



NuMI Primary Beam

November 7, 2003



NuMI Primary Beam FNAL Site

NBI03

Nov. 7-11, 2003

NuMI Primary Beam

S. Childress (FNAL)



Beam enclosure entrances
thru Main Injector and
NuMI Target Service
Building (completed Oct)





NuMI Primary Design Parameters

Proton beam energy	120 GeV
Spill cycle time	≥ 1.87 sec
Bunch length	3-8 nsec
Batch length	84 batches
Batch spacing	18.8 nsec (53 MHz)
Transverse emittance	40π mm-mr expected (95%) 500π mm-mr maximum envelope
Momentum spread	$2 \times 10^{-4} \delta p/p$ 2σ expected $3 \times 10^{-3} \delta p/p$ 2σ max
NuMI spill (pbar operation)	5 batches = 8.14 μ sec
NuMI spill (no pbar operation)	6 batches = 9.78 μ sec
Maximum intensity	4×10^{13} ppp (protons/spill)
Total beam power	404 kW at maximum intensity



NuMI Primary Priorities: 2002-03

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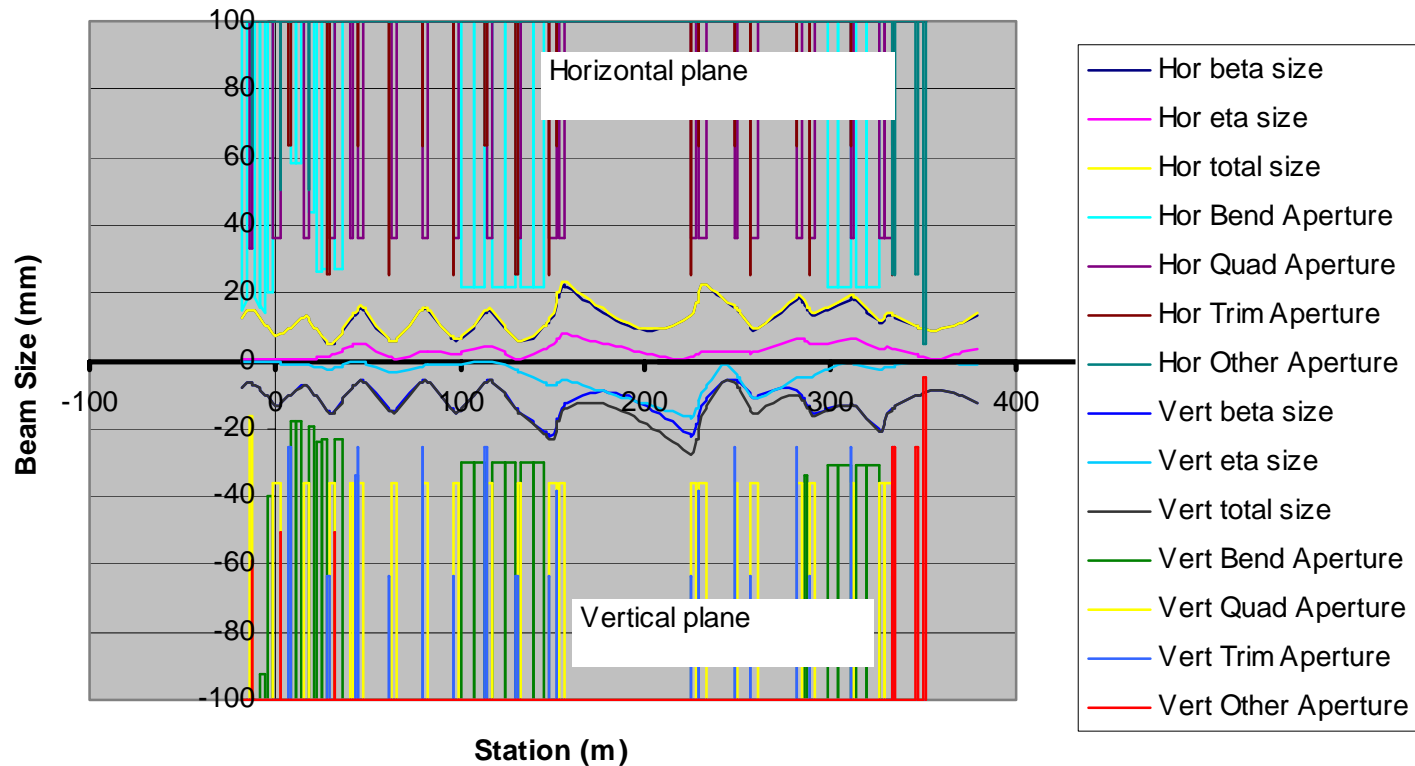
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- Finalize extraction & primary transport beam design
 - 3-D modeling to understanding fitting in Main Injector – Recycler region
 - Completion of magnet refurbishment & corrector fabrication
 - Kicker magnet construction
 - Completion of large magnet installation in tunnels accessed thru Main Injector (Sept-Oct shutdown – our top priority)
 - Accelerator systems ‘NuMI mode’ beam tests (Bob Zwaska presentation)
 - Instrumentation design / construction
 - « New BPM electronics
 - « New SEM profile monitors (Sacha Kopp presentation)
 - Understand beam sensitivity to error sources



Beam Transport & Aperture Clearance

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Maximal Beam Sizes, 500pi & 3E-3, vs Clearances 09/27/02





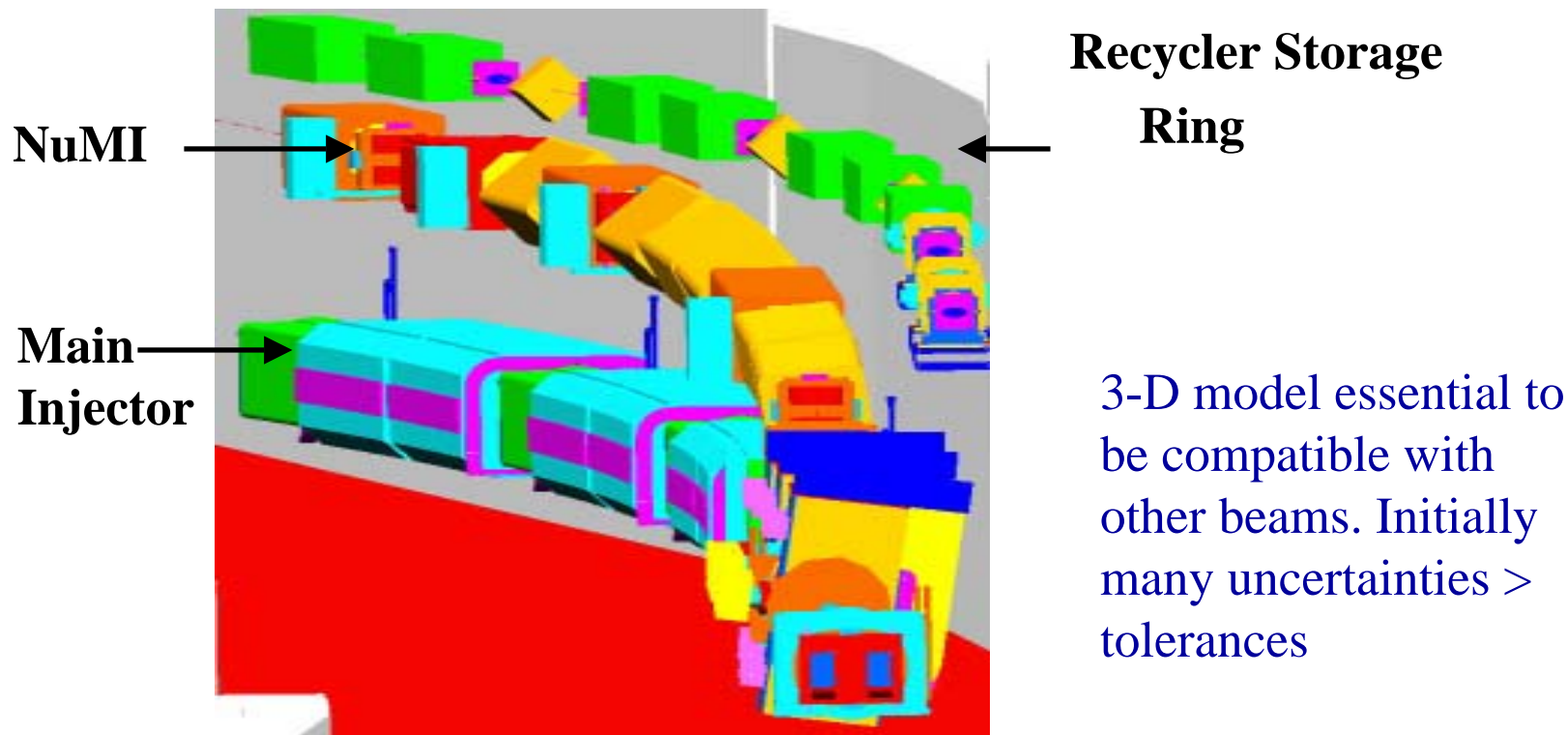
Main Injector Tunnel – MI60

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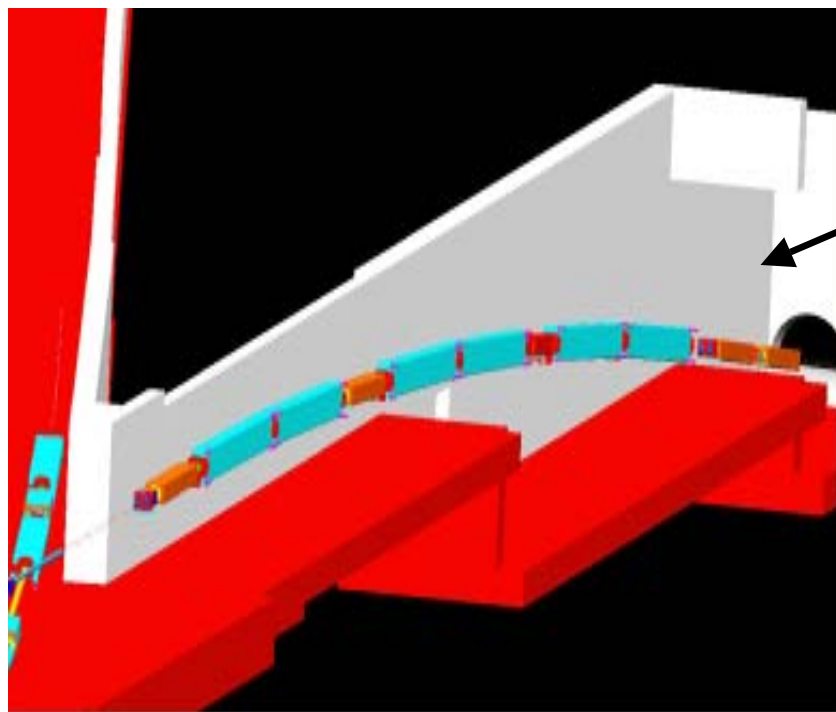
Extraction & Pretarget Enclosures

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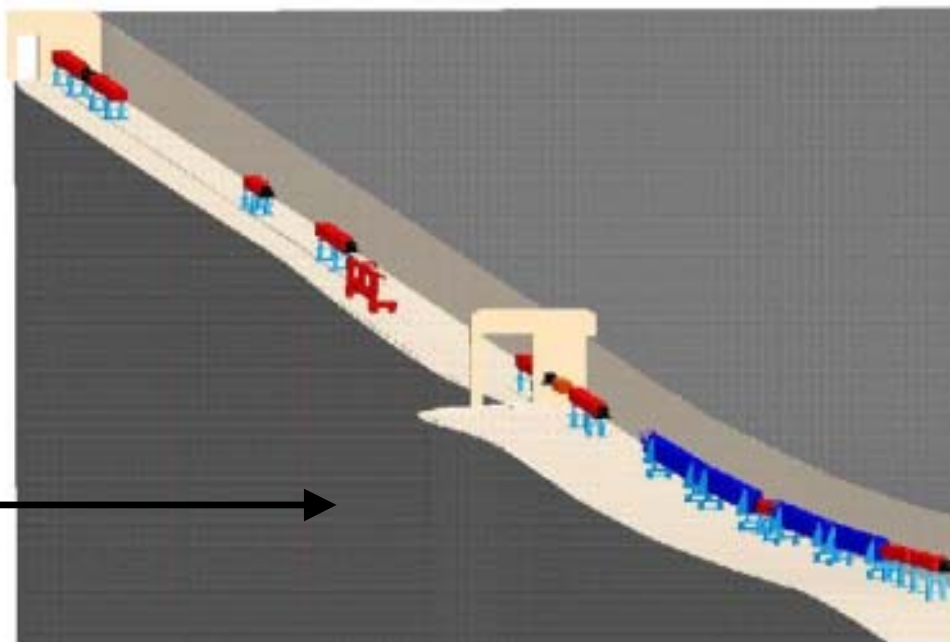


Pretarget Enclosure

98 mrad **up**-bend & target focus

Extraction Enclosure

156 mrad down-bend





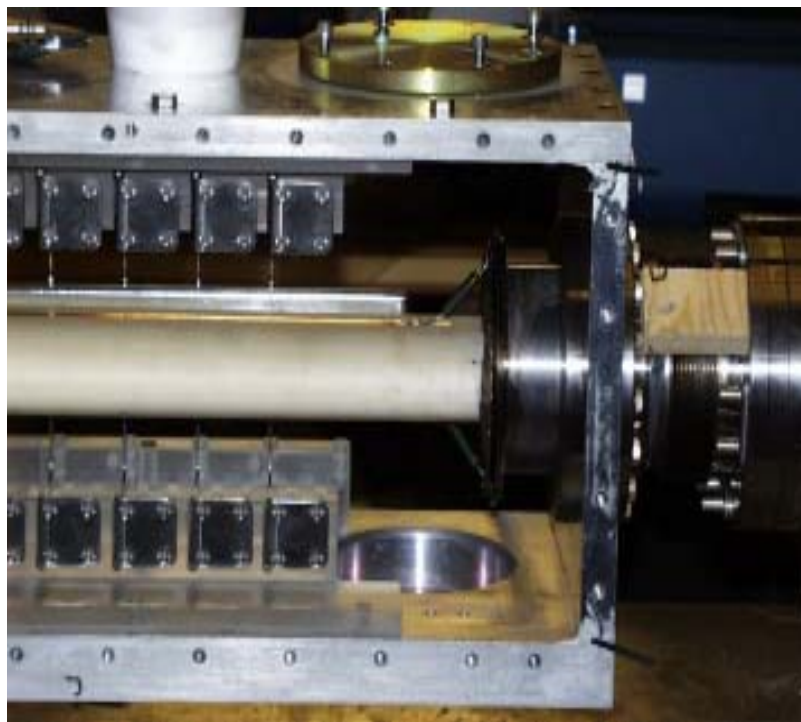
Kicker Construction

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- 3 kicker Magnets
 - « Each 2.2 m length
 - « 60 kV max.
 - « 4.0 kG-m at nominal 48 kV
- 2 magnets complete, 3rd well advanced
- Testing in progress



NuMI Installation MI-608 Region

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Extraction Lambertsons



Upstream NuMI Transport



Installation NuMI Extraction Enclosure

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V108 down-bend dipoles



Quads before carrier
tunnel drift



Lined 70 m. carrier tunnel



2003-2004 Shutdown Efforts

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- **For the upstream half of the NuMI primary beam: MI-60 and Extraction Enclosures, the only_work_access is through the Main Injector / Recycler tunnel – with severe restrictions on access options.**
 - **All large magnets in these areas (except kickers) are now installed**
 - **For 2004 shutdown (Summer) must install correctors, all instrumentation, vacuum system, LCW hookup, remaining cabling, and extensive testing.**



Preparing for Installation: Pretarget Tunnel

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Tunnel still 'a bit' damp

Here primary installation is not critical path. Access not tied to Main Injector shutdown

Beneficial occupancy October '03



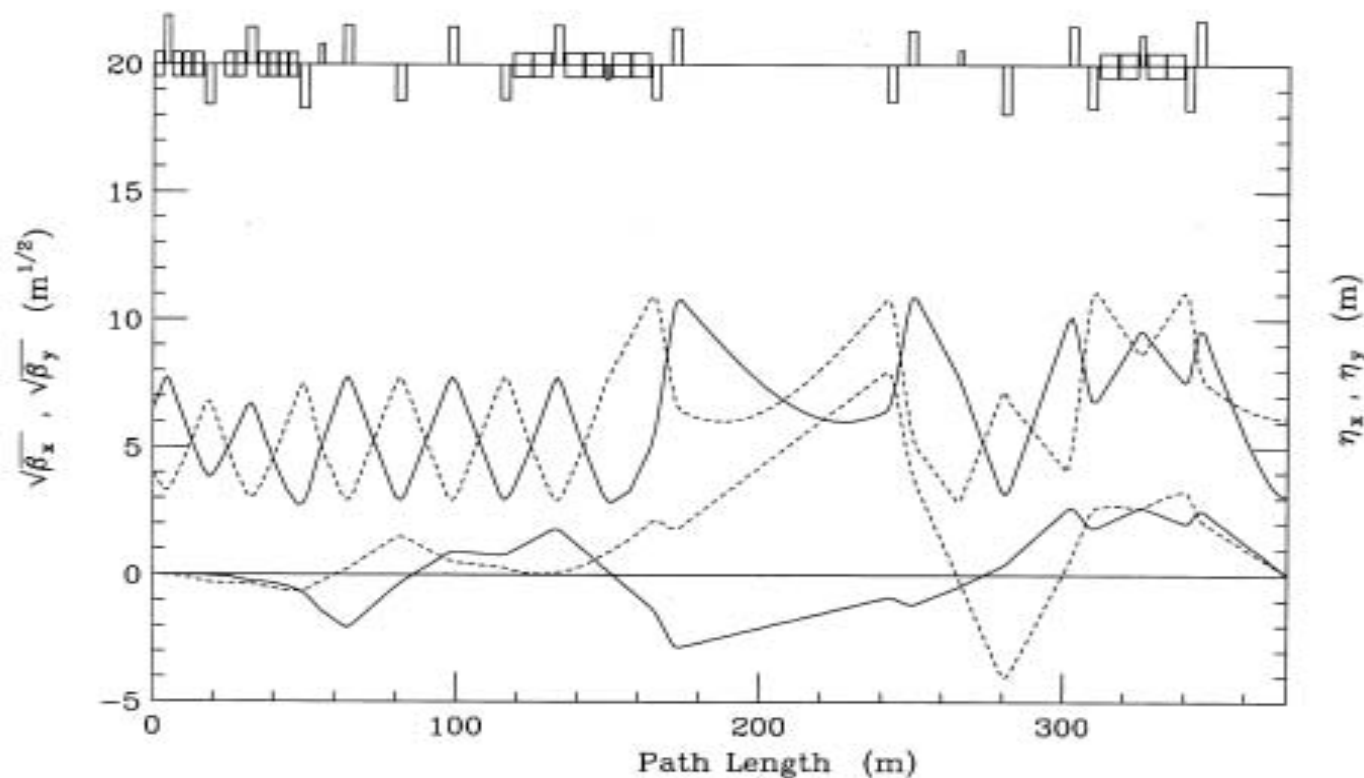
Beta & Eta Functions: Primary Beam Design

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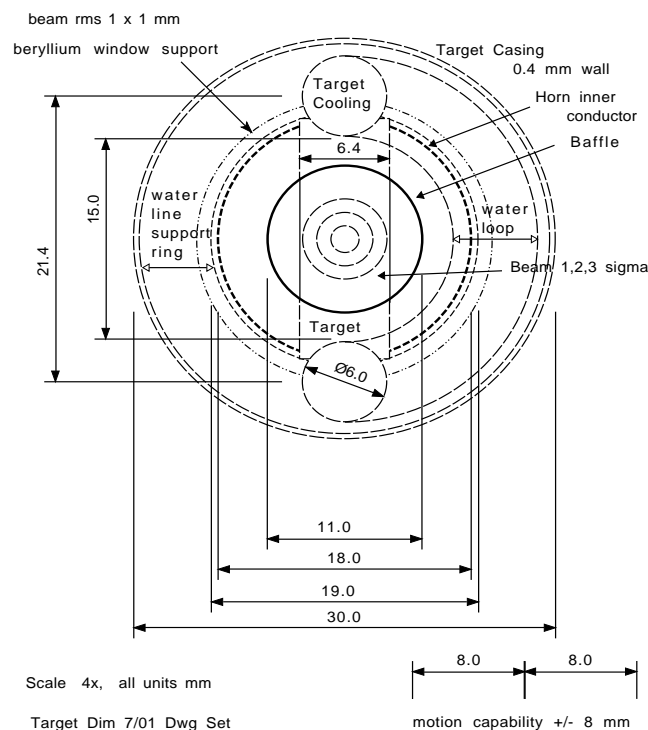
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Targeting Requirements



- Beam's eye view of target and baffle.
- Beam size on target: (σ) 1mm
- Position stability on target (σ) +/- 0.25 mm.
 - « Minimize physics backgrounds
- Angle stability on target 60 μ rad
 - « Modest requirement for low energy beam



Instrumentation Design Impact: Targeting Requirements

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- **Beam size at targeting leads to smaller profile monitor SEM grid pitch (0.5 mm) at targeting [compared to 1 mm along transport].**
- **To maintain position accuracy at target requires functional instrumentation accuracy of a factor of 3-4 smaller than required beam control accuracy.**
 - « Experience from many applications
 - « Requirement for < 75 microns instrumentation accuracy
- **For targeting BPM's use smaller diameter detector plate separation (allowed by smaller beam) than along transport**
 - « Enhances detector accuracy proportionally



Profile Monitor Usage

- Profile monitors have a dual use application in the NuMI primary line
 - « Determination of beam size and shape along the transport and for targeting. This provides the primary diagnostic for emittance or optics problems, as well as fraction of beam targeted
 - « Precision calibration for the BPM's. This imposes additional requirements for profile monitor position reproducibility $<$ BPM accuracy.

NuMI Beam Position Monitors



↑
Transport BPM's



Target BPM's

Building new BPM electronics based on digital receiver technology.

Recently commissioned for Recycler Ring with excellent performance



NuMI Beam Control

- **Beam position and profile monitor accuracy requirements needed to respond to error source sensitivity are well matched to those for targeting, within a factor of 2, with targeting being the more severe.**
- **One disadvantage with NuMI beam control compared to the Main Injector is the additive presence of error sources from individual magnet string power supplies.**
- **NuMI beam control requirements for beam loss and targeting control are met by the combination of enhanced power supply stability <100 ppm for major bends and always active position control [Developed for TeV Switchard; used in several applications]**



NuMI Primary Priorities: 2004

- Upstream enclosures beam ready by September 2004
- Fully beam ready by December 2004
- Major focus for:
 - « Pretarget installation
 - « Beam instrumentation construction
 - « Main Injector full ring beam tests
 - « Beam control implementation
 - « EVERYTHING not yet done