}	4×10^{-5}	38	1.5×10^6	0.005
鉄シールド中間	1×10^{-8}	4×10^{-3}	33	1.3×10^8	0.004
鉄シールド内面	2×10^{-5}	8	28	2.2×10^{11}	5.6
TSヘリウム	2×10^{-4}	80?	135	1.1×10^{13} ?	270?
DVヘリウム	5×10^{-5}	20?	1600	3.1×10^{13} ?	800?

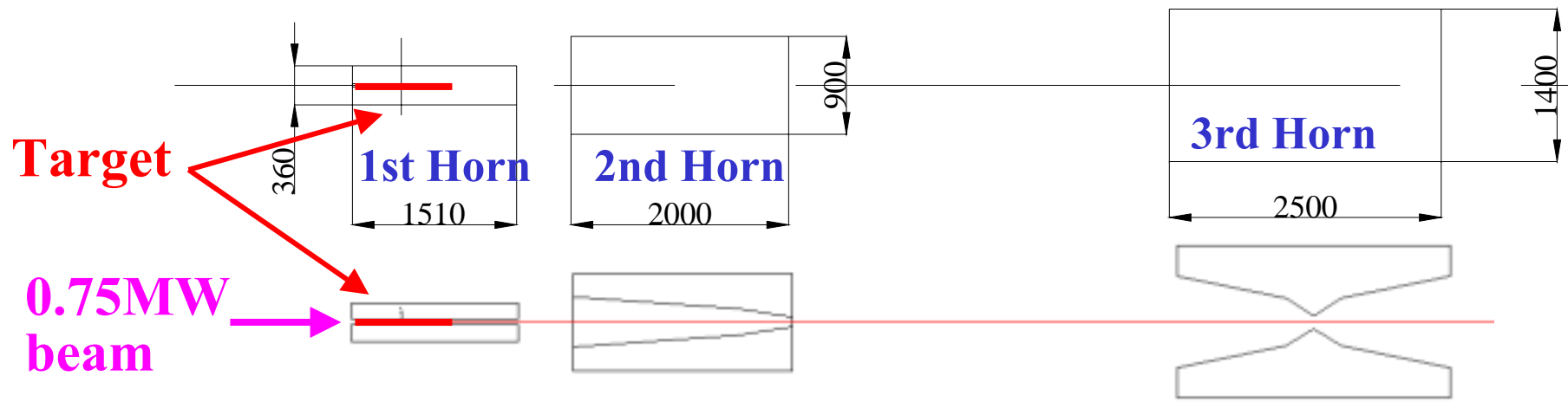
ヘリウムの断面積は1.2mb ? (1/25 ?)

Neutrino target

Graphite rod

- diameter: 30mm, Length: 900mm (80% interaction)
- beam size: $\sigma_r \sim 6\text{mm}$
- fixed inside 1st horn
- 20kw heat load: cooled by water

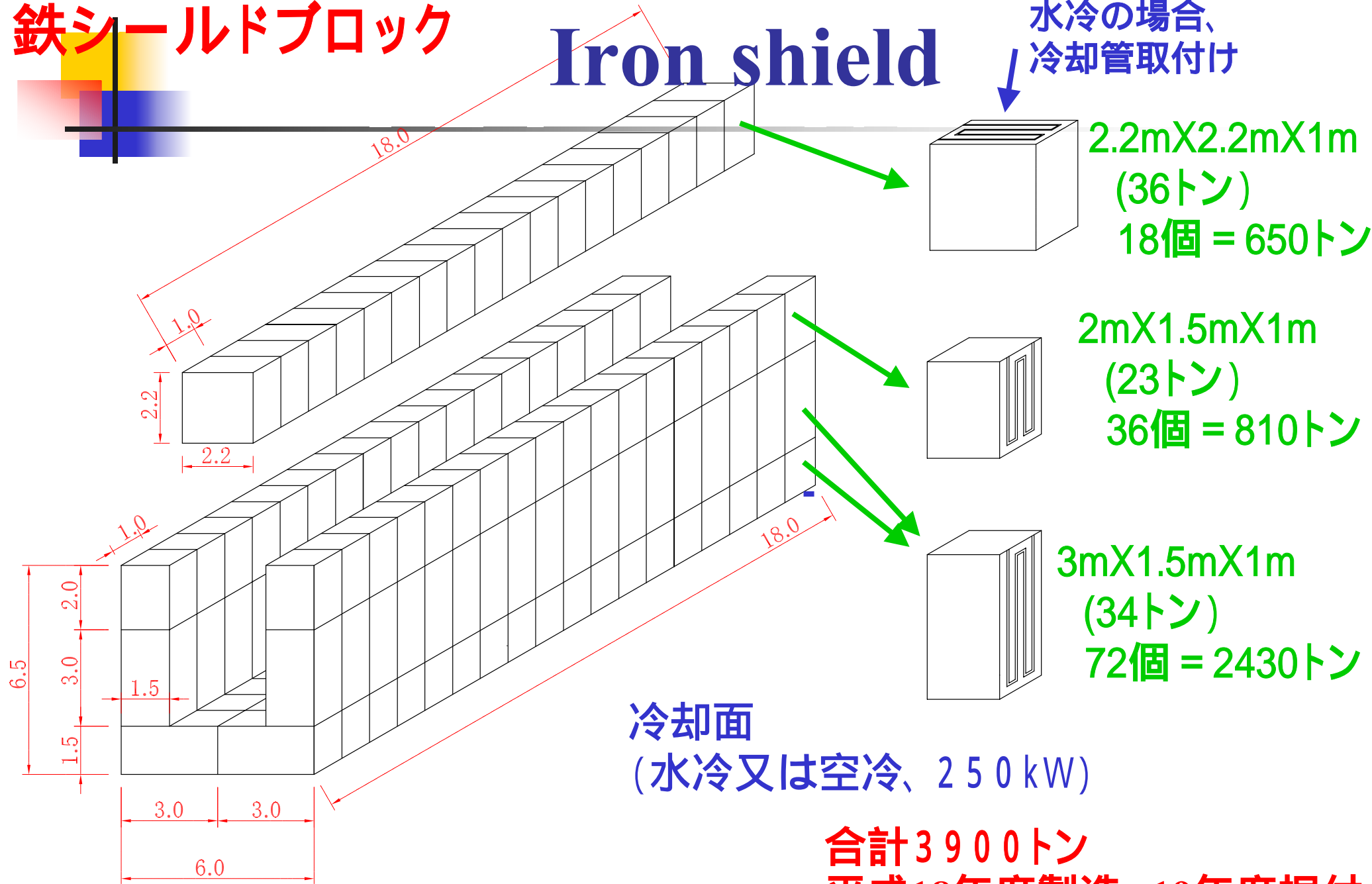
⇒ Hayato's talk tomorrow



鉄シールドブロック

Iron shield

水冷の場合、
冷却管取付け



合計3900トン
平成18年度製造、19年度据付