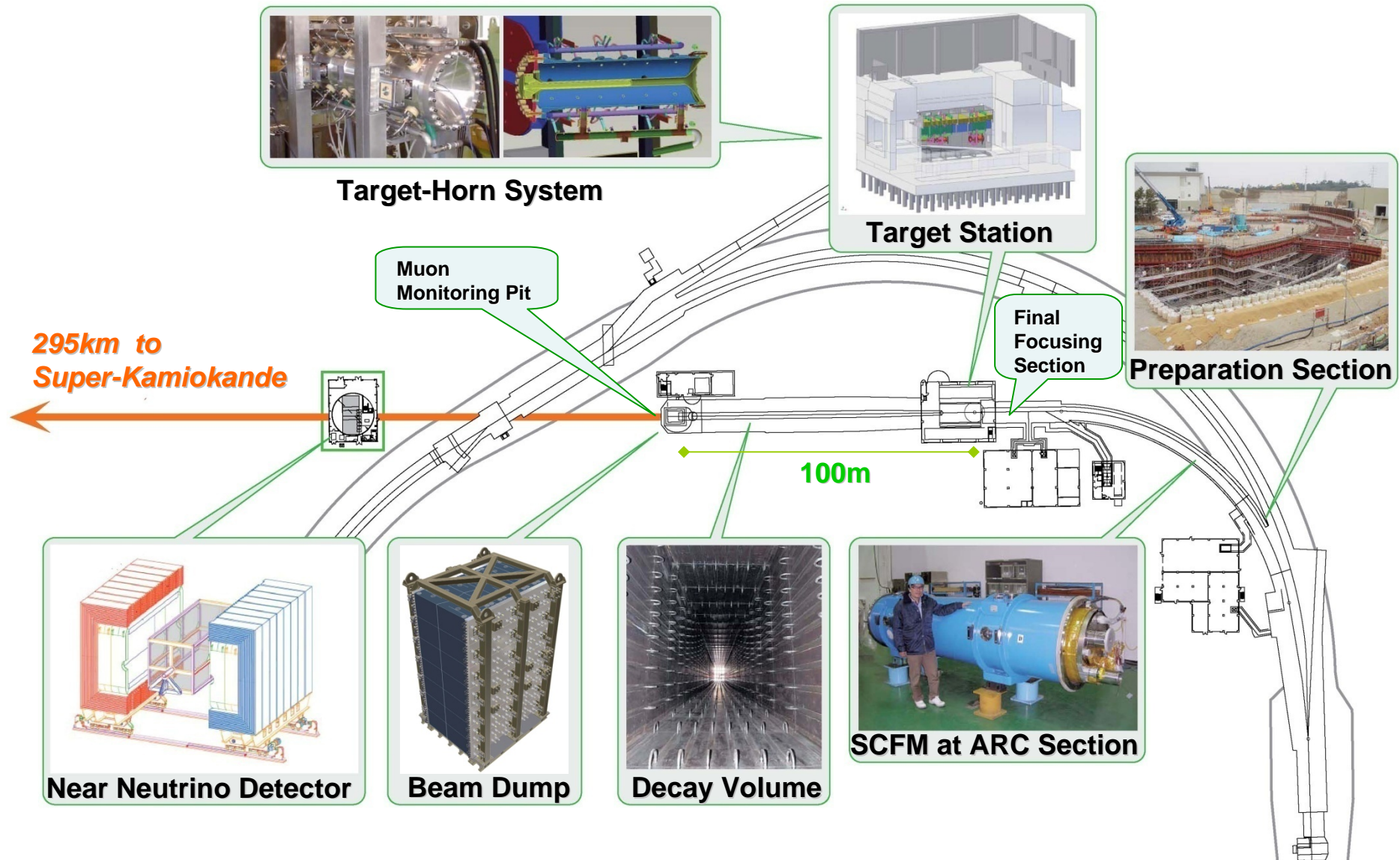


# Status of Neutrino Beamline Construction

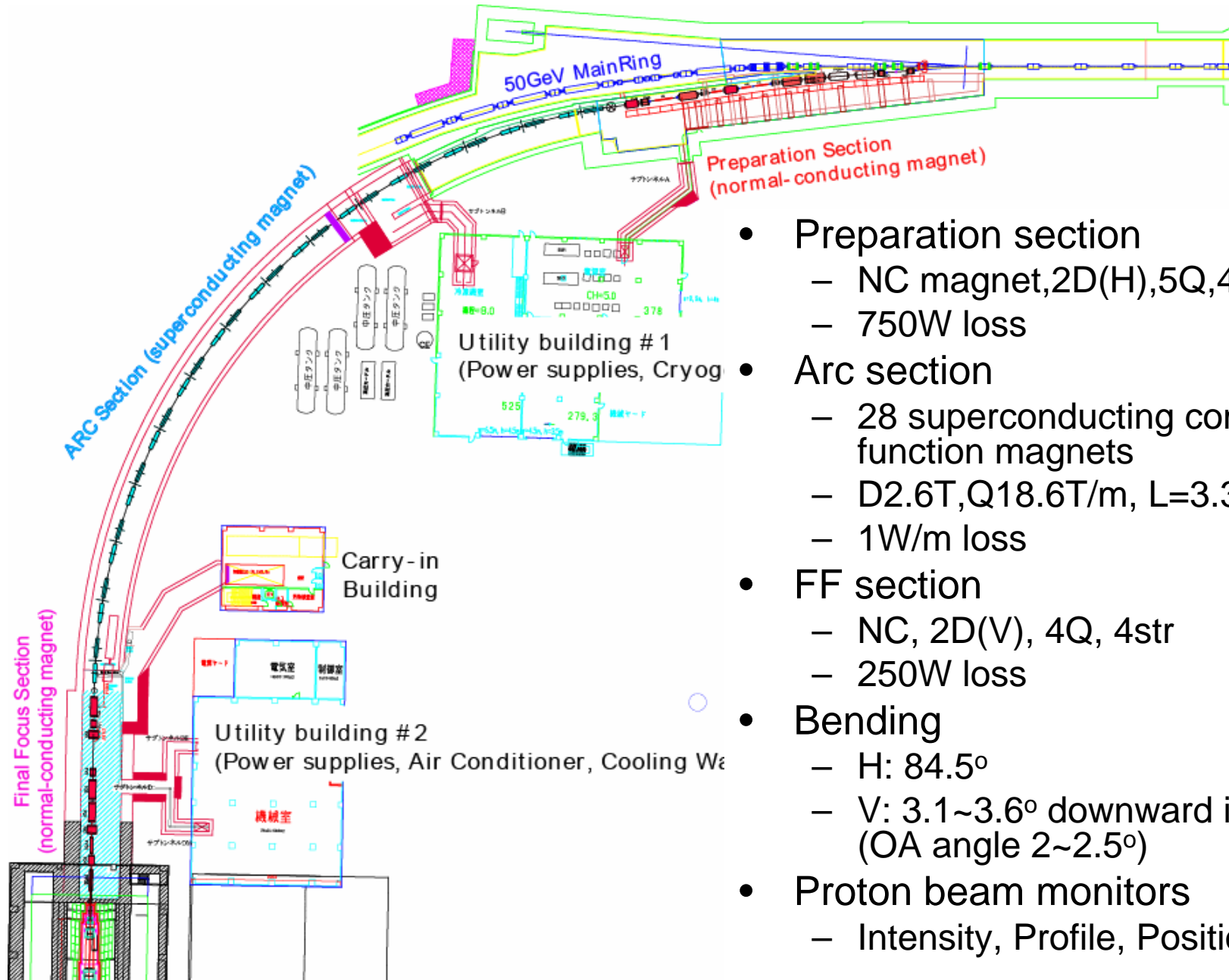
T.Kobayashi  
IPNS, KEK

# The Neutrino Beam-Line



Construction: Apr. 2004 ~ Mar. 2009 (5yrs)

# Primary beam line



- Preparation section
  - NC magnet, 2D(H), 5Q, 4str
  - 750W loss
- Arc section
  - 28 superconducting combined function magnets
  - D2.6T, Q18.6T/m, L=3.3m
  - 1W/m loss
- FF section
  - NC, 2D(V), 4Q, 4str
  - 250W loss
- Bending
  - H:  $84.5^\circ$
  - V:  $3.1 \sim 3.6^\circ$  downward in FF sect. (OA angle  $2 \sim 2.5^\circ$ )
- Proton beam monitors
  - Intensity, Profile, Position, Loss



# Tunnel for Primary Beam-line



Completed in Dec. 2006



# Primary line components

- Superconducting combined function magnets
  - Mass production started in FY2005
  - 17 (/28) mags completed
  - 6 (/14) “doublets” (2mag in 1 cryostat) completed
  - Installation in FY2008
- Cryogenics
  - Design completed, contract made
  - Manufacturing started in FY2006(~2008)
- Normal-conducting magnets
  - Installation in July,2007 for preparation section
  - Fabrication of FF magnets in progress, and to be installed in FY2008.
- Power supply
  - All are re-use of KEK-PS beam line
  - Refurbishments being done.
- Vacuum
  - Beam pipe installed in magnets for prep. sec
  - Intra-magnet beam pipe being designed.
- Beam plug
  - ready for installation in coming summer
- Collimator
  - re-examining aperture due to optics change.





# Beam Monitors

- Configuration

- **Position** : Electro-static monitor (ESM)
- **Profile** : Segmented Secondary Emission Monitor (SSEM), OTR
- **Intensity** : CT
- **Loss monitors** (BLM): Ion. Chamber

- ESM

- ESM#0 and ESM #1 successfully made and tested
- Bidding for all Prep ESMs in progress

- SSEM

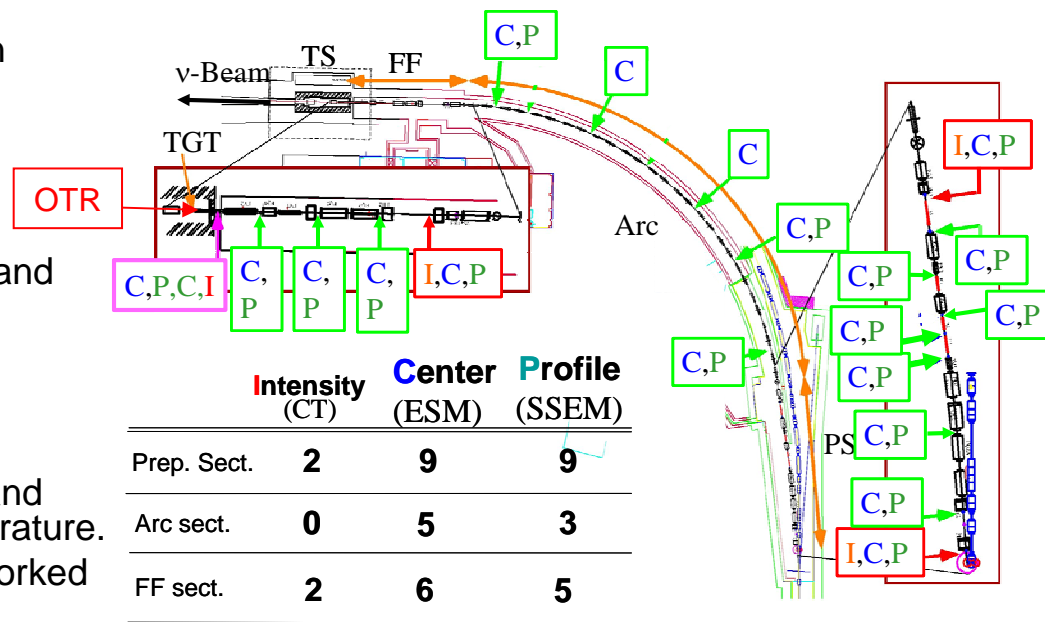
- Chamber bidding be placed soon
- Moving mechanisms for SC part tested and moved smoothly at liquid-nitrogen temperature.
- Moving mechanism for warm part also worked
- To be adopted with several minor modifications.

- CT

- Prototype made and tested w/ pulse&beam
- Final design to be done

- Loss

- Commercially available Gas Ionisation Chamber (used by J-PARC acc group)
- Performance tested with beam



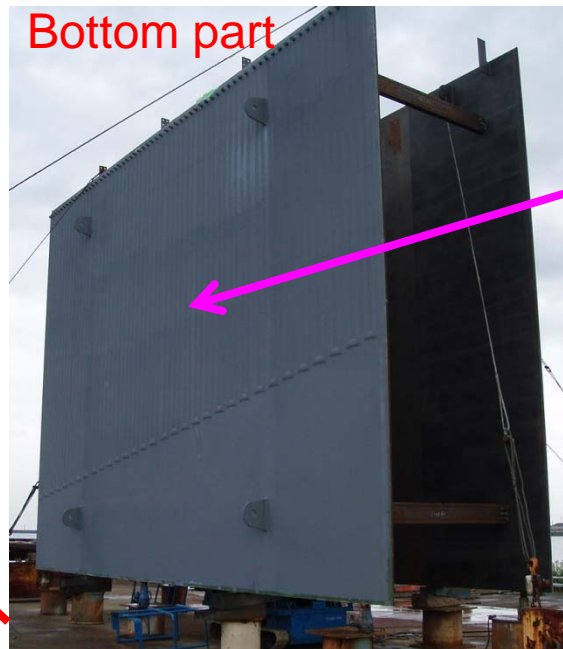
Beam loss monitor will be placed along the beam line.



# Target Station



Top part



Bottom part



Cooling channels

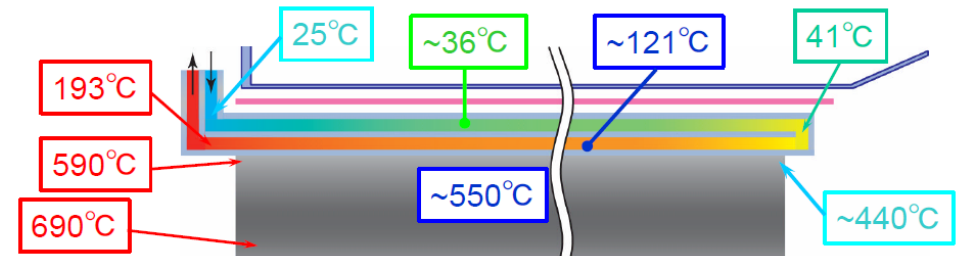
- Civil construction of underground part will finish soon.
- He vessel will be installed from Aug. 2007.

- Helium vessel is being manufactured at the factory.



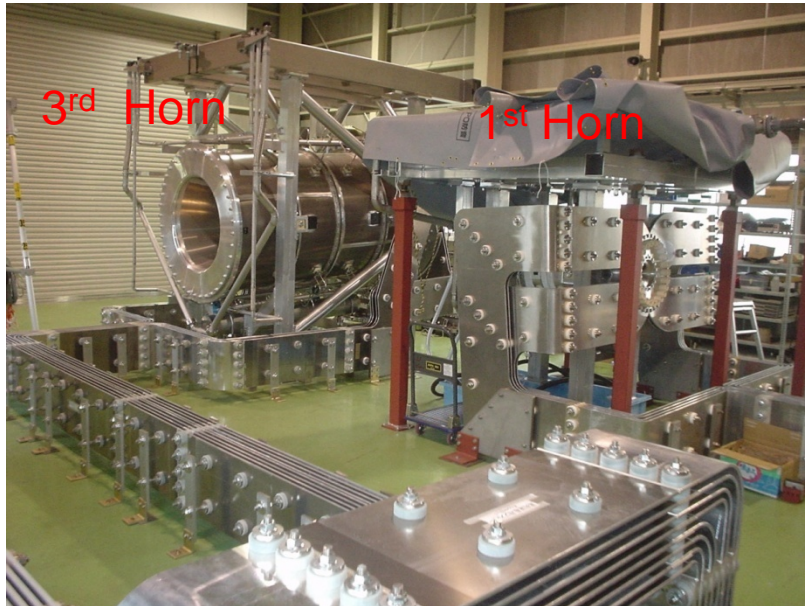
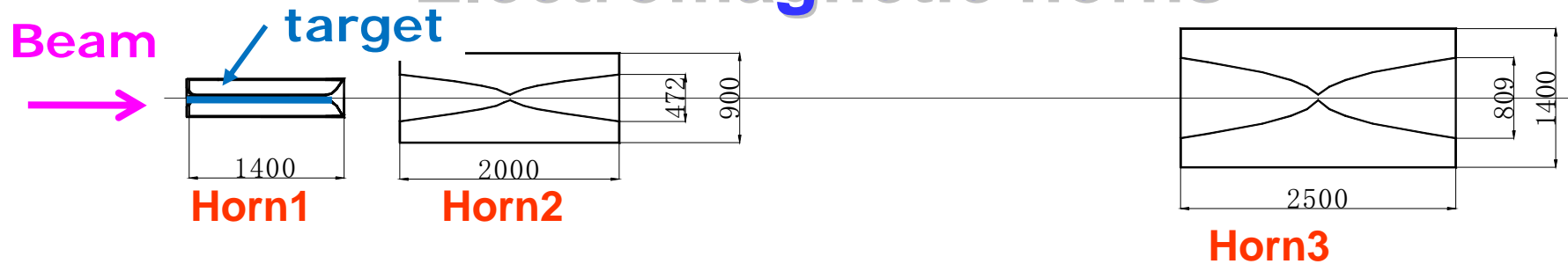
# Target

- Graphite 26mm(D)x900mm(L)
- Heat load: 58kJ/spill (~20kW)
- Thermal shock ( $\Delta T \sim 200\text{K}$ ) ~ 7MPa (<Tensile strength 37MPa)
- Forced flow Helium gas cooling
- Remote maintenance
- The target full prototype is being manufactured.
- The He circulation system achieved >200m/s flow at the (imitated) target surface.
- Installation in FY2008





# Electromagnetic horns



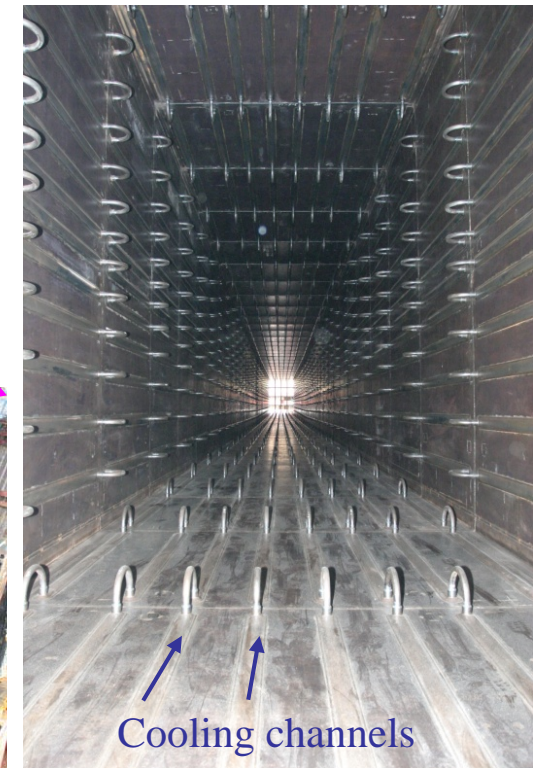
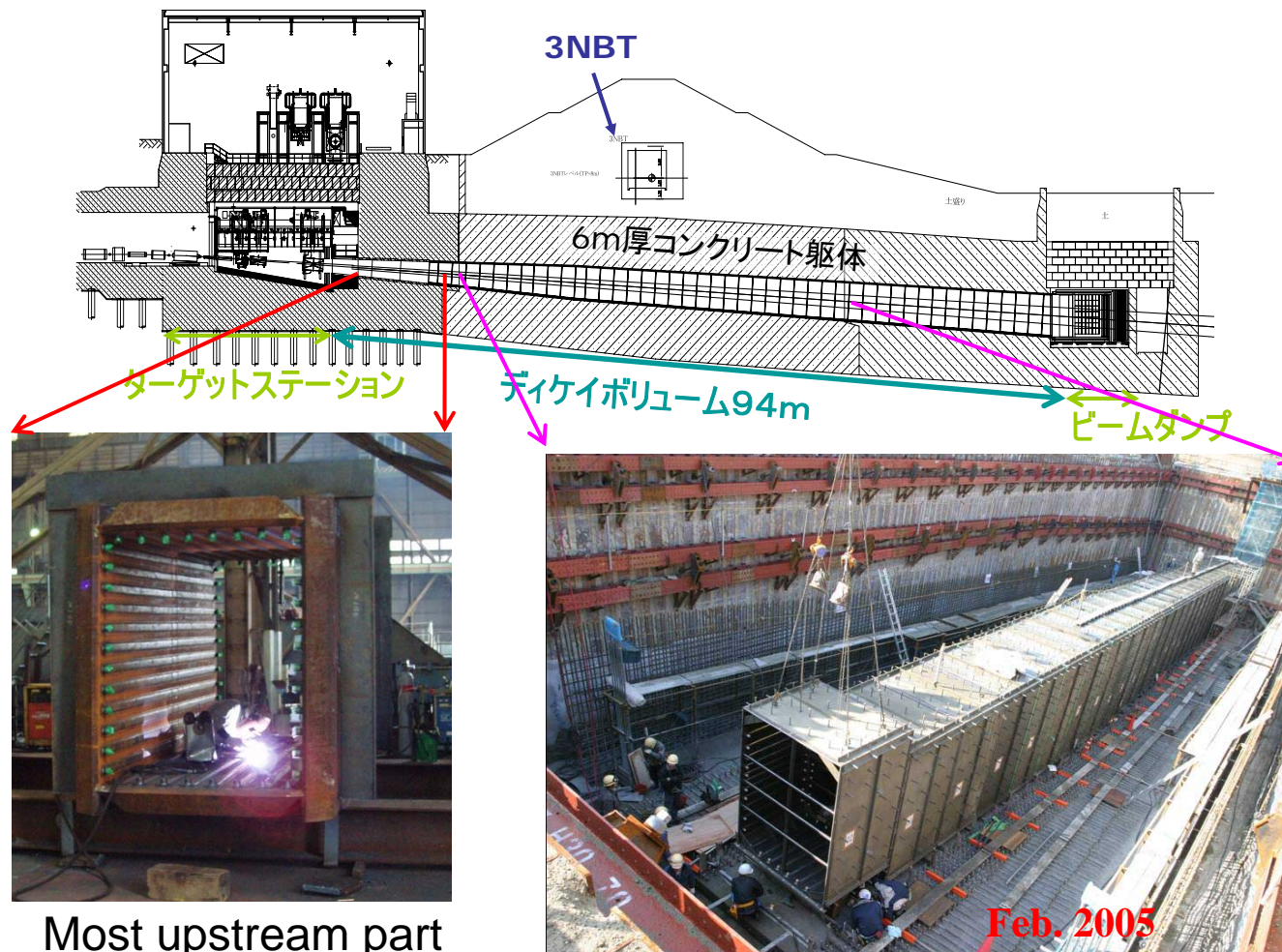
- As endurance test, 1<sup>st</sup> horn prototype have been operated with  $8.5E5$  pulses without serious troubles.
- The 3<sup>rd</sup> Horn was produced and connected serially with the 1<sup>st</sup> horn.
- The long term test at 320kA with this configuration just started and will continue until the end of August.
- The 320kA operation with full setup at Fuji-Hall is being prepared.



- The support module for the 3<sup>rd</sup> horn was produced.  
This 12tons iron box hangs the 3<sup>rd</sup> horn.

# Decay Volume

- 94m-L iron helium vessel cooled by water
- 6m concrete shields
- ~150kW heat on iron walls and concrete
- Middle part (50m-L) was already constructed.
- Construction of most upstream and downstream parts just started.

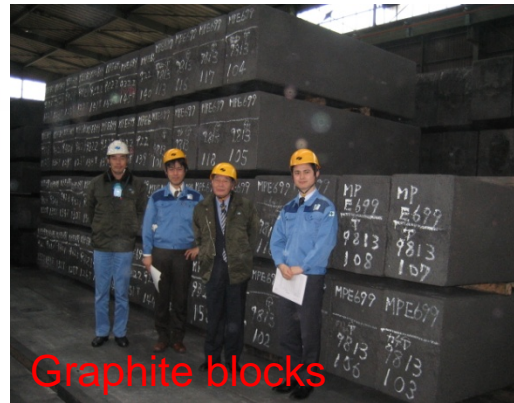


Middle part (50m-L)

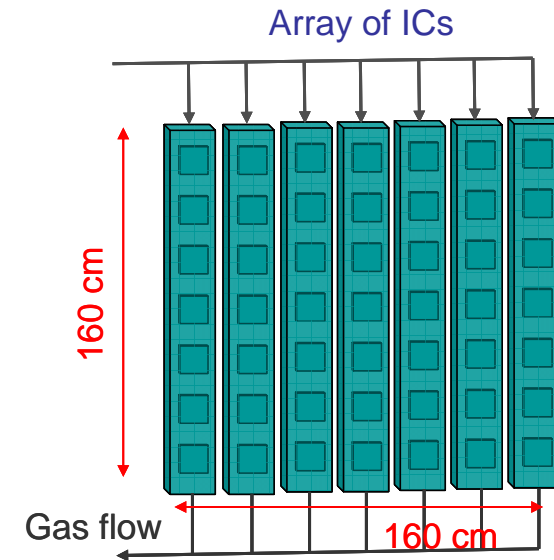


# Beam Dump / Muon Monitor

Beam dump



Muon monitor



- 98 graphite blocks cooled by AI modules.
- Production of Graphite blocks finished.
- First module was assembled.
- Machining of graphite blocks: FY2007
- Production of cooling modules: FY2007
- Fabrication of He vessel plates: FY2007
- Assemble/installation: FY2008

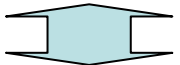
- Two Independent System
  - Semiconductor detector array
  - Ionization chamber array
- Spill –by-spill monitor for the muon profile center
- Prototype being tested w/ beam

# Hadron production measurements at CERN-SPS

## NA61 (SHINE) experiment

- Spectrum at far site is different from near site even w/o oscillation
  - Effect of non-point-like source
- (Possible) T2K analysis

$$\Phi_{SK}^{\text{exp}} = R_{F/N} \cdot \Phi_{ND}^{\text{obs}} \xrightarrow{\sigma, \varepsilon} \text{SK exp'd obs.}$$

 Osc?

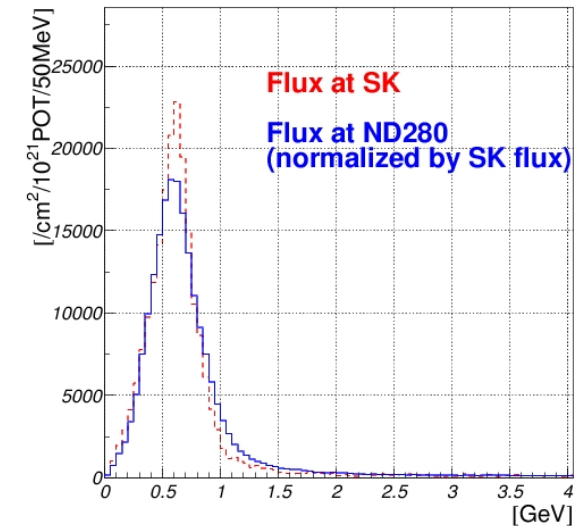
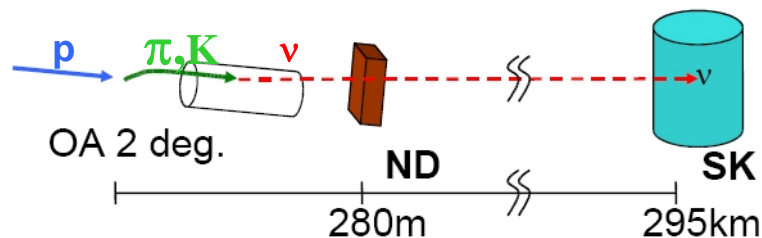
SK observation

Far/Near ratio

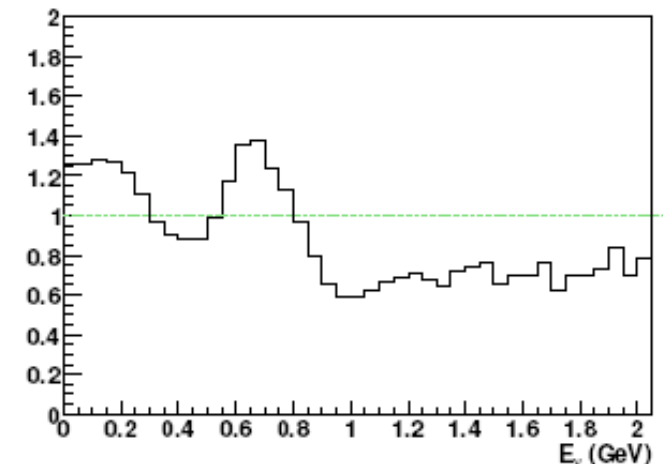
$$R_{F/N} = \Phi_{SK} / \Phi_{ND}$$

Determined by  
Hadron prod. (& geometry)

**no measurement of particle production off carbon with 30 (,40,50) GeV protons → NA61**



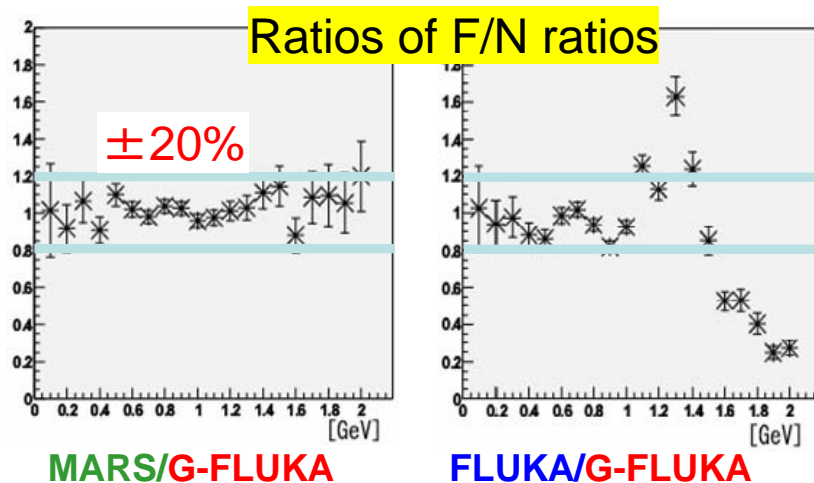
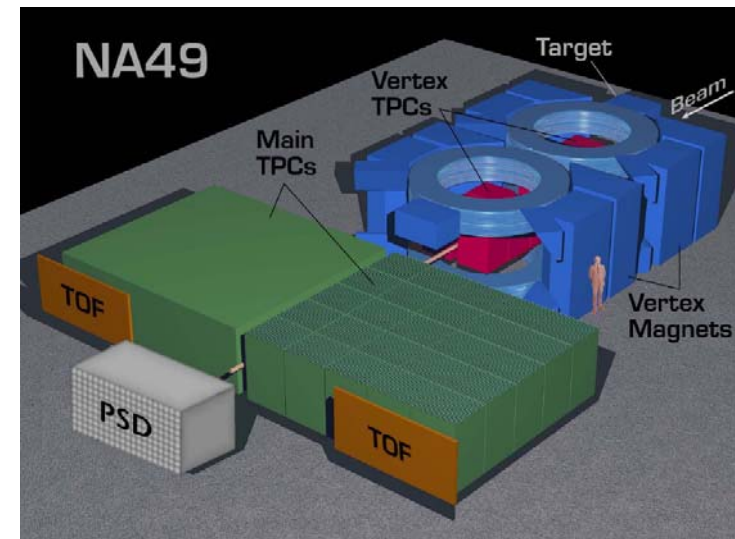
Far/Near ratio





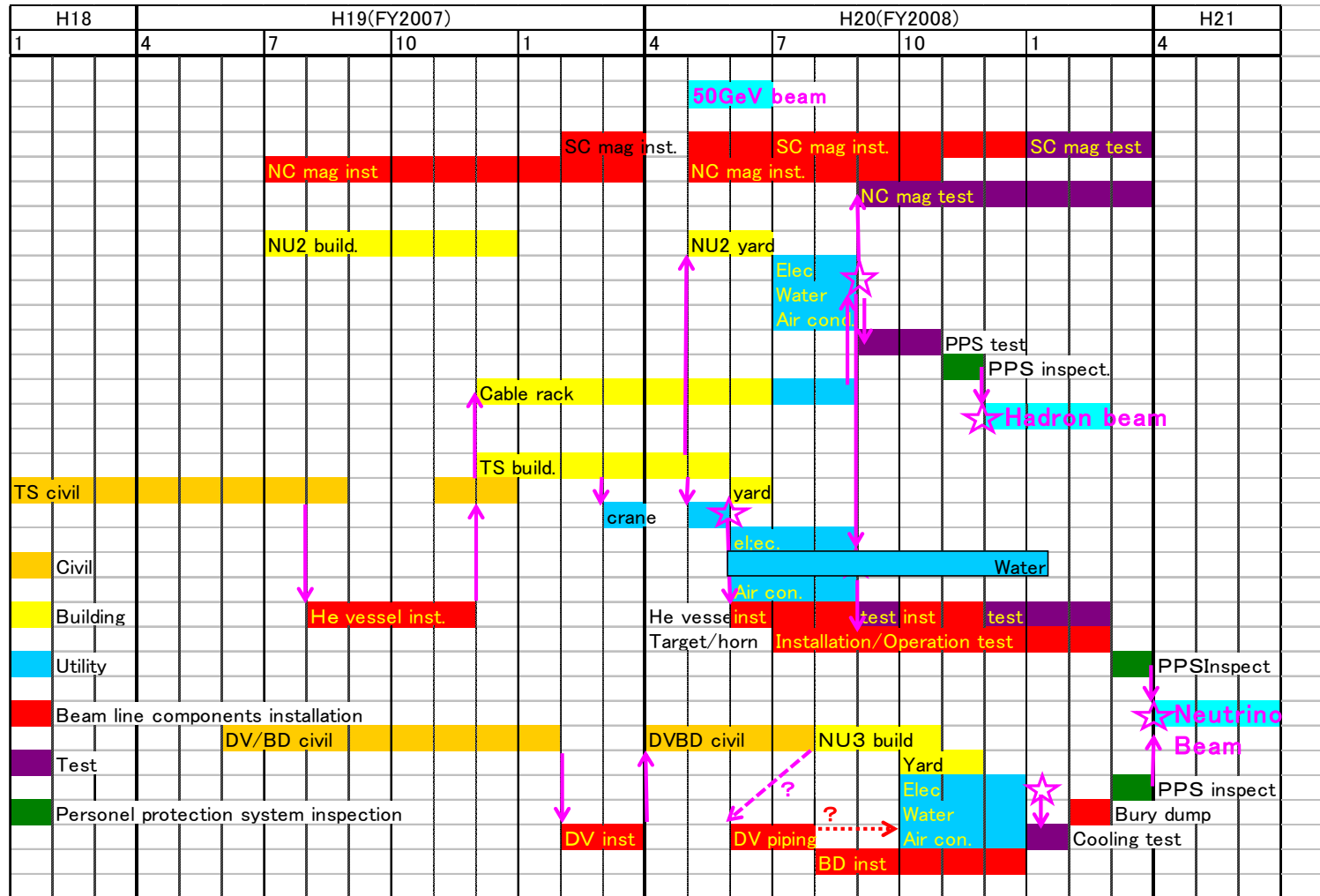
# CERN SPS NA61 experiment

- Physics goals
  - **p+C for T2K**
  - Heavy Ion physics
  - Provide data for cosmic ray air shower exp.
- Detector
  - Existing at CERN SPS 2ndary beam line
  - Used by NA49 (Heavy ion)
  - TOF being upgraded
- Beam
  - **2007: Sep.27~Oct.29(29days) exclusively for T2K**
  - 2008~ : T2K+other phys (being reviewed)



	T2K goal	Error from F/N ratio	
		If $\delta R \sim 20\%$	w/ NA61
$\delta(N_{bg})$ for $\nu_e$ app.	10%	15%	<4%
$\delta(\sin^2 2\theta_{23})$	1%	1.5~3%	0.5%
$\delta(\Delta m_{23}^2)[10^{-4} \text{eV}^2]$	1	0.5~1	0.15

# Construction schedule



- So many works need to be done in a very short period
  - Careful scheduling both on facility/equipments must be done
- Being worked out inside nu group & with facility dept./company

To start commissioning in April 2009



# Summary

- Beam will start in Apr. 2009
- Beam line construction is on schedule
  - Although very tight.
- No fatal problem so far
- Superconducting/normal magnets are being manufactured
- Production of other components are in progress or in preparation
- Almost all components will be installed in FY2008