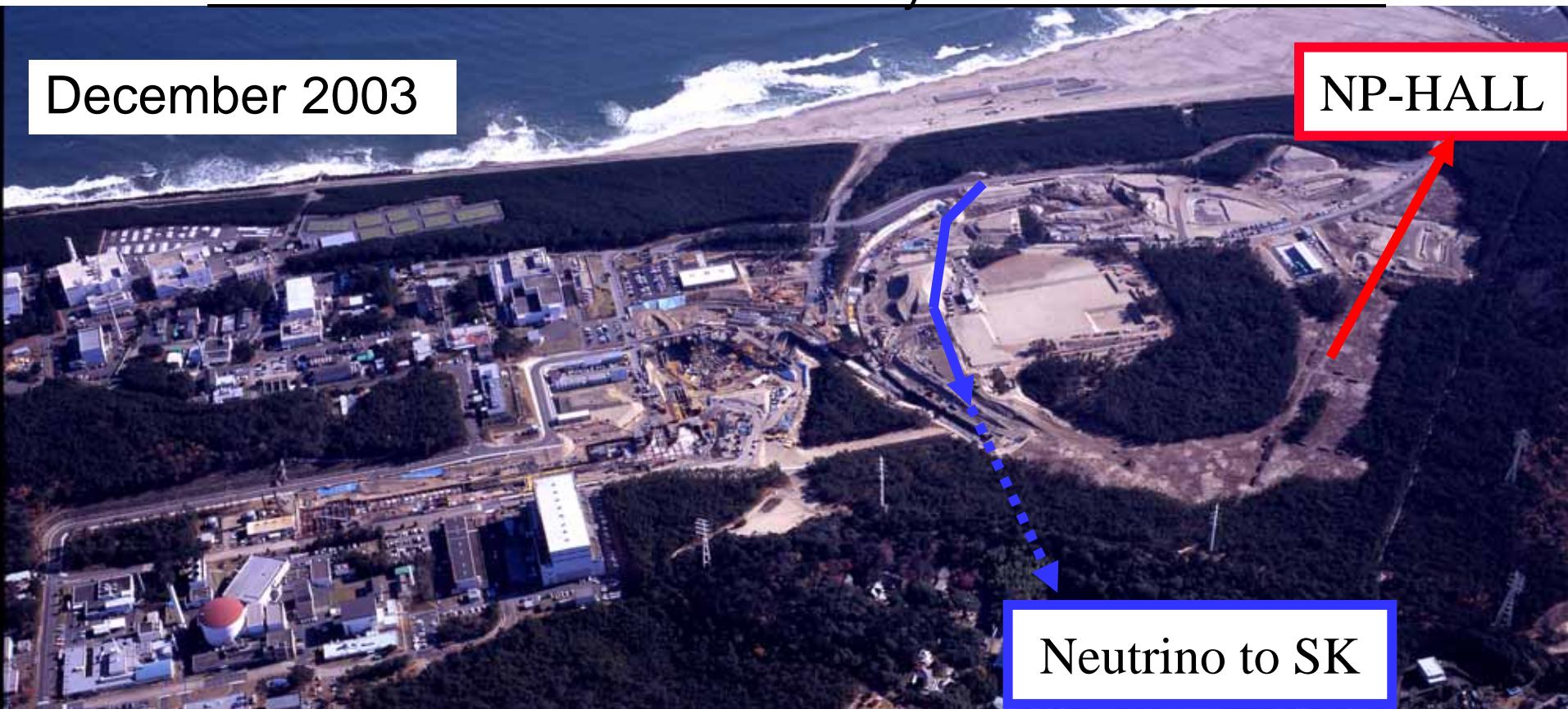


# STATUS of the NP-Facility in J-PARC

K.H. Tanaka for the NP Facility Construction Team



- **NP-Hall:** Experimental Hall for  $50\text{GeV}$ - $15\mu\text{A}$  Slow Beam
  - The First (Only One?) **KAON FACTORY** in the World
- **Neutrino Beam Facility (JHF- $\nu$ )** : Long Baseline Experiment

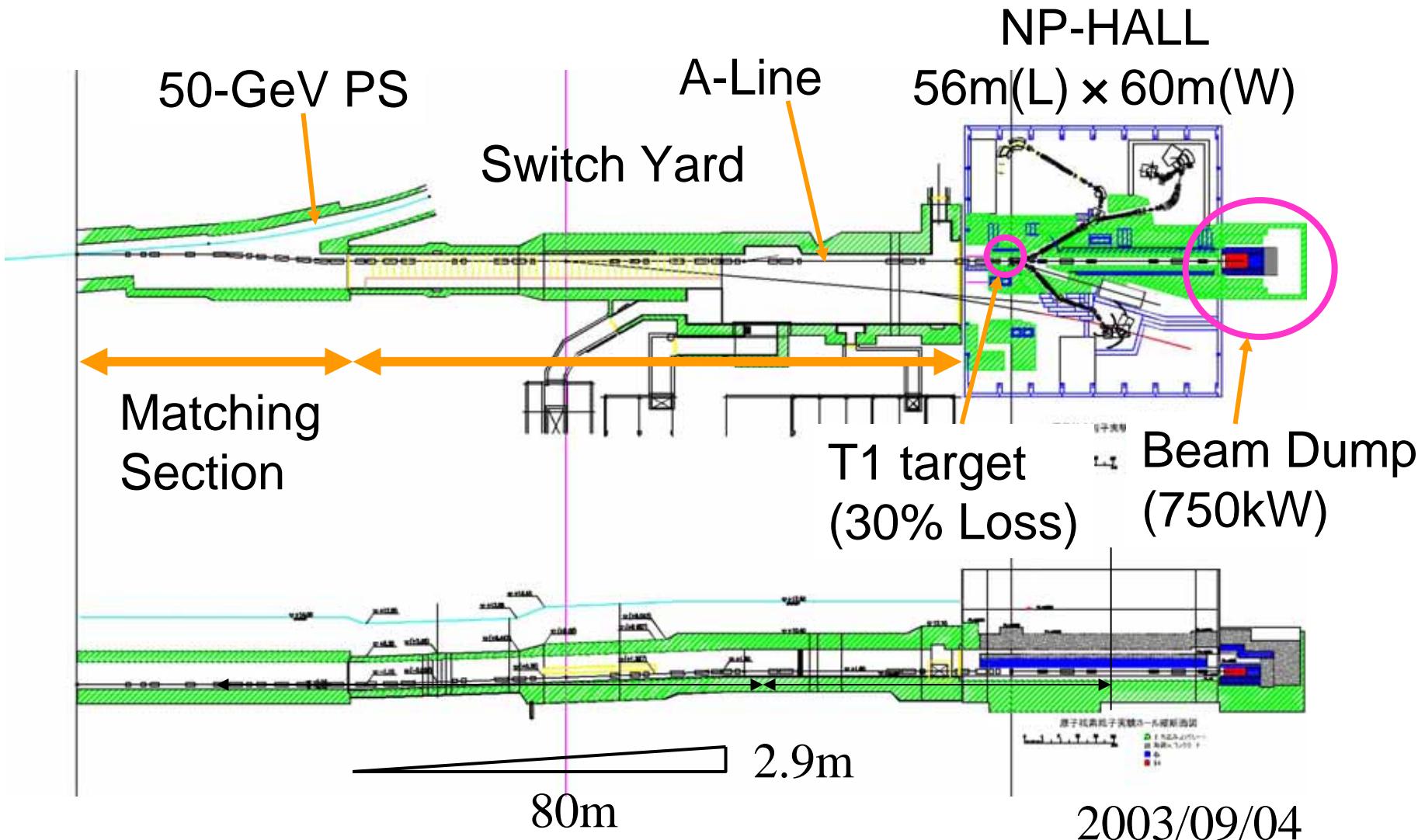
# Beam Profile of JHF-50GeV PS (Phase 1-)

- Beam Energy: 50GeV  
(30GeV for Slow Beam)  
(40GeV for Fast Beam)
- Beam Repetition: 3.4s
- External Beam Width: 0.7s (1.0s) Slow Beam
- Beam Intensity:  $3.3 \times 10^{14}$  ppp, 15 $\mu$ A  
( $2 \times 10^{14}$  ppp, 9 $\mu$ A)  
 $E_{\text{Linac}} = 400\text{MeV}$  (180MeV)
- Beam Power: 750kW (270kW)

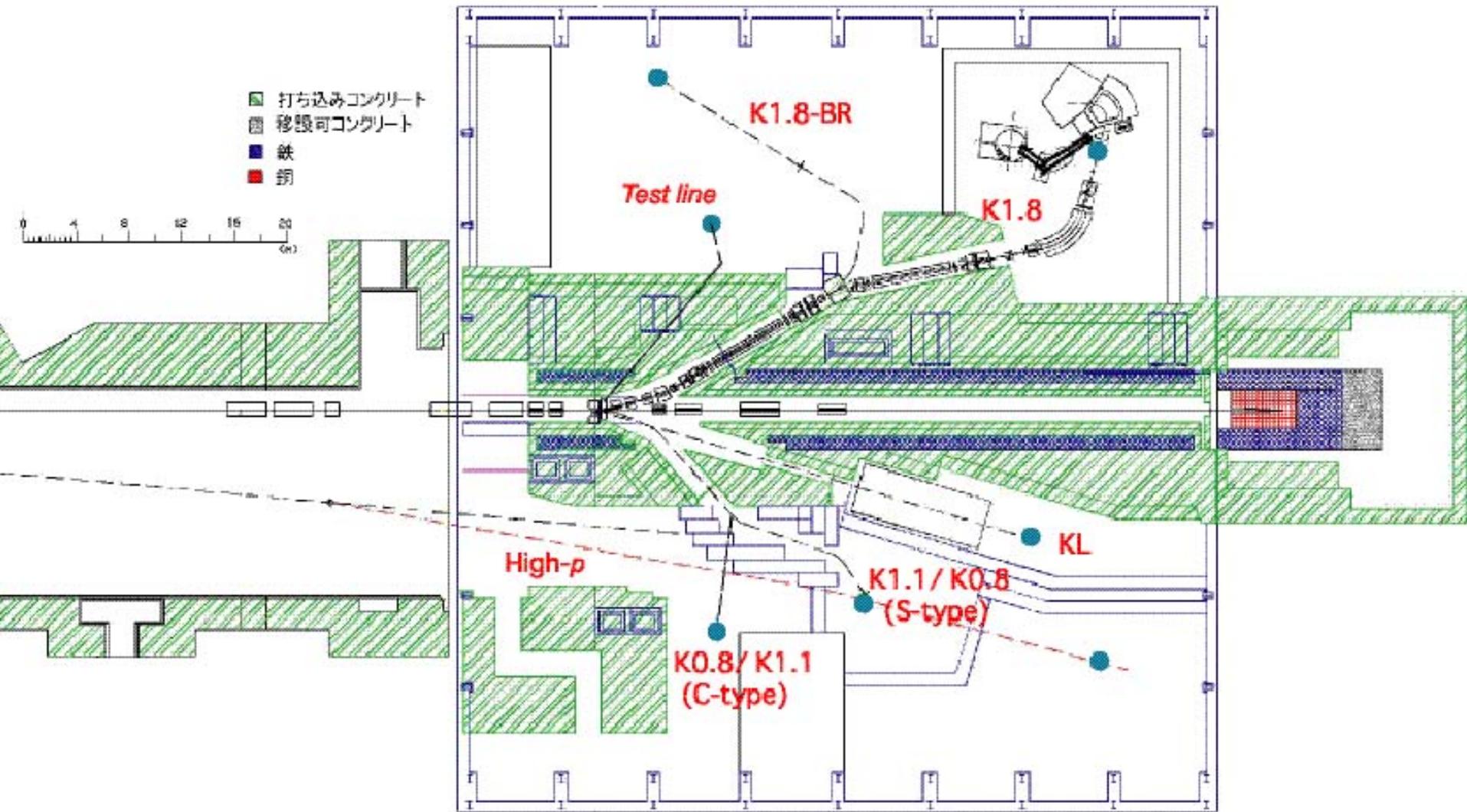
# Progress in JFY 2003 for NP-Hall Design

- **NP-Hall Design & Beamlines**  
at Phase 1
- **Radiation/Heat Resistant Beam Line System** for SY/ $\nu$ -line & NP-Hall
- **T1 Target** & its Related Parts
- **Beam Dump**

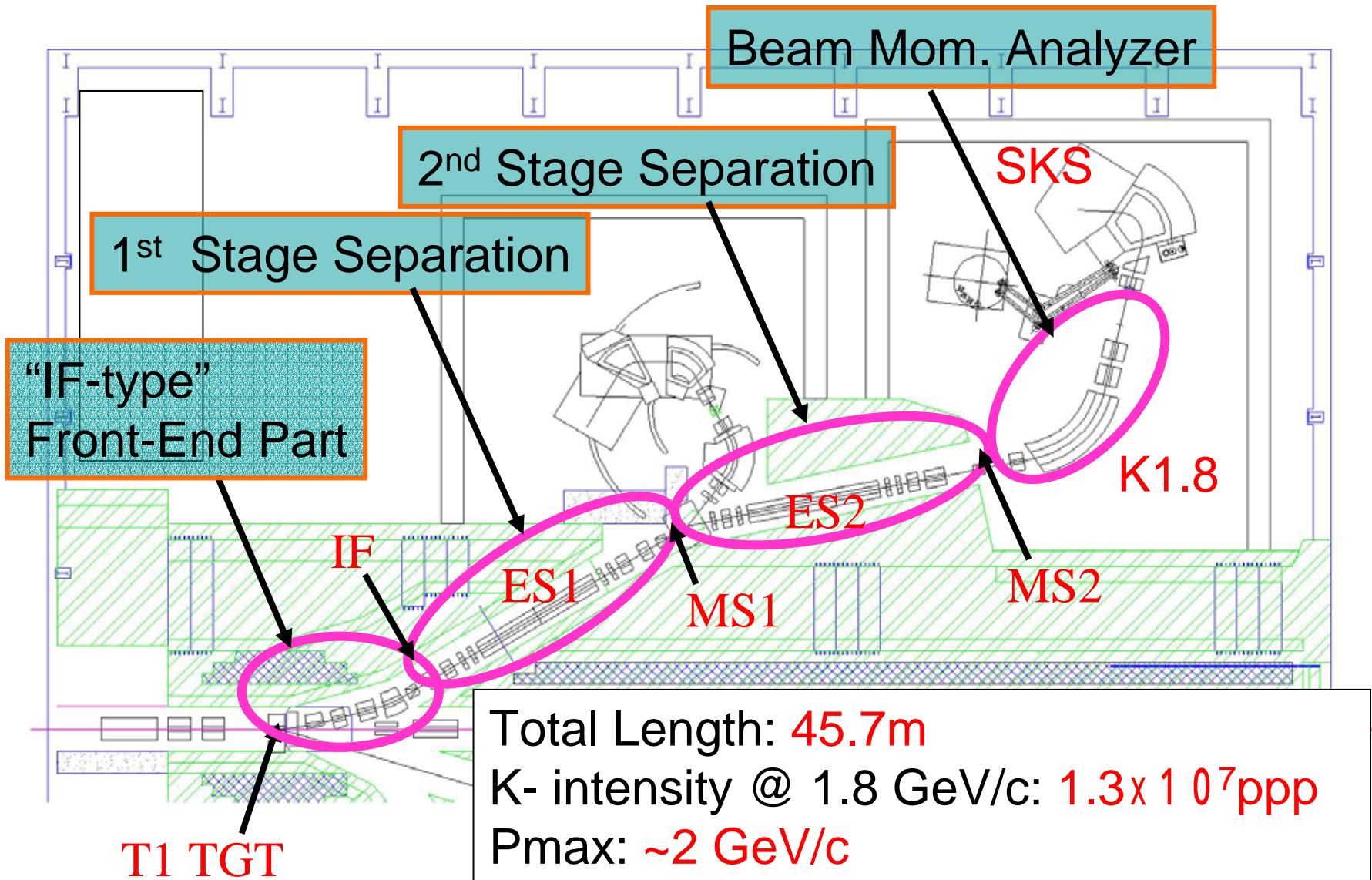
# *Slow Extraction Beam Line Facility (Phase I)*



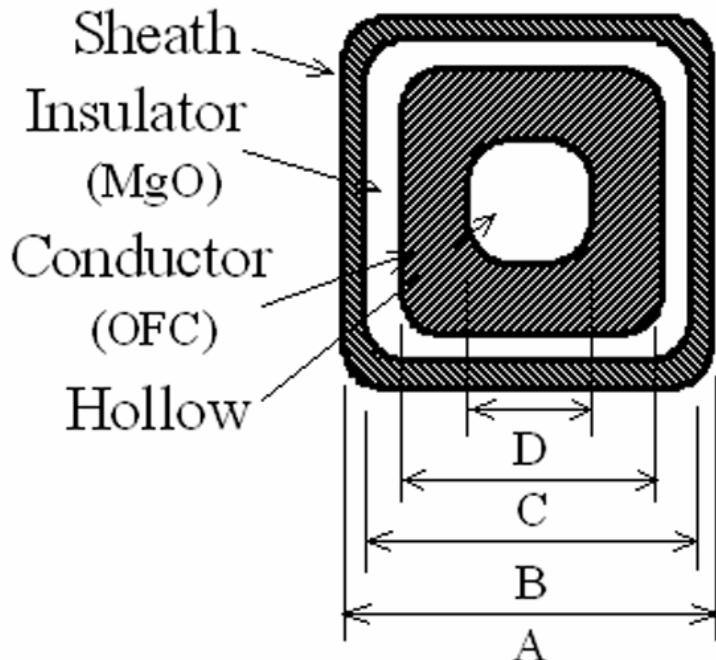
# Phase-1 layout



# K1.8 Separated Kaon Beamline



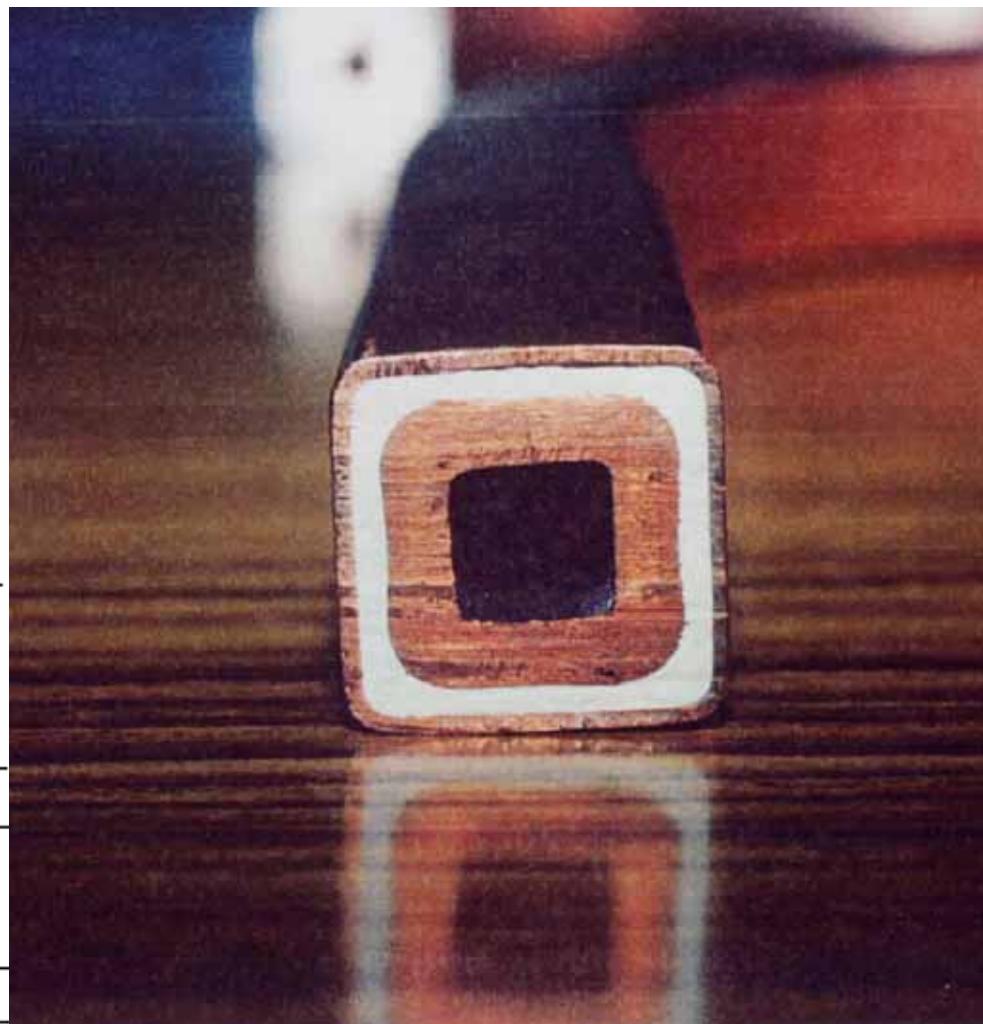
# Radiation Resistant Beamline System



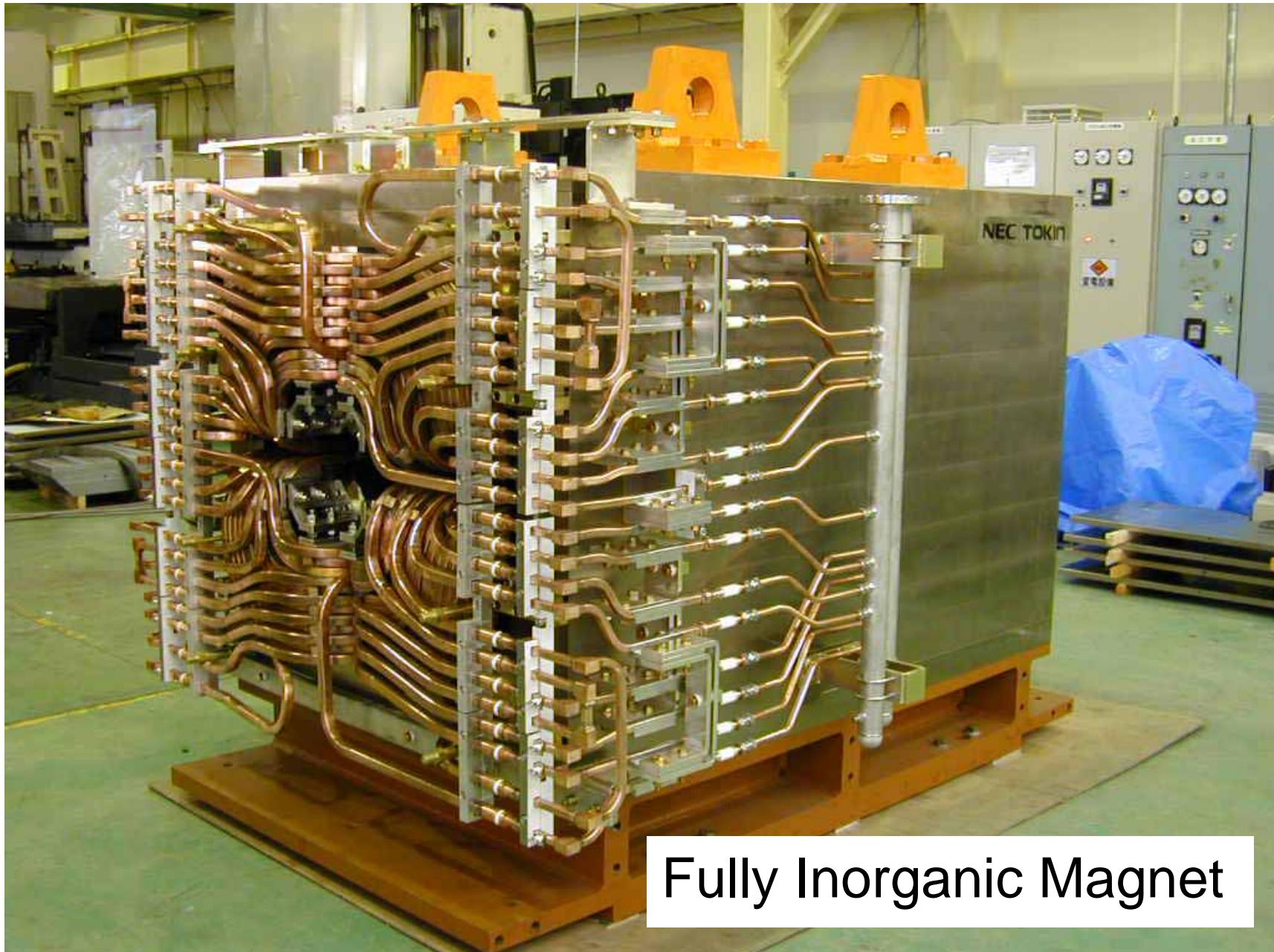
Nominal Current (A)	2000	2500	3000	1000*	2000*
Dimensions (mm)					
A: Outward Size	20.0	23.8	28.0	18.0	14.0
B: Insulator Size	18.0	21.6	25.0	16.6	12.6
C: Conductor Size	14.6	18.0	20.0	13.2	9.2
D: Hollow Size	7.4	10.0	10.0	--	--
Cross Section ( $\text{mm}^2$ )					
Conductor	150.9	211.7	293.1	168.4	78.8
Insulator	117.7	153.2	227.4	106.6	79.4
Sheath	73.4	95.3	150.6	47.8	36.6

\* indicates Solid Conductor MICs. No hollow is in Cu conductor.

## Mineral Insulation Cable

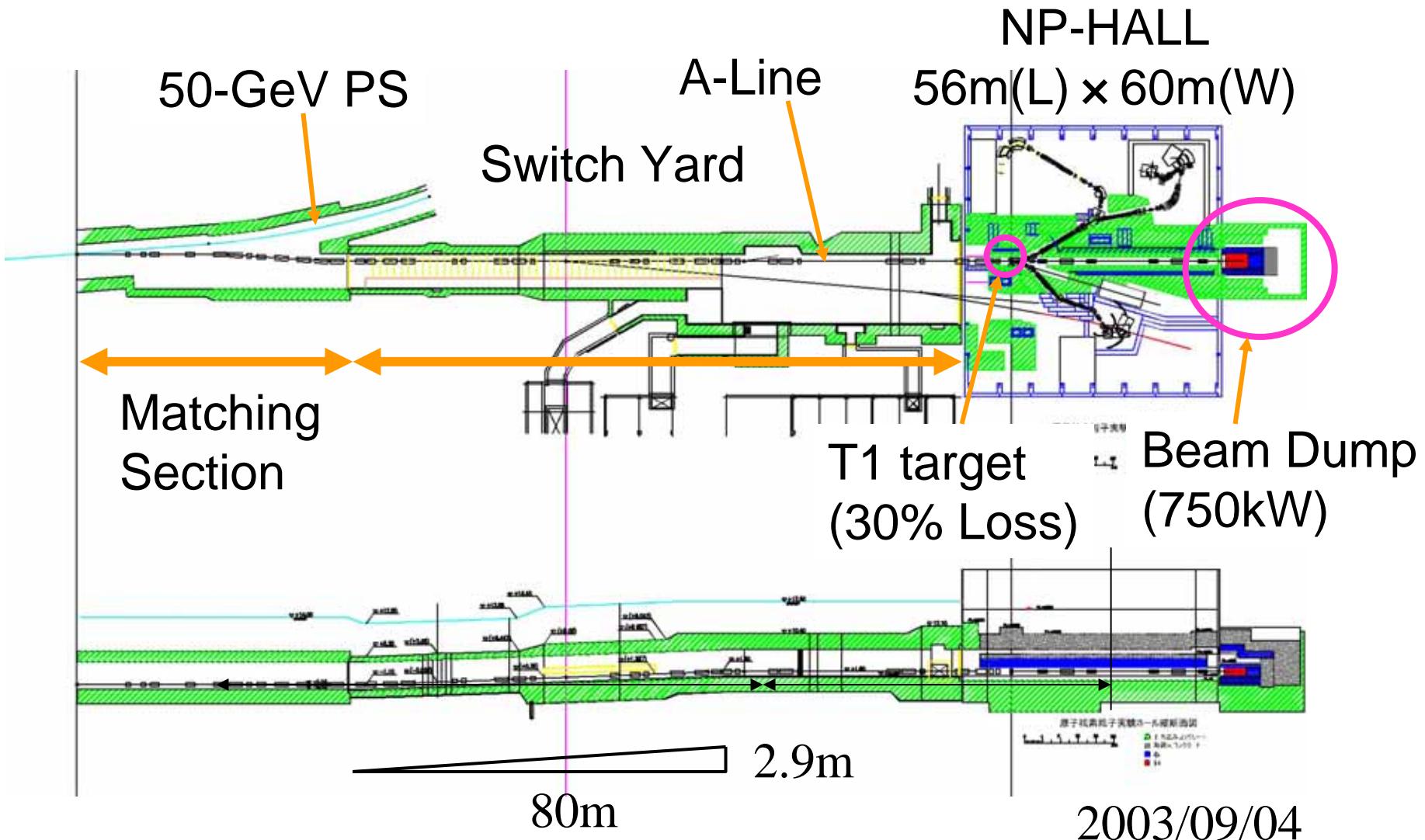


# Construction of actual magnet **Q440MIC**



Fully Inorganic Magnet

# *Slow Extraction Beam Line Facility (Phase I)*



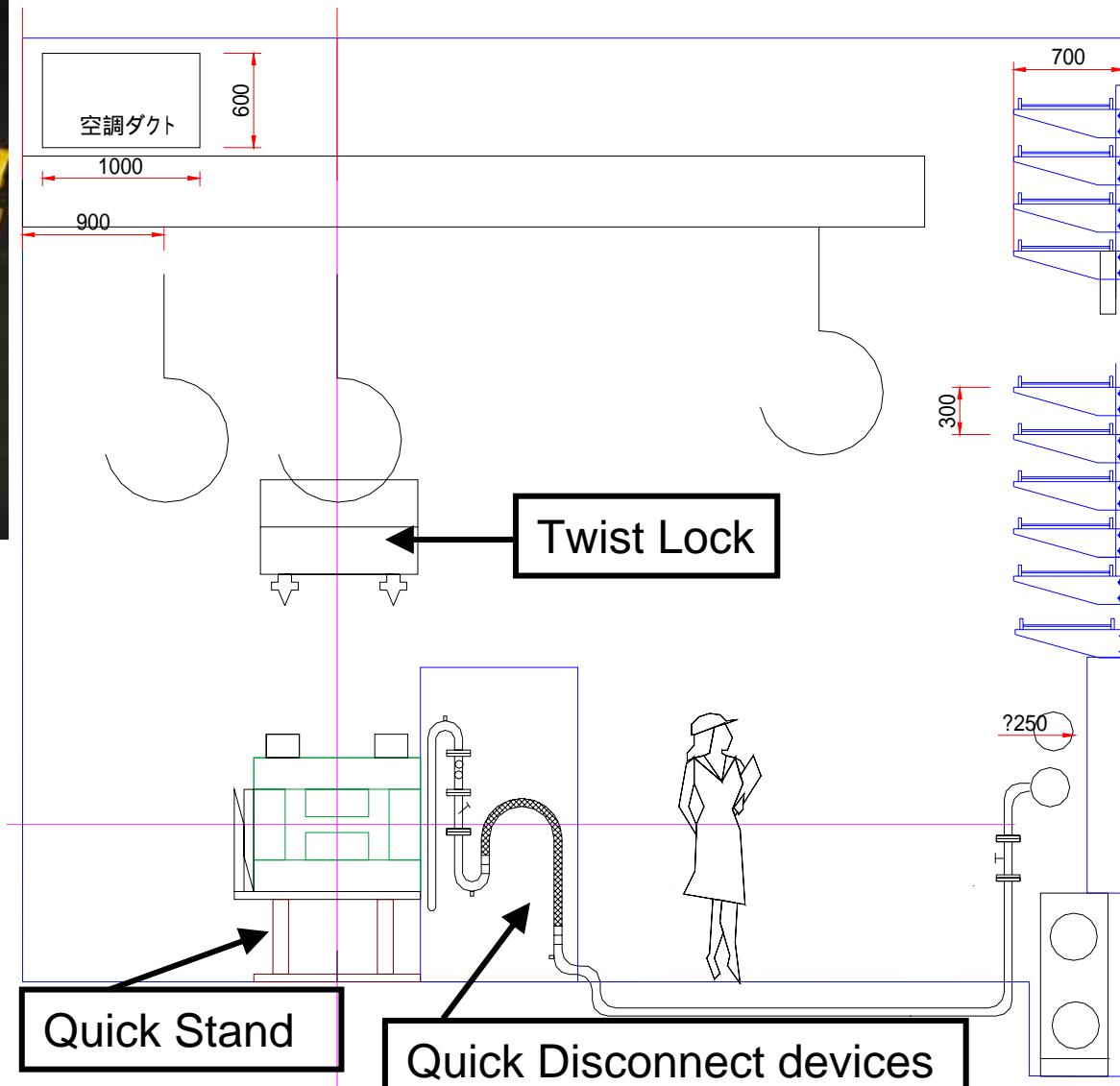
# Development of remote alignment system for SY and v-beam



Twist Lock

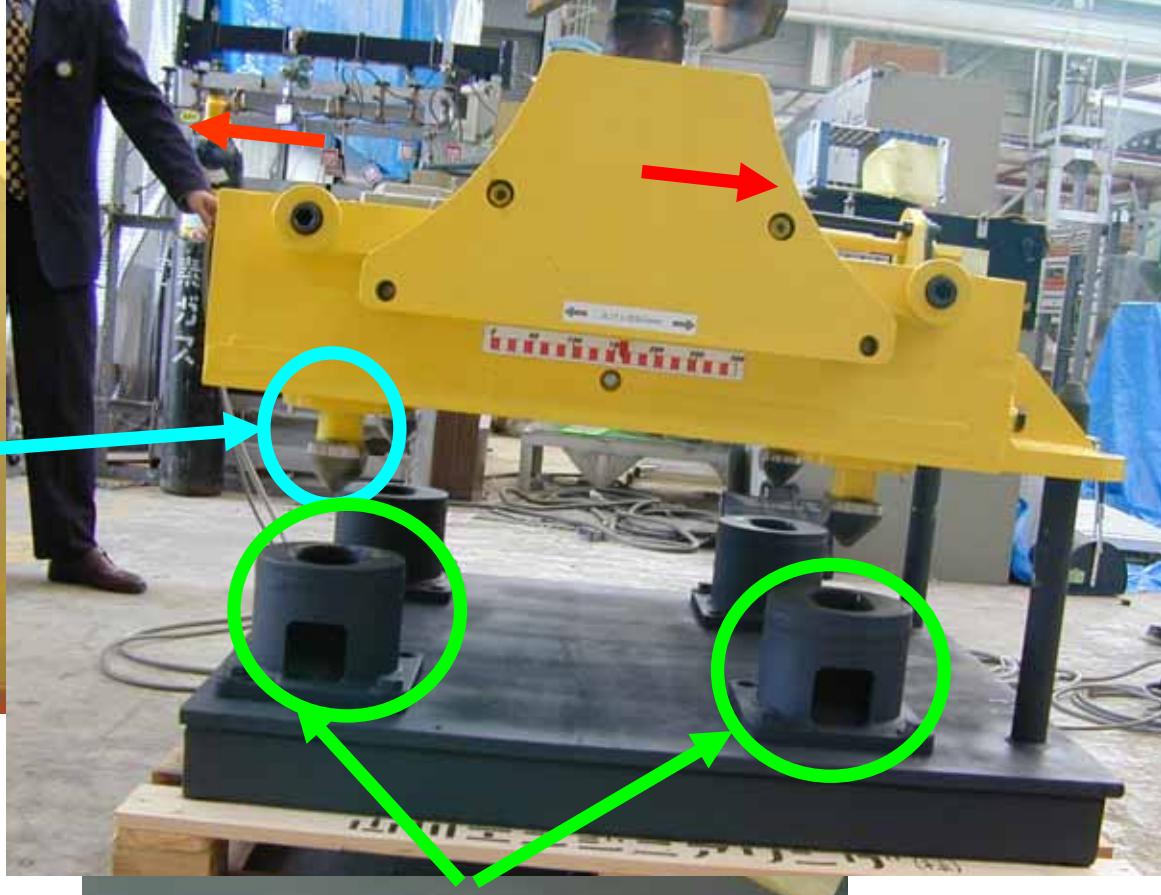


Quick Stand





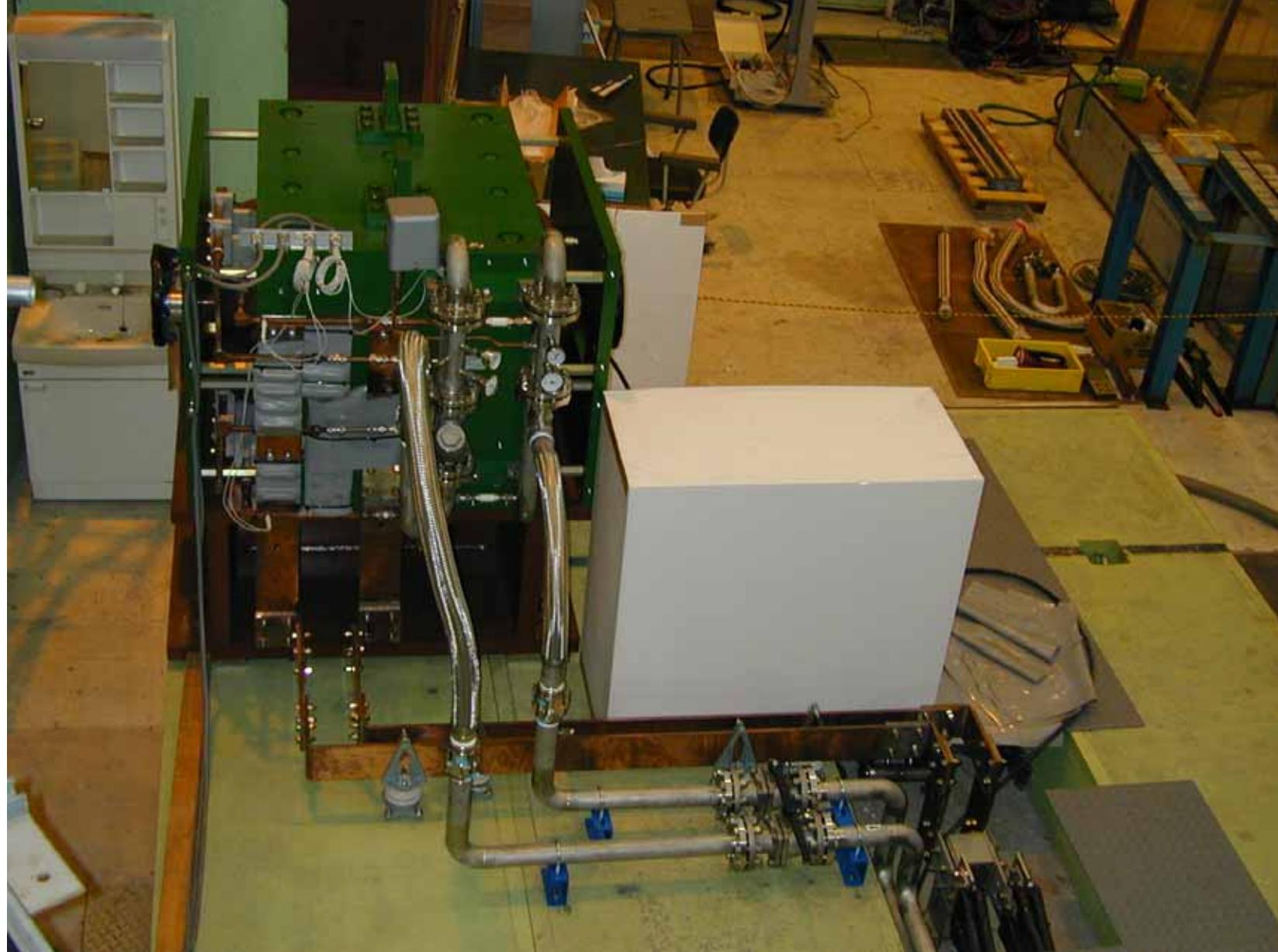
Twist lock



“Twist Lock” system  
for automated  
magnet lifting

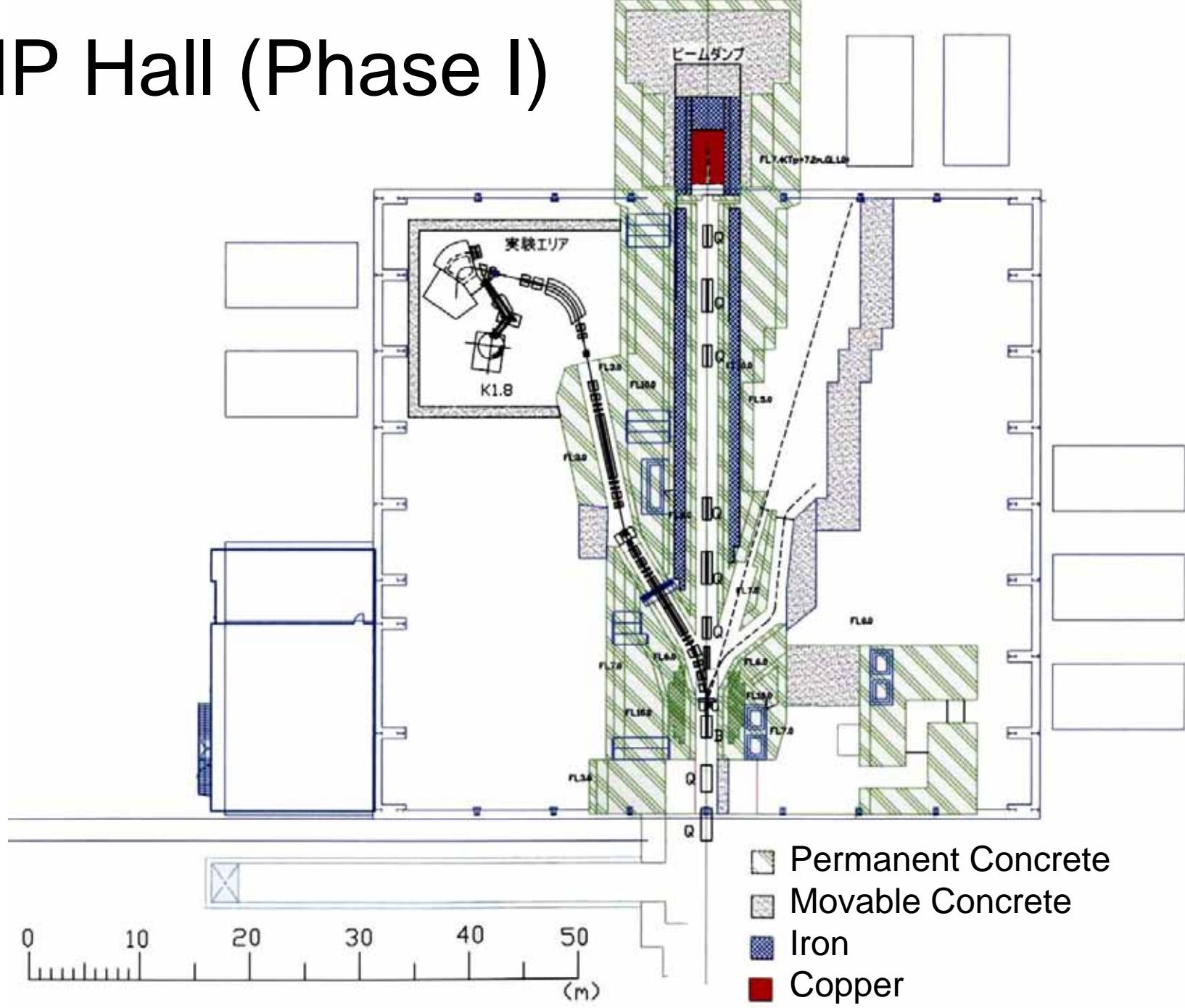


Corner fitting

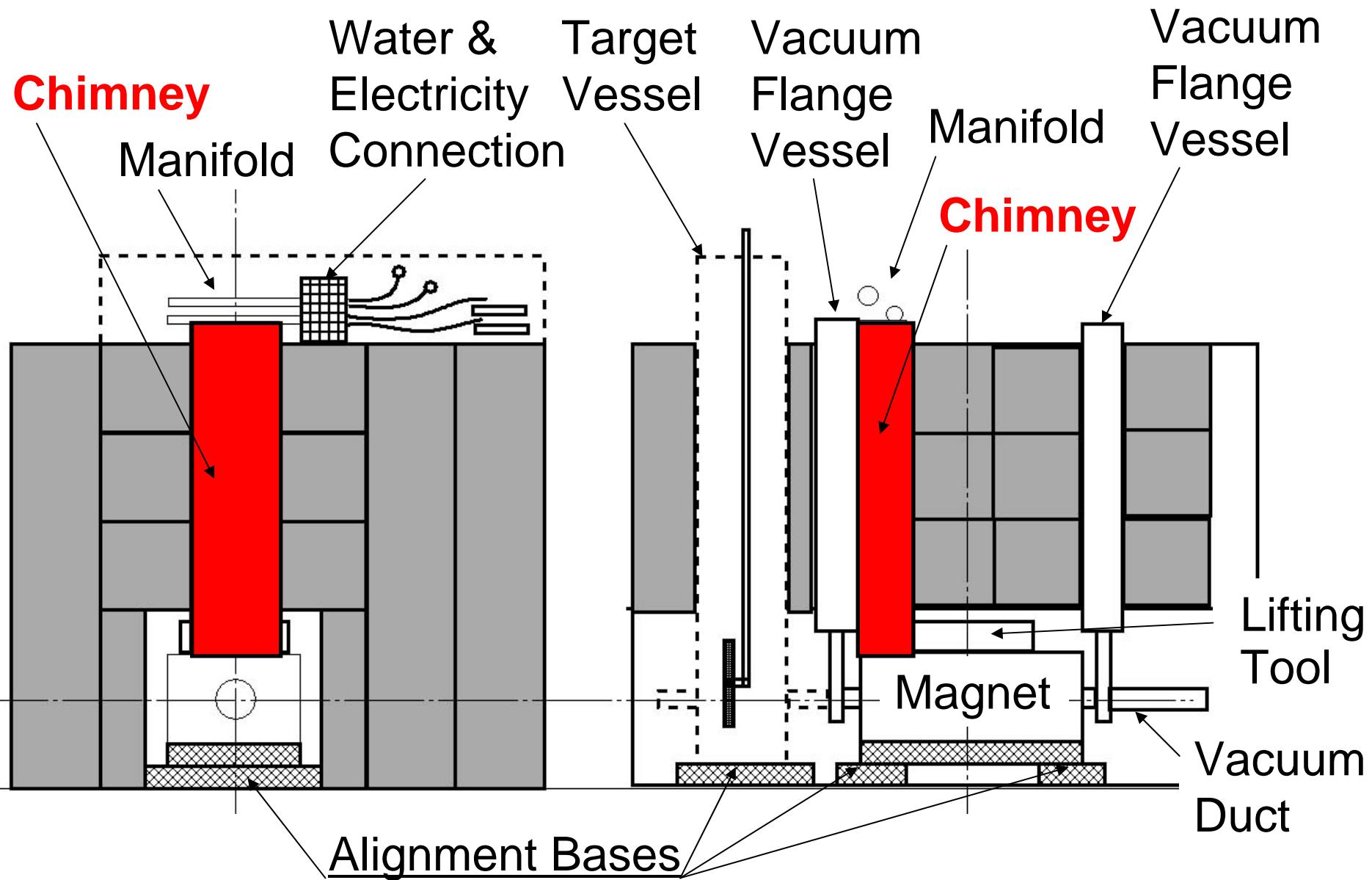


# SY and $\nu$ line Mockup

# NP Hall (Phase I)



# Chimney for NP-Hall Magnets



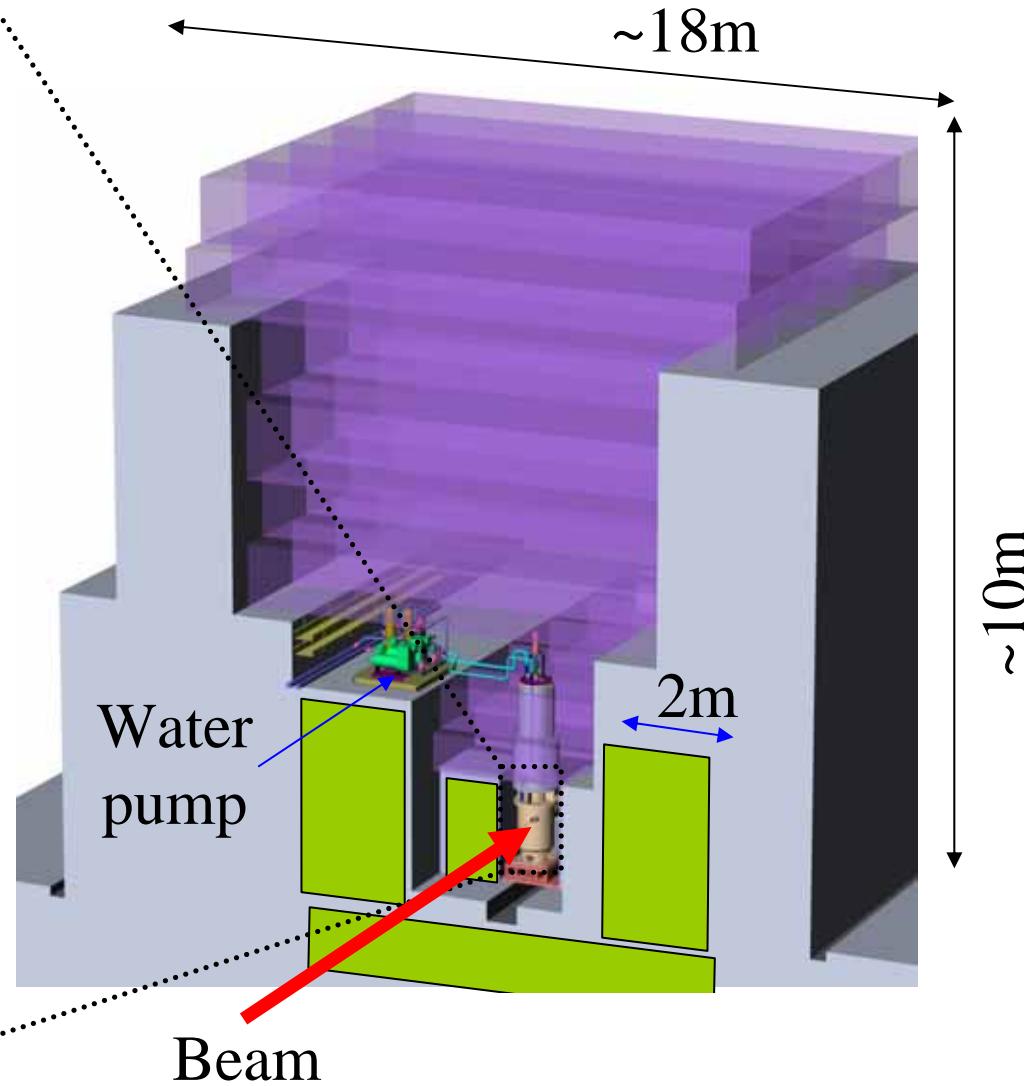
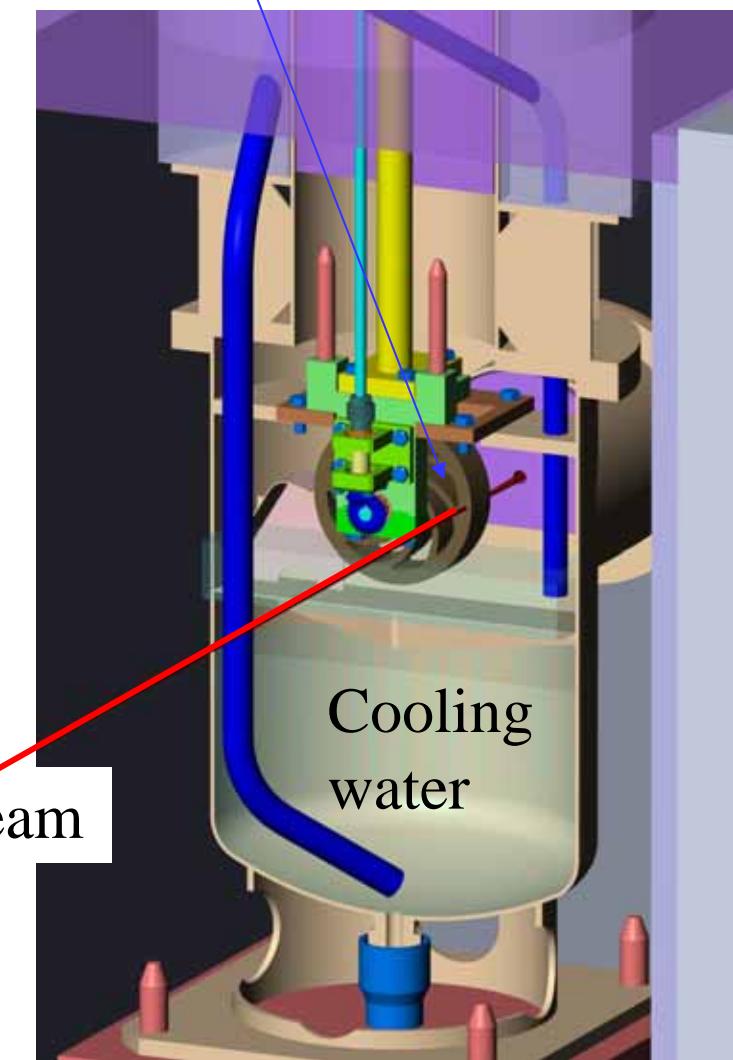
# Chimney for NP-Hall Magnets



Magnet **Chimney** Prototype No. 0

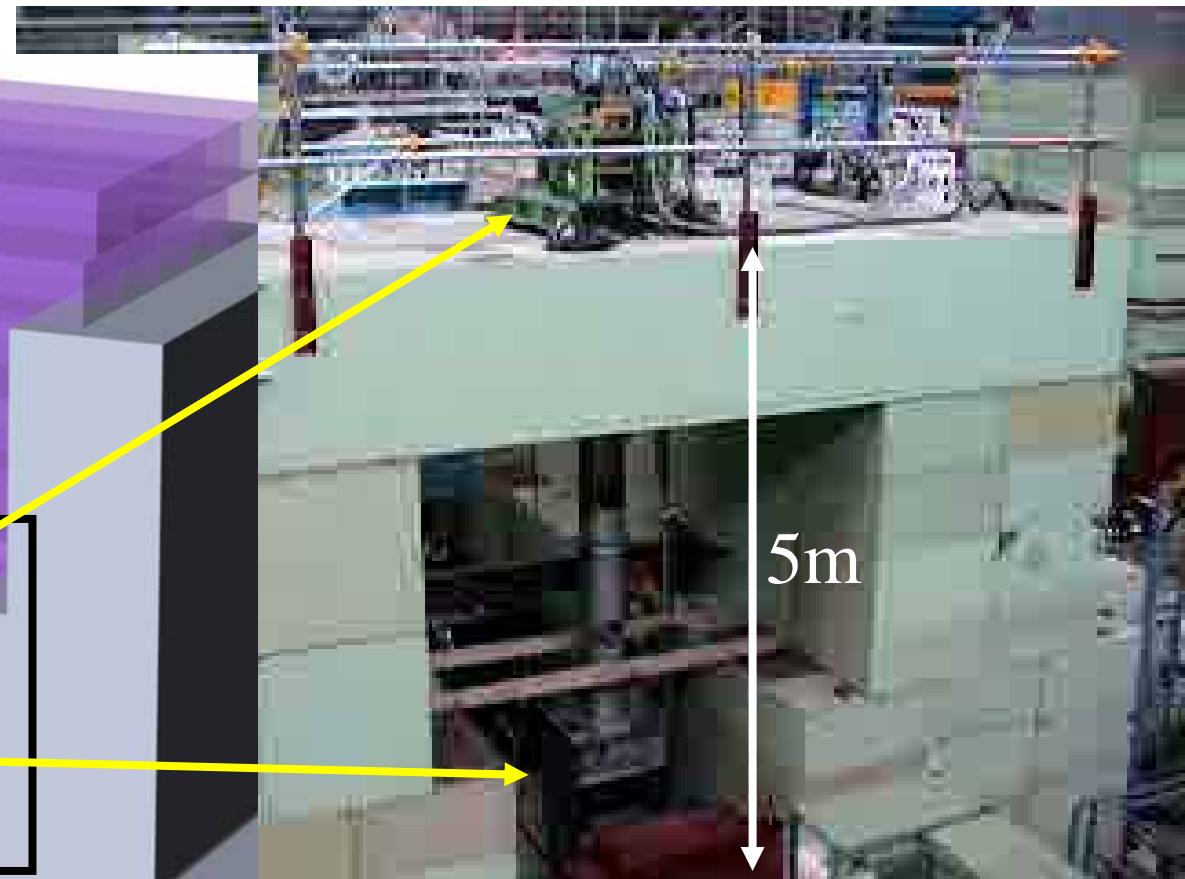
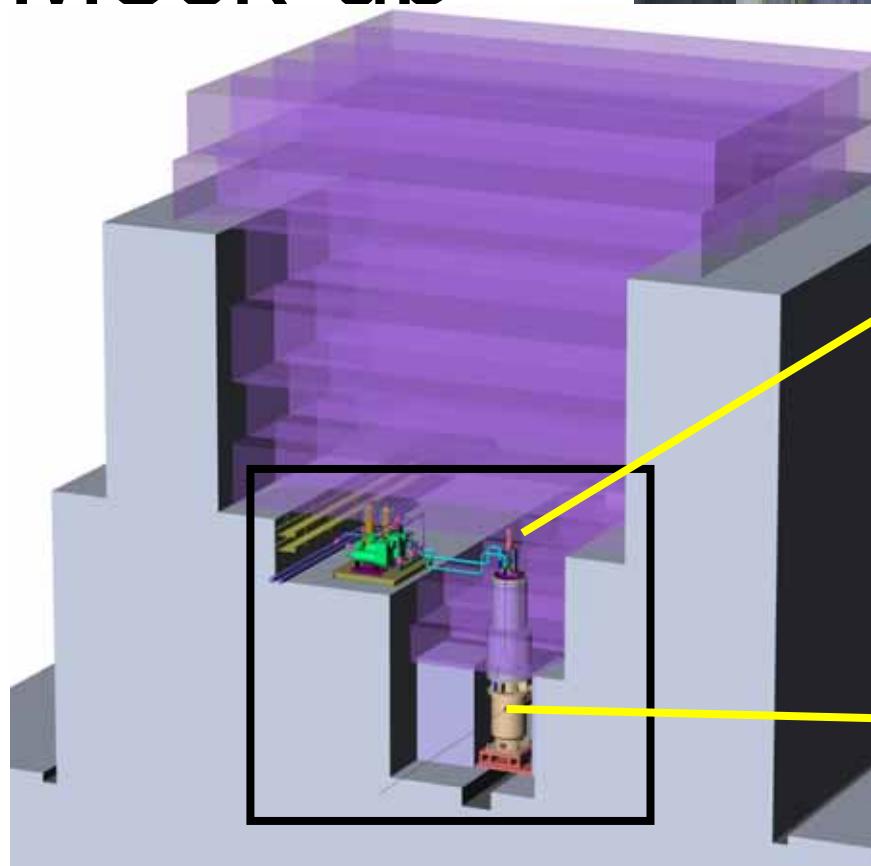
Ttarget disk  
5.4cm Thick  
50cm Diam.

# T1 Target R&D (by Yamanoi)



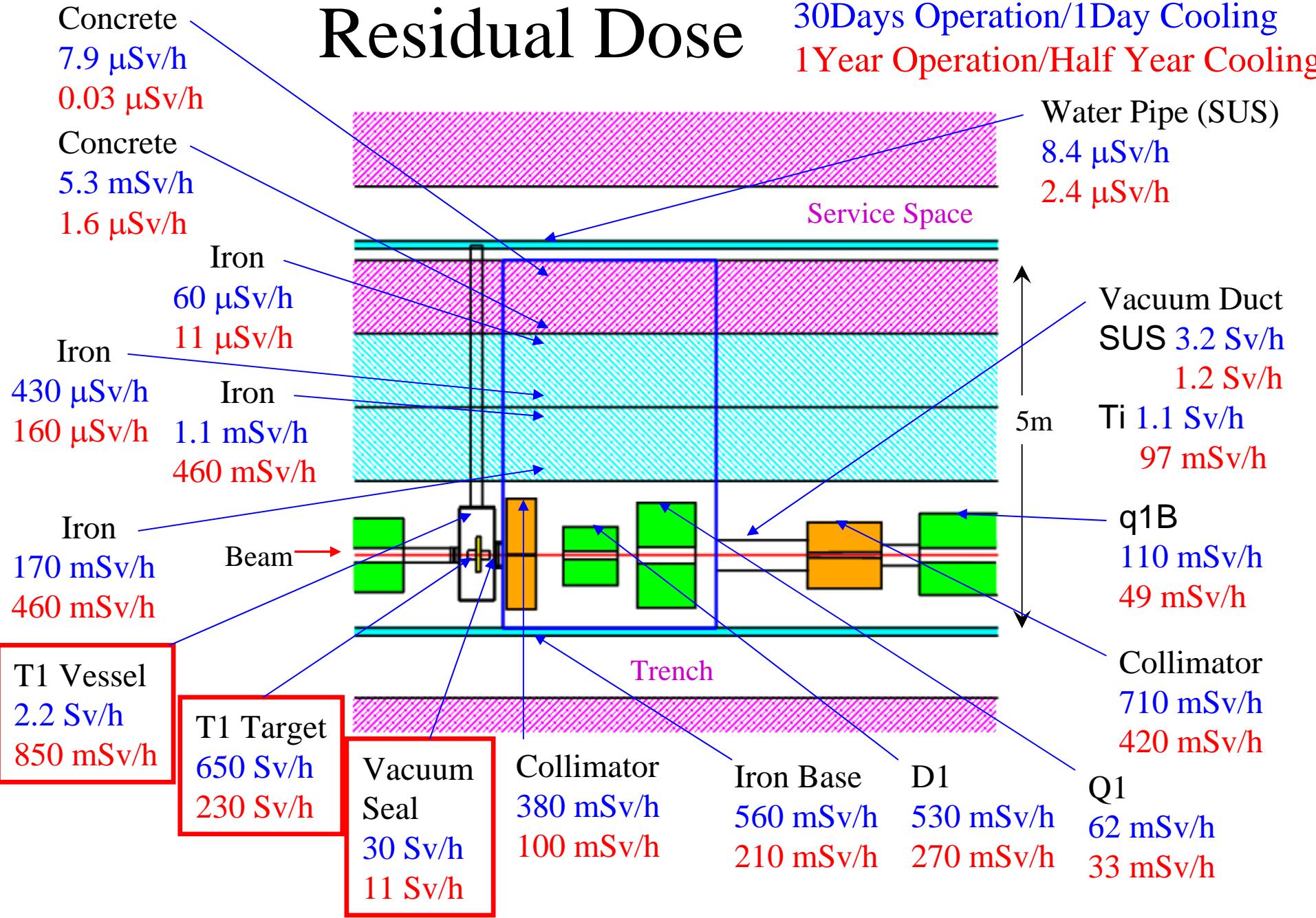
# T1 Target Proto Type

East Hall  
Mock-up

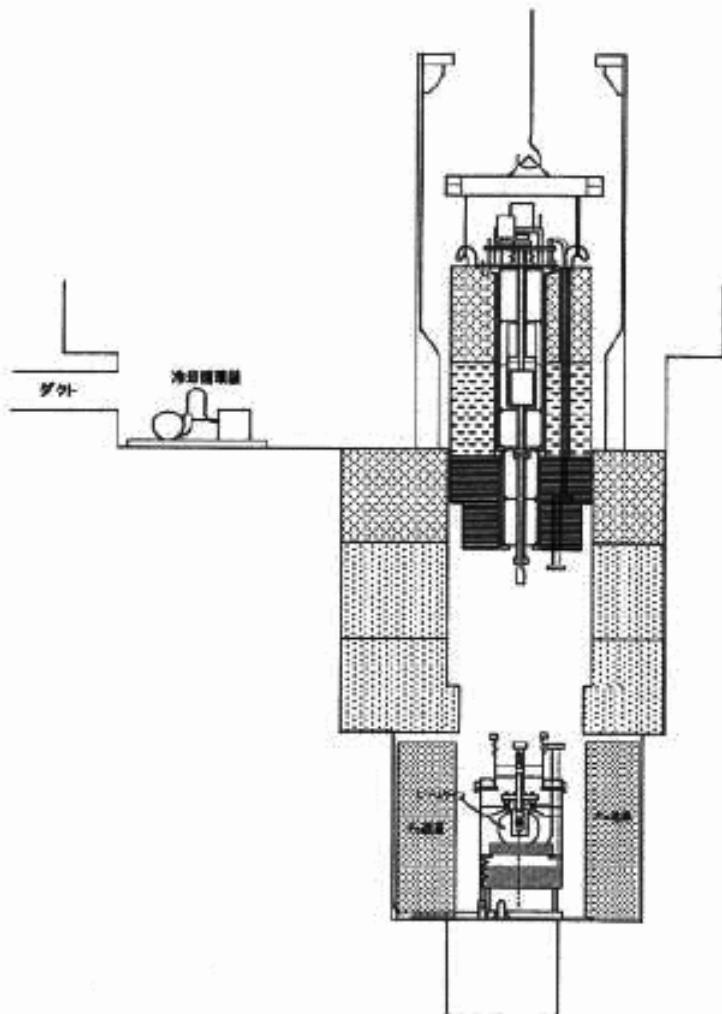


東カウンターホール

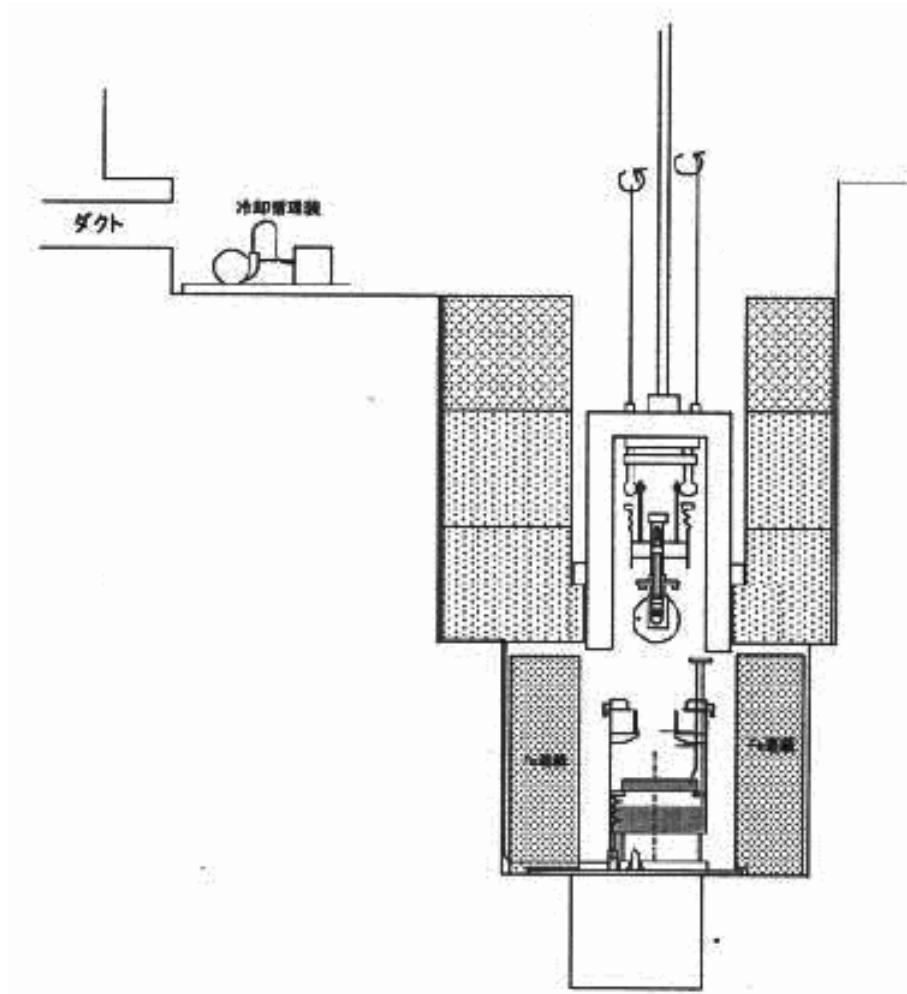
# Residual Dose



# T1 Maintenance Scenario



3, Remove Upper  
Parts with Shields



4, Remove Target Disk

# Downstream of T1 Target

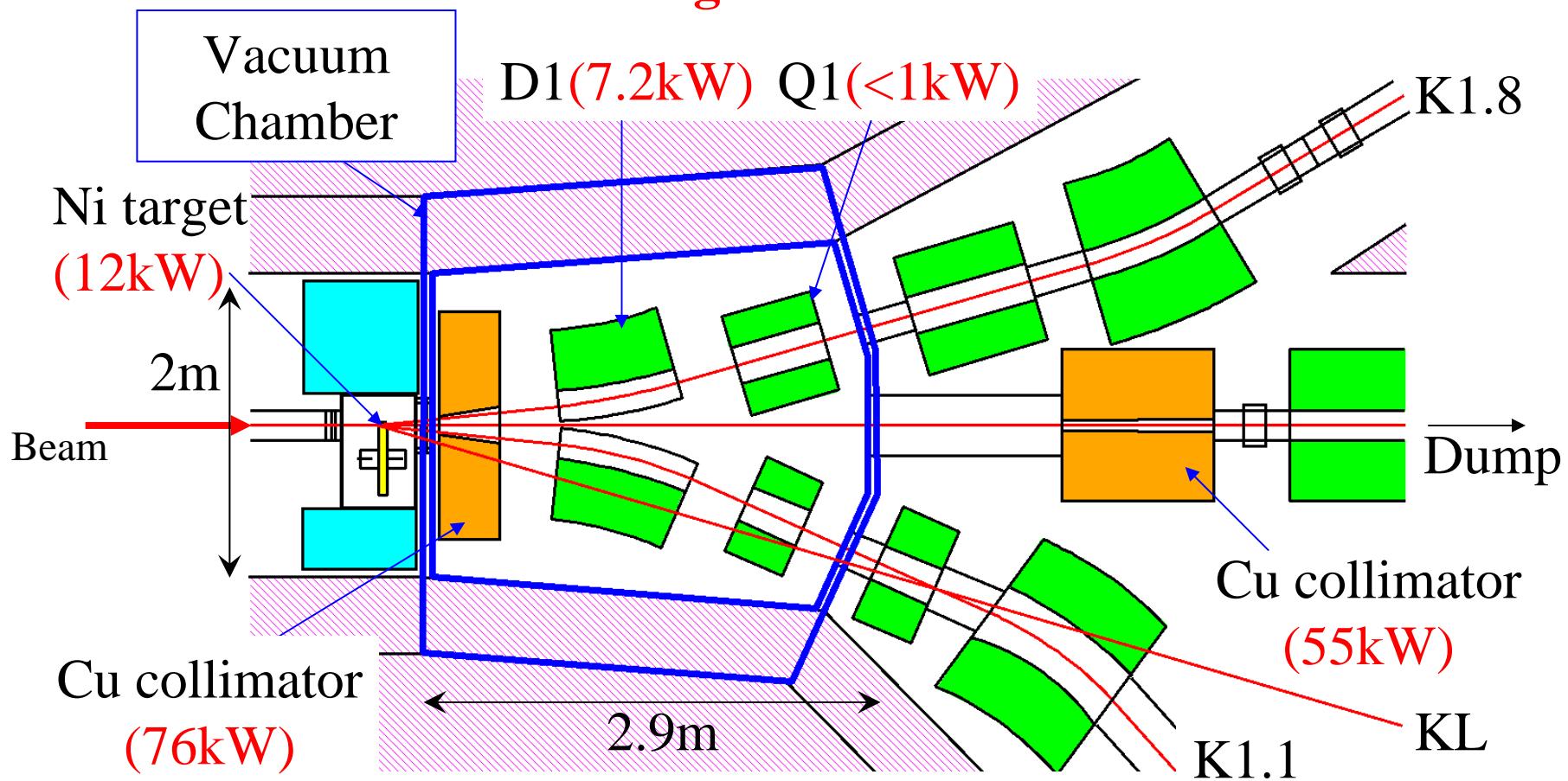
How to solve 200kW Heat Problem?

Magnets

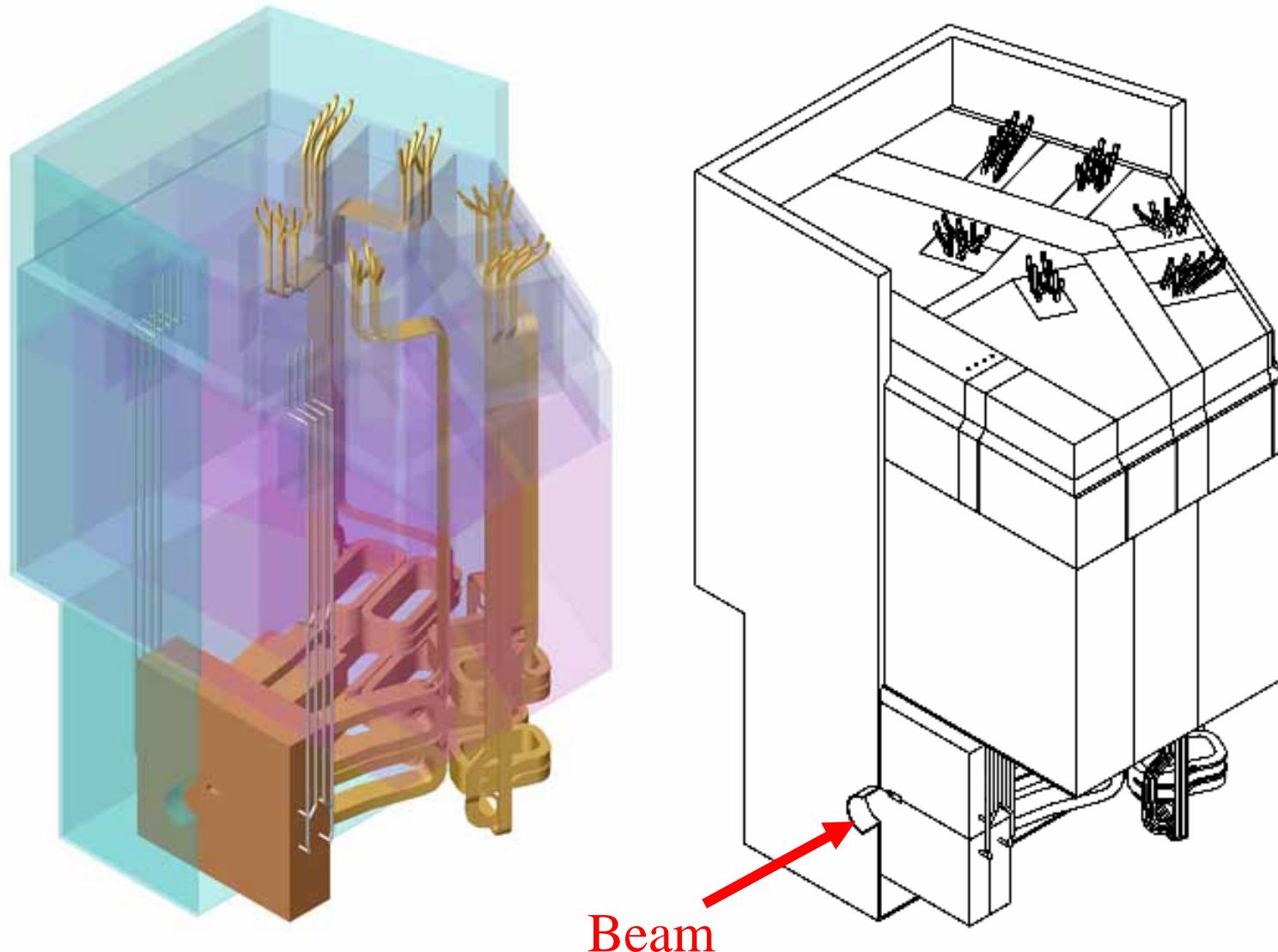
Upstream Collimator

Beam Ducts

Big Vacuum Chamber instead of Ducts

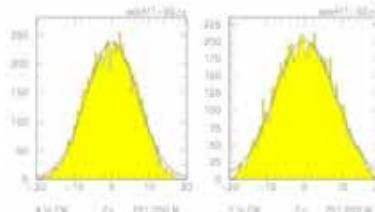


# Big Vacuum Chamber!



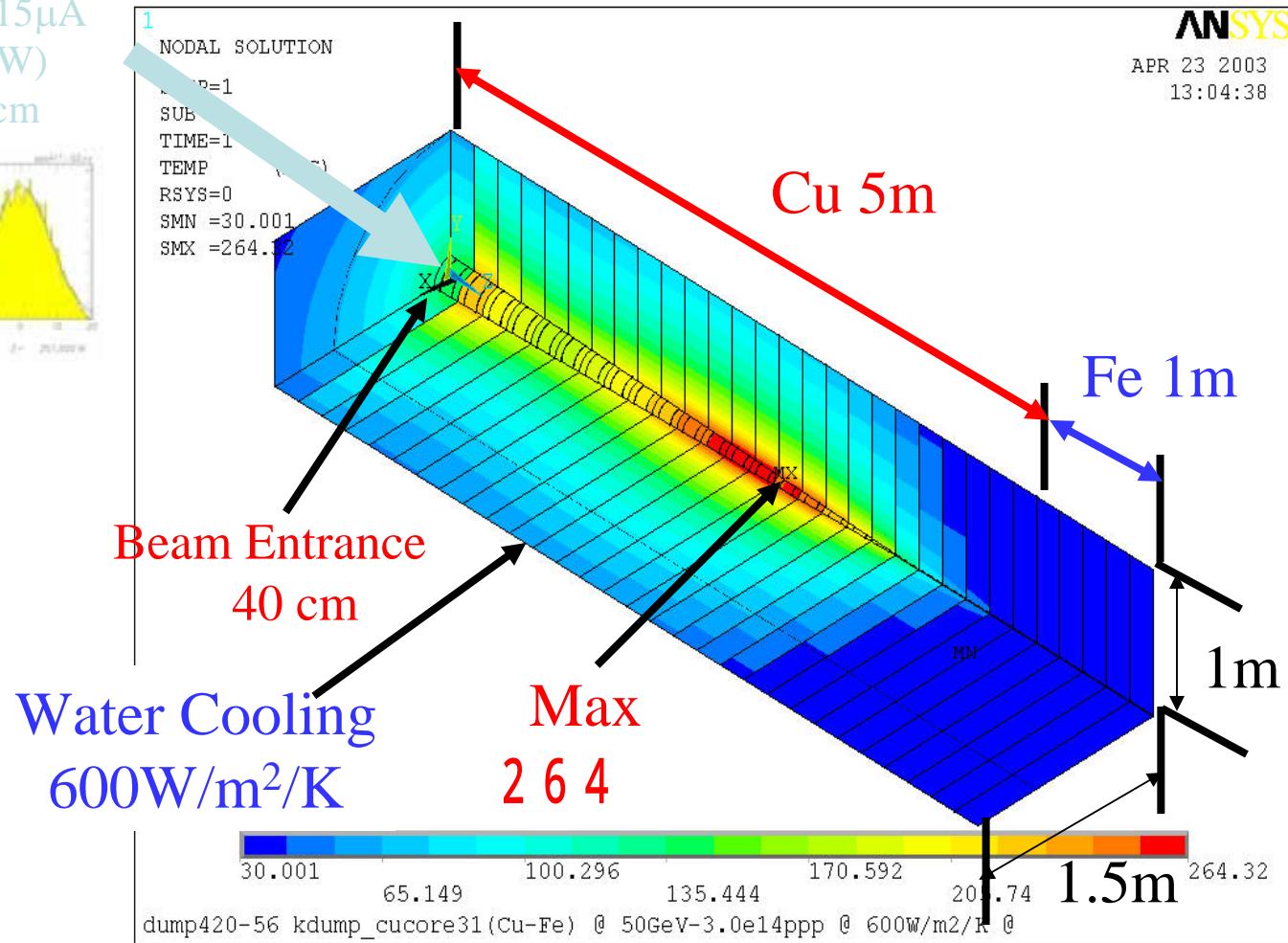
# Beam Dump Design

Proton beam  
50GeV-15 $\mu$ A  
(750kW)  
40cm



OFC  
=8.9[g/cm<sup>3</sup>]  
Thermal  
Conductivity  
390 [W/m/K]

An Example of the Dump Core 1/4 Model Calculation by MARS & ANSYS

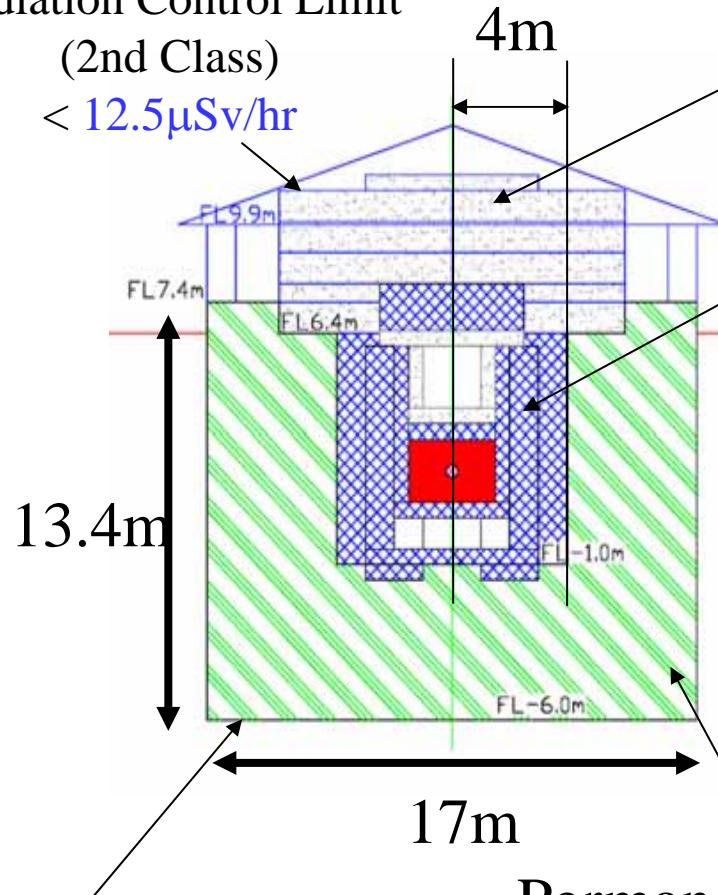


(calculated by Y. SATO & M. MINAKAWA)

# Beam Dump Structure

Radiation Control Limit  
(2nd Class)

$< 12.5 \mu\text{Sv/hr}$



Soil Boundary  
 $< 11 \text{ mSv/hr}$

Removable Concrete

Iron

18.8m

Beam Dump

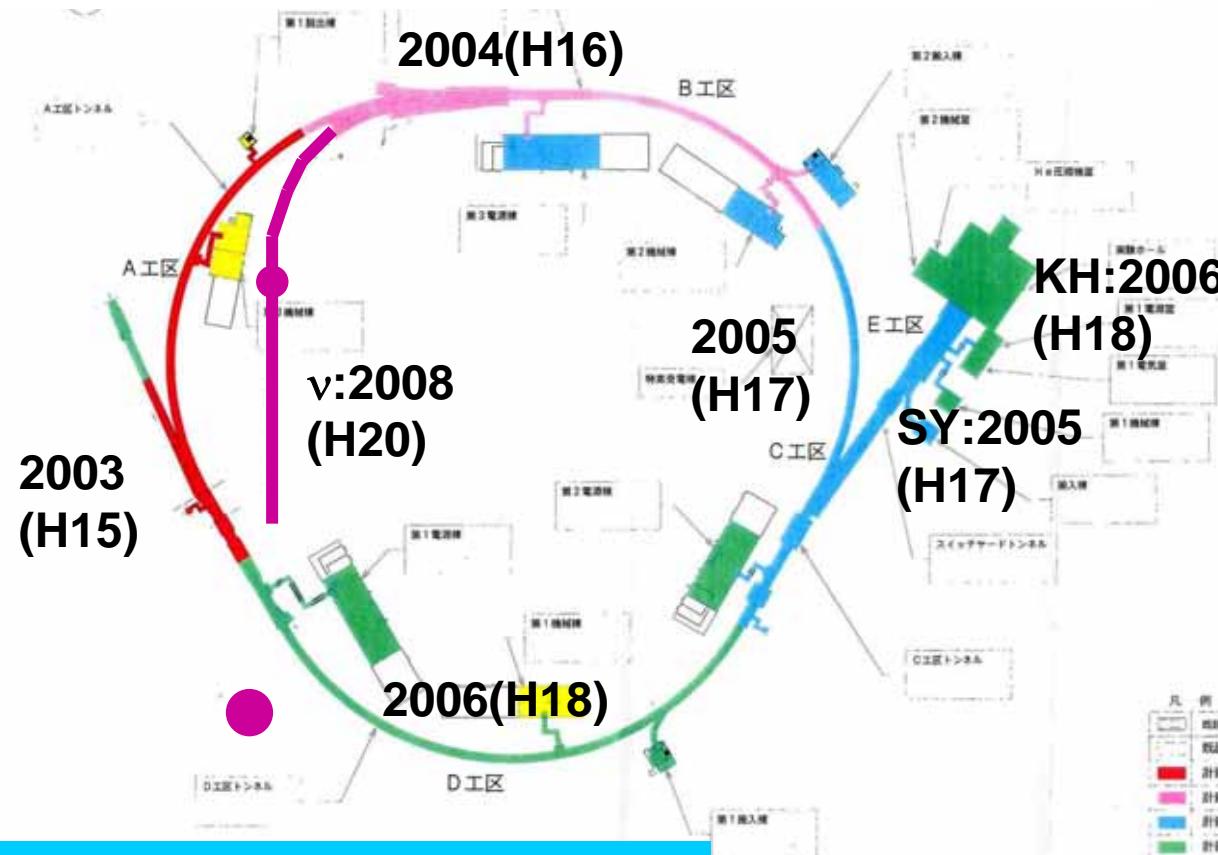
FL 7.4(Tp+7.2m,G)

Permanent Concrete

# Summary & Status

- Facility Design & Beam Line Layout
  - Almost Completed
- High Intensity Beam Handling System
  - Almost Ready.
- Most Serious Parts,
  - i.e. Target & Beam Dump
  - Final Stage of Design/R&D.

# Construction Schedule



Magnets etc. at SY : 2006(H18)

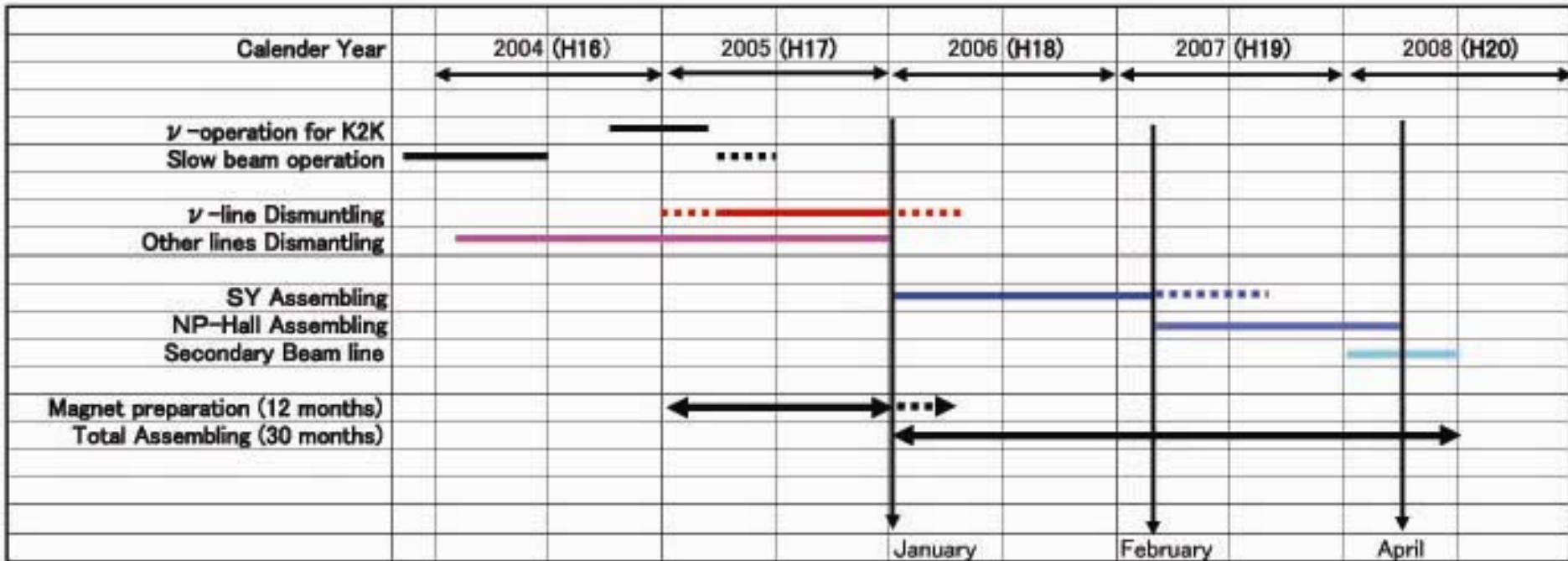
Magnets etc. at NP-Hall : 2007(H19)

The first Beam to NP-Hall : 2008(H20)?

v-Beam : 2009(H21)

例	既設建物（直近計画上将来とも利用する建物）
	既設建物（上記以外）
■	計画建物（13年度）
■	計画建物（14年度）
■	計画建物（15年度）
■	計画建物（16年度）
■	計画建物（17年度）
■	計画建物（18年度以降）

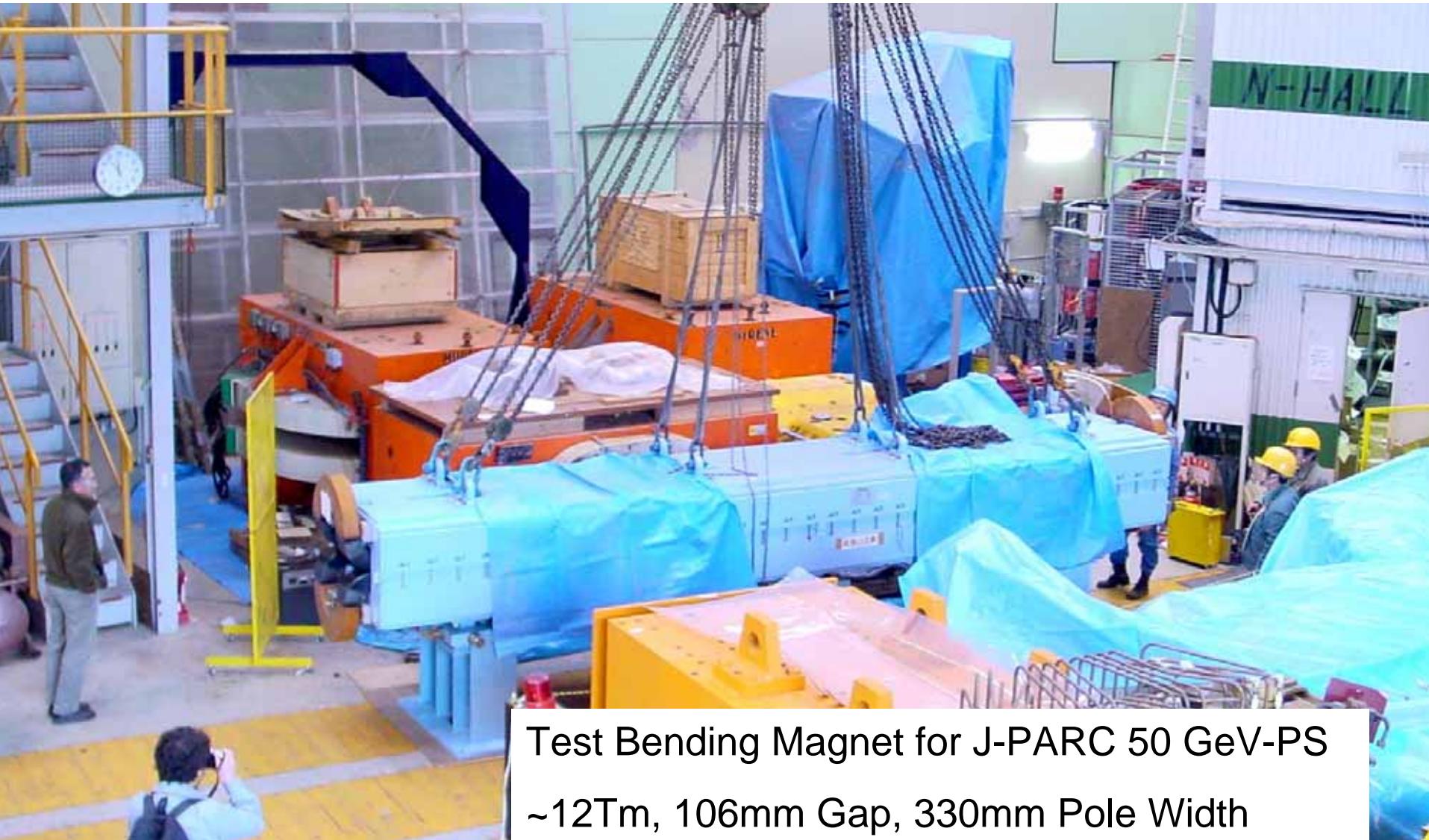
# Dates of Remember



- **January 2006:** We can start SY settings
- **January 2006:** The most magnets should be ready
  - **January 2005:** We would like to start recycling magnets
  - **January 2005:** K2K should be shut down, ***please!***
    - Now **March 2005:** K2K shut down
    - Now **June 2005:** KEK-PS shut down
    - Till **June 2005** the most of construction team should take care of the external beam lines of the KEK-PS.
- **February 2007:** We can start NP-Hall settings
- **April 2008:** The construction should be completed (officially) & the first beam!

# Magnet Collection Project

## Our Latest Acquisition!



Test Bending Magnet for J-PARC 50 GeV-PS

~12Tm, 106mm Gap, 330mm Pole Width

# Hadron Beam Sub-Group

